

## EWAT-B

Vintage B
Air cooled chiller with scroll compressors

# Product manual

Nominal capacity range 81 - 701 kW 2 efficiency levels / 3 sound configurations Full packaged solution







## Table of content

### EWAT-B Vintage B

Features and benefits	2	Operating limits	
(1)		Operating envelope	53
Nomenclature	8	Minimum/ maximum water flow	55
0.11		Maximum cable dimensions	56
Options	0	Water quality	57
Standard options	9		
Mechanical options	9	6 1 1 1 1 1 2	
Electrical options	12	Pump curves (technical data)	
Free cooling options	17	Silver series	
Installation options	17	Single pump low lift	58
		Single pump high lift	59
Technical specifications performance data		Double pump low lift	60
Silver series		Double pump high lift	61
EWAT B SS/SL	19	Gold series	
EWAT B SR	23	Single pump low lift	62
Gold Series		Single pump high lift	63
EWAT B XS/XL	27	Double pump low lift	64
EWAT B XR	31	Double pump high lift	65
Free seeling montenance data		Installation notes	
Free cooling performance data		Installation notes	
Silver series	2.5	Starting current with soft starter	66
EWAT B SS/SL	35	Hydronic kit tank volume	66
EWAT B SR	36	Location / spacing requirements	67
Gold Series		Water filter and Hydrailic schemes	69
EWAT B XS/XL	38		
EWAT B XR	40	Technical specification	70
Electrical specifications			
Silver series			
EWAT B SS/SL	42		
EWAT B SR	44		
Gold Series			
EWAT B XS/XL	46		
EWAT B XR	48		
27771	10		
Sound levels			
Silver series			
EWAT B SS	50		
EWAT B SL	50		
EWAT B SR	51		
Gold Series			
EWAT B XS	51		
EWAT B XL	52		
EWAT B XR	52		

#### Low operating cost.

The new Daikin *BLUEVOLUTION* chiller series (EWAT-B-) is the result of careful design aimed to optimize the energy efficiency and thus the total life cycle cost of the chiller, with reduced operating cost thanks to outstanding performances and reliability.

The chillers feature high efficiency scroll compressor arranged in tandem or trio configuration on each refrigerant circuit, optimized condensing section with advanced technology condensing fans and plates evaporator with low refrigerant content and reduced pressure drops. New Vintage B fully compliant with Ecodesign Lot 21 Tier 2 (Regulation 2016/2281).

#### Low environmental impact.

Latest revision of F-GAS, entered into force in 2015, set up a phase down program for traditional HFC's refrigerants. In 2018 first significant reduction step will be introduced (37%) and in 2030 the reduction (calculated in equivalent CO2 tons) will need to achieve almost 80%.

#### HFC's phase down objectives\*:



(\*) Baseline value (100%) is the annual average of total quantity of CO<sub>2</sub> equivalents placed on EU Market from 2009 to 2012

The new Daikin *BLUEVOLUTION* chillers uses R-32 refrigerant to reduce drastically the carbon footprint of the unit. The selection of R-32 (chemical name difluoromethane) minimises the global warming impact of scroll compressor chillers thanks to the lower Global Warming Potential in combination with high-energy efficiency. The Global Warming Potential of R-32 is 675, which is only one third of the commonly used refrigerant R-410A.

Thanks to the lower flammability classification (R-32 refrigerant is classified A2L in ISO817), it can be safely used in many applications including chilled water systems. Being a single component refrigerant, R-32 is also easier to recycle and reuse, that is another environmental plus in its favour.

Daikin has a long history of continuous reduction of the environmental impact of cooling, heating and refrigeration, having a unique expertise that comes from manufacturing both refrigerants and equipment. This position is one of the results of company's corporate philosophy to "Be a Company that Leads in Applying Environmentally Friendly Practices".

Regarding refrigerant choice, Daikin has expertise in using fluorinated (HFC, HFO) as well as non-fluorinated gases (ammonia, carbon dioxide, hydrocarbons), because the company believes in diversity of refrigerant choice to allow the best suited solution to be used in each application.

#### Range overview.

EWAT-B- is available with:

- 2 different layouts: Single-V coil and Modular-V coils.
- 2 Efficiency levels: Gold (high efficiency) and Silver (standard efficiency).
- One or Two independent refrigerant circuits.

### **BLUEVOLUTION**



- 3 noise versions: Standard, Low and Reduced each one carefully designed to meet the acoustic requirements of the installation site.

Layout	SINGLE V			MODULAR V		
Sound Version	Compressor Acoustic Fan speed power enclosure Fan speed reduction		Acoustic Fan speed p		Avg sound power reduction	
Standard	Not insulated	Standard	-	-	Standard	-
Low	Insulated	Standard	-1,5dB(A)	Insulated	Standard	-3,0dB(A)
Reduced	Insulated	Reduced	-6,5dB(A)	Insulated	Reduced	-8,5dB(A)

#### Outstanding reliability.

The chillers have one or two truly independent refrigerant circuits with two or three compressors, to assure maximum safety for any maintenance, whether planned or not.

#### Condensation control.

Single-V units are standardly equipped with continuous fan speed modulation (phase cut) to ensure precise airflow control and optimized condensing temperature. Modular-V units are equipped with fan speed modulation (VFD) on request (standard on reduced noise units).

#### Fan silent mode.

Units equipped with fan modulation are standardly supplied with fan silent mode. This feature allows the user to set up detailed time bands to reduced fan rotation speed and therefore sound emission in those areas where night quietness is a mandatory requirement (approximately -4dB(A) – detailed values are available on CSS selection software)

#### Superior control logic.

The MicroTech 4 controller provides an easy to use control environment. The control logic is designed to provide maximum efficiency, to continue operation in unusual operating conditions and to provide history of unit operation. Easy interface with LonWorks, Bacnet, Ethernet TCP/IP or Modbus communications. Master/Slave operation is provided as standard allowing to connect up to 4 units working as single system.

#### **Dynamic Condensing Pressure Management.**

Superior software logic has been developed to get the highest efficiency at whichever operating condition: thanks to the Dynamic Condensing Pressure Management the chiller controller adjusts the condensing pressure setpoint to minimize the overall chiller power input.

#### Code requirements - Safety and observant of laws/directives

Units are designed and manufactured in accordance to the following directives and harmonized standards:

Low voltage directive	DIRECTIVE 2014/35/EU
Electromagnetic compatibility (EMC)	DIRECTIVE 2014/30/EU
Machinery directive	DIRECTIVE 2006/42/EC
Pressure equipment desing	DIRECTIVE 2014/68/EU
Ecodesing	DIRECTIVE 2009/125/EC
Safety of machinery	EN 60204-1
EMC - Part 6-2	EN 61000-6-2
EMC - Part 6-4	EN 61000-6-4
Safety and environmental requirements	EN 378-1; EN 378-2; EN 378-4
Methods for calculation pressure relief devices.	EN 13136

#### Certifications

Units are CE marked, complying with European directives in force, concerning manufacturing and safety. On request units can be produced complying with laws in force in non-European countries (ASME, etc.), and with other applications.

#### Compressors

Hermetic orbiting scroll type optimized for R-32 operation and complete with motor over-temperature and over-current protection devices. Each compressor is equipped with an oil heater that keeps the oil from being diluted by the refrigerant when the chiller is not running. The compressors are connected in Tandem or Trio configuration on each refrigerant circuit. Each compressor is mounted on rubber antivibration mounts for a quite operation. Unit is delivered with complete oil charge.

#### **Evaporator**

The unit is equipped with a direct expansion plate-to-plate type evaporator optimized for R-32 refrigerant operation. This heat exchanger is made of stainless-steel brazed plates and is covered with 10mm closed cell insulation material. The exchanger is equipped with an electric heater for protection against freezing and evaporator water connections are provided with victaulic kit (as standard). The evaporator is manufactured in accordance to 2014/68/EU. The evaporator flow switch and the evaporator water filter are available as option. Note the installation of an evaporator flow switch and an evaporator water filter is mandatory.

#### Condenser

The condenser is made entirely of aluminum and it is optimized for R-32 refrigerant operation. Full-depth louvered aluminum fins are inserted between the aluminum tubes maximizing the heat exchange.

The Microchannel technology ensures the highest performance with the minimum surface for the exchanger. This technology reduces unit refrigerant charge compared to traditional copper tubes and aluminum condenser.

Special treatment ensure resistance to the corrosion by atmospheric agents extending the lifetime.

Note: applications in industrial, costal, highly polluted urban environment or combinations of them, require proper evaluation to understand if additional measures are needed to protect the condenser coil from the aggressive environment.

#### **Condenser fans**

Condenser fans are propeller type with high efficiency design blades to maximize performances. The blades are made of glass-reinforced resin and a guard protects each fan.

Single-V units are equipped as standard with fan speed modulation (phase cut).

Modular-V units (standard and low sound versions) are equipped with on/off fans and inverter drive is available as an option. Modular-V units reduced noise versions are equipped with inverter driven fans as standard.

#### Electronic expansion valve

The unit is equipped with electronic expansion valves to achieve precise control of R-32 refrigerant mass flow. As today's systems require improved energy efficiency, accurate temperature control, wide range of operating conditions, the application of electronic expansion valves becomes mandatory.

Electronic expansion valves has unique features: short opening and closing time, high resolution, positive shut-off function to eliminate use of additional solenoid valve, continuous modulation of mass flow without stress in the refrigerant circuit and corrosion resistance stainless steel body.

If compared to traditional thermostatic valves, electronic expansion valves allow the system to work with low condenser pressure (winter time) without any refrigerant flow problems and the perfect control of the chilled water temperature.

#### Refrigerant circuit

Each unit has one or two independent refrigerant circuits and each one includes:

- Compressor
- Refrigerant
- Evaporator
- Air Cooled Condenser
- Electronic expansion valve
- · Sight glass with moisture indicator
- Filter drier
- Charging valves
- High pressure switch
- High pressure transducers
- Low pressure transducers
- Oil pressure transducer
- Suction temperature sensor

#### **Electrical panel**

Power and control are in the main panel that is manufactured to ensure protection against all weather conditions. The electrical panel is IP54 and (when opening the doors) internally protected against possible accidental contact with live parts. The main panel is fitted with a main switch interlocked door that shuts off power supply when opening.

#### MicroTech 4 controller

The new MicroTech 4 controller is installed as standard in all Daikin units.

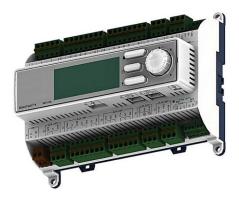
It gives the possibility to check the most relevant control parameters and modify unit set-points. A built-in display shows unit operating status. Additionally, temperatures and pressures of water, refrigerant and air, programmable values, set-points can be accessed based on a preset list of user profiles.

A sophisticated software with adaptive logic, selects the most energy efficient combination of compressors, EEXV and fans to keep stable operating conditions to maximize unit energy efficiency and reliability.

MicroTech 4 protects critical components based on external signals from onboard sub-system (such as motor temperatures, refrigerant and oil pressures and temperatures, correctness of phase sequence, pressure switches and freezing of heat exchanger).

The input coming from high-pressure switches cuts all digital output from the controller in less than 50ms, as an additional security for the equipment. Fast program cycle (less than 200ms) for a precise monitoring of the system and sub-systems.

Floating point calculations supported for increased accuracy in Pressure / Temperature conversions.



Comparing to the Microtech III, the new MicroTech IV is faster and has more memory. Both features are key to support all the new functions (integration of Master/Slave and iCM, Energy Monitoring, etc.)

Subject	MicroTech III	MicroTech 4	Benefit
Micro-processor	72 MHz	204MHz	Faster calculation capabilities
Memory	8MB Flash and 16MB SDRAM	64MB Flash and 64MB SDRAM	Faster calculation capabilities
Application	1MB	3МВ	More advanced functions
Boot Time	30 seconds	10 seconds	Faster re-start time

#### **Control main features**

Control system has the following features:

- Management of compressors and fans modulation;
- Control of cooling or heating leaving water temperatures;
- Management of cooling and heating capacities according to the load;
- Switch of operating modes in less than 1 minute;
- Return reset (set point reset based on return water temperature);
- Set point reset (optional);
- Unit operation in partial failure condition;
- Managed operations during critical conditions:
- High ambient temperature;
- High thermal load;
- Startup with high and low differential operating conditions;
- Startup with high entering water temperature in cooling mode;
- Startup with low entering water temperature in heating mode;

- · Optimized management of compressor load;
- Optimized fan management according to condensing pressure;
- General faults alarm relay;
- Automatic re-start in case of power failure;
- Rapid Restart to recover full load in the shortest possible time for Data Centre application;
- ICM Standard control for multiple units management (optional);
- Soft load (optimized management of the compressor load during the start-up);
- Start at high cold heat exchanger water temperature;
- · Visualization of:
- cooling and heating entering/leaving water temperature of heat exchangers;
- outdoor ambient temperature;
- condensing-evaporating temperature and pressure, suction and discharge superheat for
- each circuit;
- hours and starts counter for compressors and pumps;
- status safety devices;

#### **Control additional features**

- System upgrade with commercial SD cards;
- Save/Restore of configuration parameters with a commercial SD card;
- Ethernet port for remote or local servicing using standard web browsers;
- · Daikin on Site connectivity for cloud based

#### Safety device / logic for each refrigerant circuit

The following devices / logics are available:

- high pressure (pressure switch);
- high pressure (transducer);
- low pressure (transducer);
- fans circuit breakers;
- high compressor discharge temperature;
- high motor winding temperature;
- phase monitor;
- low pressure ratio;
- · high oil pressure drops;
- · low oil pressure;
- no pressure changes at start.

#### System security

The following securities are available:

- · phase monitor;
- low ambient temperature lock-out;
- freeze protection.

#### **Regulation type**

Proportional integral derivative regulation on the cold heat exchanger leaving water output probe.

#### MicroTech 4

MicroTech 4 built-in terminal has the following features:

- Liquid crystal display with white back lighting, supports Unicode fonts for multi-lingual;
- Key-pad consisting of 3 keys;
- Push'n'roll control for an increased usability;
- Flash memory to protect the data;
- Password access to modify the setting;
- · Application security to prevent application tampering or hardware usability with third party applications;
- Alarm history memory to allow an easy fault analysis.

#### Supervising systems MicroTech 4 remote communication (on request)

MicroTech 4 can communicate to BMS (Building Management System) based on the most common protocols as:

- ModbusRTU (Native);
- LonWorks,
- BACnet BTP certified over IP and MS/TP (class 4) (Native);
- Ethernet TCP/IP (Native).

Additional information related to F-GAS Regulation (EU) No 517/2014 of the European Parliament and of the Council of 16 April 2014 on fluorinated greenhouse gases and repealing Regulation (EC) No 842/2006

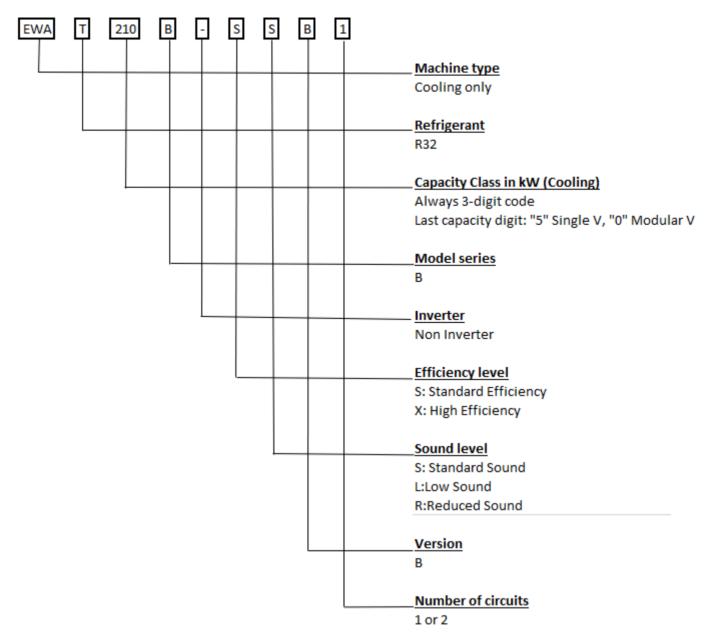
Unit Model	Refrigerant type	Refrigerant GWP	N° of circuits	charge	Refrigerant charge Circuit 2 [kg]
EWAT085B-SS(L)(R)B1	R32	675	1	7.5	-
EWAT115B-SS(L)(R)B1	R32	675	1	8.5	-
EWAT135B-SS(L)(R)B1	R32	675	1	8.5	-
EWAT175B-SS(L)(R)B1	R32	675	1	11.0	-
EWAT215B-SS(L)(R)B1	R32	675	1	13.0	-
EWAT290B-SS(L)(R)B1	R32	675	1	19.0	-
EWAT340B-SS(L)(R)B1	R32	675	1	26.0	-
EWAT155B-SS(L)(R)B2	R32	675	2	6.5	6.5
EWAT195B-SS(L)(R)B2	R32	675	2	7.2	7.3
EWAT205B-SS(L)(R)B2	R32	675	2	7.3	7.3
EWAT240B-SS(L)(R)B2	R32	675	2	9.8	9.2
EWAT260B-SS(L)(R)B2	R32	675	2	10.0	9.0
EWAT310B-SS(L)(R)B2	R32	675	2	11.5	14.0
EWAT330B-SS(L)(R)B2	R32	675	2	11.5	13.5
EWAT350B-SS(L)(R)B2	R32	675	2	10.5	13.5
EWAT420B-SS(L)(R)B2	R32	675	2	16.4	18.1
EWAT460B-SS(L)(R)B2	R32	675	2	15.8	20.2
EWAT510B-SS(L)(R)B2	R32	675	2	20.0	21.0
EWAT570B-SS(L)(R)B2	R32	675	2	21.0	21.0
EWAT610B-SS(L)(R)B2	R32	675	2	22.0	24.5
EWAT670B-SS(L)(R)B2	R32	675	2	25.5	27.0

Unit Model	Refrigerant type	Refrigerant GWP	N° of circuits	charge	Refrigerant charge Circuit 2 [kg]
EWAT085B-XS(L)(R)B1	R32	675	1	9.0	-
EWAT115B-XS(L)(R)B1	R32	675	1	10.0	-
EWAT145B-XS(L)(R)B1	R32	675	1	11.0	-
EWAT185B-XS(L)(R)B1	R32	675	1	12.0	-
EWAT230B-XS(L)(R)B1	R32	675	1	23.5	-
EWAT300B-XS(L)(R)B1	R32	675	1	28.0	-
EWAT360B-XS(L)(R)B1	R32	675	1	32.0	-
EWAT180B-XS(L)(R)B2	R32	675	2	10.0	10.0
EWAT200B-XS(L)(R)B2	R32	675	2	10.3	9.7
EWAT220B-XS(L)(R)B2	R32	675	2	10.2	9.8
EWAT250B-XS(L)(R)B2	R32	675	2	11.0	13.0
EWAT280B-XS(L)(R)B2	R32	675	2	11.5	16.0
EWAT310B-XS(L)(R)B2	R32	675	2	11.5	16.5
EWAT320B-XS(L)(R)B2	R32	675	2	11.0	16.5
EWAT370B-XS(L)(R)B2	R32	675	2	14.0	17.0
EWAT430B-XS(L)(R)B2	R32	675	2	18.5	17.5
EWAT470B-XS(L)(R)B2	R32	675	2	20.5	23.0
EWAT540B-XS(L)(R)B2	R32	675	2	22.0	27.0
EWAT600B-XS(L)(R)B2	R32	675	2	27.0	28.0
EWAT660B-XS(L)(R)B2	R32	675	2	29.0	31.0
EWAT700B-XS(L)(R)B2	R32	675	2	31.0	35.0

Note: Equipment contains fluorinated greenhouse gases.

Actual refrigerant charge depends on the final unit construction, details can be found on the unit labels.

#### **Nomenclature**



#### Standard Options (supplied on basic units)

Double set point (OP. code 10 - provided as standard)

Possibility to pre-set two different chilled water temperature set points (cooling mode).

Evaporator Victaulic KIT (OP. code 20 - provided as standard) - OP. incompatibility 21

It includes the victaulic joint and the counter pipe fitted with victaulic groove to be welded with the plant pipes -

Evaporator electric heater (OP. code 57 - provided as standard)

Electronic expansion valve (OP. code 60 - provided as standard)

Ambient outside temperature sensor and set-point reset (OP. code 67 – provided as standard) Setpoint Reset: The leaving water temperature set-point can be overwritten through an external 4- 20mA signal, through the ambient temperature, or through the evaporator water temperature  $\Delta T$ .

Hour run meter (OP. code 68 - provided as standard)

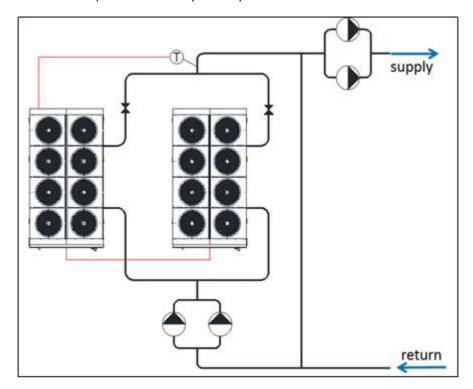
General fault contactor (OP. code 69 - provided as standard)

Main switch interlock door (OP. code 97 - provided as standard)

#### Master / Slave (OP. code 128 - provided as standard)

The EWAT~B features the new DAIKIN Master/ Slave (M/S) control. Once set which unit has the role of master, the other(s) will operate as slave(s) based on the inputs provided by the master.

The chillers must be installed in parallel in the hydronic plant.



With Master/Slave control is possible to balance the working hours of the compressors enhancing reliability and extending the life of the system.

In order to operate in Master/Slave mode an additional probe (PT1000 or NTC10K) must be installed on the common line of the plant and connected to the master unit. The additional probe is not provided by the factory. Master/Slave can manage units selected with pump on board (fix speed pumps). Note: check valves must be installed at the outlet of each chiller.

Master/Slave can also manage the start and stop of external pumps (not provided by factory). In this case, the power supply of external pumps is not provided by the unit.

#### **Mechanical Options - On request**

#### 20mm evaporator insulation (OP. code 29)

The heat exchanger is fitted with 20mm closed cell insulation material - OP. incompatibility 08.

**Discharge line shut-off valve (OP. code 61– Modular-V units only)** *OP. incompatibility* 171\*-172\*-173\* Installed on the common discharge pipe of the compressors to facilitate maintenance operation (one discharge valve per refrigerant circuit).

#### Suction line shut-off valve (OP. code 62- Modular-V units only) OP. incompatibility 171\*

Installed on the common suction pipe of the compressors to facilitate maintenance operation (one suction valve per refrigerant circuit).

#### Discharge and Suction line shut-off valve (OP. code 126- Single-V units only)

OP. incompatibility 171-172-173

Installed on the common discharge and suction pipes of the compressors to facilitate maintenance operation (one discharge and one suction valve per refrigerant circuit).

#### Alarm from external device (OP. code 70)

The unit controller is able to receive an external alarm signal. The user can decide whether this alarm signal will stop the unit or not.

#### Fans circuit breakers (OP. code 96) OP. incompatibility 171-172-173-99a

Safety devices that, added to the standard protection ones, protect fan motors against overload and overcurrent.

#### Water filter (OP. code 115)

The water filter removes impurities from water by means of a fine physical barrier. It must be installed on the water pipe connected to the heat exchanger inlet.

The filter is shipped loose together with two victaulic joints and two counter pipes to be welded on the plants. NOTE: The installation of the filter is mandatory.

**Total Heat Recovery (OP. code 01)** - *OP. incompatibility 03A, 171, 172, 173, 134, 135, 136, 137, 120e, 120f, 120g, 120h, 120E-FC, 120F-FC, 120G-FC, 120H-FC. Not available on the following models: EWAT085B-SSB1, EWAT085B-SLB1, and EWAT085B-SRB1.* 

A plate to plate heat exchanger for each refrigerant circuit is installed in series to the condenser coil. There is no switch nor solenoid valve in the circuit, thus compressor discharged refrigerant is always flowing through the heat recovery exchanger and hot water production is always available while the chiller is providing cooling. During the operation in heat recover the condenser coils provides the sub-cooling ensuring the right amount of liquid at the inlet of the expansion valve. The unit controller manages the condensing temperature set point in order to maximize the cooling effect and amount of energy recovered.

The amount of heat recovered is about the <u>80/85%</u> (according to the operating conditions) of the total heat rejection of the chiller. The chiller performs the control on the recovery circuit, based on the return water temperature to the unit. Heat recovery capability is subject to cooling load demand (if no cooling demand is present then no heat recovery is available)

**Partial Heat Recovery (OP. code 03A)** - *OP. incompatibility 01, 171, 172, 173, 134, 135, 136, 137, 120e, 120f, 120g, 120h, 120E-FC, 120F-FC, 120G-FC, 120H-FC. Not available on the following models: EWAT085B-SSB1, EWAT085B-SLB1, and EWAT085B-SRB1.* 

A plate to plate heat exchanger for each refrigerant circuit is installed in series to the condenser coil. There is no switch nor solenoid valve in the circuit, thus compressor discharged refrigerant is always flowing through the heat recovery exchanger and hot water production is always available while the chiller is providing cooling. During the operation in heat recover the condenser coils provides the sub-cooling ensuring the right amount of liquid at the inlet of the expansion valve. The unit controller manages the condensing temperature set point in order to maximize the cooling effect and amount of energy recovered.

The amount of heat recovered is about the  $\underline{15/20\%}$  (according to the operating conditions) of the total heat rejection of the chiller. The chiller performs the control on the recovery circuit, based on the return water temperature to the unit. Heat recovery capability is subject to cooling load demand (if no cooling demand is present then no heat recovery is available)

#### Brine Version (OP. code 08) - OP. incompatibility 29

For operation with temperature at the outlet of the evaporator below +4°C the unit must operate with glycol mixture (with ethylene or propylene glycol) and the Brine Version option must be selected. Brine version includes additional insulation on evaporator surfaces.



#### Evaporator flange kit (opt. code 21) Opt. incompatibility 20

In case of opt.21 selected, Victaulic connections are still provided. The installation of any Water Filter (to be carried out by the installer) is as follows in the example;



High pressure side manometers (OP. code 63 - Modular-V units only)

Low pressure side manometers (OP. code 64 - Modular-V units only)

**High and Low pressure side manometers (OP. code 127 – Single-V units only)** *OP. incompatibility* 171-172-173

#### Double pressure relief valve with diverter (OP. code 91)

#### **Hydronic kits:**

- One centrifugal pump (Low lift) (OP. code 78)
- One centrifugal pump (high lift) (OP. code 79)
- Two centrifugal pump (Low lift) (OP. code 80)
- Two centrifugal pump (high lift) (OP. code 81)
- One centrifugal pump (Low lift) + water tank (OP. code 134)
- One centrifugal pump (high lift) + water tank (OP. code 135)
- Two centrifugal pump (Low lift) + water tank (OP. code 136)
- Two centrifugal pump (high lift) + water tank (OP. code 137)

Unit mounted hydronic kits are available with single and dual pumps.

The Low lift kits provides an average available head of 100 kPa at chiller standard conditions. The High lift kits provides an average available head of 200 kPa at chiller standard conditions.

The kit is completed with pressure gauge, safety valve, drain valve. The motor pump is protected by a circuit breaker installed in control panel. Pump motors are insulation class F, IP55 protected and supplied by the unit with 400V/3ph/50Hz electric current. The kit is assembled and wired to the control panel. The pipe and pump are protected from freezing with an additional electrical heater; on Modular V units, electrical heater is always present with/without tank, for the Single V units only if tank onboard is selected (refer to the water side P&I). In case of unit equipped with hydronic kit on board selected to operate with glycol mixture, contact factory. Water buffer tank volume (if selected), depends on unit model size – detailed informations available on section "Options (technical data)" of this databook. For incompatibility refer to the table below:

Option	Description	Incompatibility
78	ONE CENTRIFUGAL PUMP (LOW LIFT)	172,173,79,80,81,134,135,136,137
79	ONE CENTRIFUGAL PUMP (HIGH LIFT)	172,173,78,80,81,134,135,136,137
80	TWO CENTRIFUGAL PUMP (LOW LIFT)	172,173,78,79,81,134,135,136,137
81	TWO CENTRIFUGAL PUMP (HIGH LIFT)	172,173,78,79,80,134,135,136,137
134	ONE CENTRIFUGAL PUMP (LOW LIFT) + TANK	171,172,173,01,03A,78,79,80,81,135,136,137,120e,120f,120g,120h, 120E-FC,120F-FC,120G-FC,120H-FC
135	ONE CENTRIFUGAL PUMP (HIGH LIFT) + TANK	171,172,173,01,03A,78,79,80,81,134,136,137,120e,120f,120g,120h, 120E-FC,120F-FC,120G-FC,120H-FC
136	TWO CENTRIFUGAL PUMP (LOW LIFT) + TANK	171,172,173,01,03A,78,79,80,81,134,135,137,120e,120f,120g,120h, 120E-FC,120F-FC,120G-FC,120H-FC
137	TWO CENTRIFUGAL PUMP (HIGH LIFT) + TANK	171,172,173,01,03A,78,79,80,81,134,135,136,120e,120f,120g,120h, 120E-FC,120F-FC,120G-FC,120H-FC

#### Refrigerant leak detection (OP. code 121 - Available only on units with compressors' enclosure)

Automated permanent refrigerant leak detection system installed on board. The refrigerant sensors are installed within the compressor enclosures and are specifically calibrated for R-32 refrigerant. When leaks above a certain concentration are detected, the sensor provides a signal to the unit controller (a specific alarm is visualized on the unit microprocessor). The automatic shut down and pump down of refrigerant into the condensing section occurs on the detection of refrigerant leakage. The alarm threshold that triggers automatic pump down upon detection of refrigerant is set to a maximum of 500ppm. Available only on units with compressors' enclosure.

#### E-coating microchannel coils (OP. code 139) - OP. incompatibility 153

A protection a layer of an epoxy polymer is added on the surface of the exchanger. The process consists in the complete immersion of the exchanger in the epoxy polymer solution. An electric voltage applied to the exchanger causes a difference with the electrical charge of the polymer molecules that, as result, are drawn to the metal. The thickness of the coating is controlled by the applied voltage. The result is a uniform layer of epoxy polymers applied all over the exchanger surface. A final UV top-coat treatment is applied on the coil surface. The treatment is recommended in all application where high risk of corrosion exist (eg: high pollutted urban, costal, industrial environments and their combinations).

**Unit guards (to cover unit access) (OP. code 140)** *OP. incompatibility 172-173* Wire mesh that cover the access around the unit.

#### Side panels on coil ends (OP. code 141 - Modular-V units only)

Protection panel on both side of each condensing module.

#### Blue coat (OP. code 153 - Modular-V units only) - OP. incompatibility 139

An epoxy powder is sprayed and electrostatically fixed to the coil. Once the surface is completely covered by the epoxy material, the coil is sent into a furnace for the drying and curing phase. The result is a uniform and durable coating that enhance the resistance to the corrosion. The treatment is recommended in all application where moderate risk of corrosion exist (eg: urban, costal, industrial environments)

#### **Electrical options - On request**

Compressor thermal overload relays (OP. code 11 – Modular-V units only) - OP. incompatibility 95 Available on Modular-V units only.

#### Under over voltage control (OP. code 15)

Electronic device that monitors and displays input voltage. It stops the chiller in case of phase loss, wrong phase sequence, or voltage exceeding minimum and maximum allowed values.

#### Energy meter (OP. code 16)

Device installed inside the control box that displays chillers' electrical power parameters such as input line voltage and phase current, input active and reactive power, active and reactive energy. An integrated RS485 module allows a Modbus communication to an external BMS.

**Speedtrol (OP. code 42 – Modular-V units only) -** *OP. incompatibility* 99-99a-142a-160-161-171-172-173-142B-142C

Continuous fan speed regulation on the first fan (VFD driven) of each circuit. It allows unit operation down to -18°C (available for standard and low sound version).

#### Evaporator flow switch (OP. code 58)

On Modular V units, it is supplied separately to be wired and installed on the evaporator water piping (by the customer). On Single V units, it is mounted and cabled. The installation of the flow switch in mandatory.

#### Compressors circuit breakers (OP. code 95) - OP. incompatibility 11

Safety devices that include in a single device all safety functions otherwise provided by standard fuses and optional thermal relays, such as protection against overcurrent, overload, current unbalance.

#### Fans speed regulation (OP. code 99 and 99a)

Fans speed regulation: continuous modulation of the fans' speed for optimal condensation control at low ambient temperatures.

Fans silent mode: This feature allows the user to set up customized time bands to reduced fans' speed rotation and therefore sound emission in those areas where quiet is a mandatory requirement during specific time of the day (e.g. night operation).

Note: option 99 is standard on Single V units (phase cut).

Note: option 99a is standard on Modular-V units reduced sound (inverter).

#### Ground fault relay (OP. code 102 - Modular-V units only)

To shut down the unit in case of a ground fault condition is detected.

#### Inverter kit for pumps:

- INVERTER KIT FOR 1 CENTR PUMP LOW LIFT (OP. code 120e)
- INVERTER KIT FOR 1 CENTR PUMP HIGH LIFT (OP. code 120f)
- INVERTER KIT FOR 2 CENTR PUMP LOW LIFT (OP. code 120g)
- INVERTER KIT FOR 2 CENTR PUMP HIGH LIFT (OP. code 120h)
- INVERTER KIT FOR 1 CENTR PUMP LOW LIFT (FC) (OP. code 120E-FC)
- INVERTER KIT FOR 1 CENTR PUMP HIGH LIFT (FC) (OP. code 120F-FC)
- INVERTER KIT FOR 2 CENTR PUMP LOW LIFT (FC) (OP. code 120G-FC)
- INVERTER KIT FOR 2 CENTR PUMP HIGH LIFT (FC) (OP. code 120H-FC)

the Inverter kit must be associated with the corresponding hydronic kit (OP. code 78/79/80/81). It is standardly not compatibile with kit pump + water tank. Contact factory to evaluate feasibility. For incompatibility refer to the table below:

Option	Description	Incompatibility
120e	INVERTER KIT FOR 1 CENTR PUMP LOW LIFT	171, 172, 173, 01, 03A, 134, 135, 136, 137, 120f, 120g, 120h, 120E-FC, 120F-FC, 120G-FC, 120H-FC, 79, 80, 81
120f	INVERTER KIT FOR 1 CENTR PUMP HIGH LIFT	171, 172, 173, 01, 03A, 134, 135, 136, 137, 120e, 120g, 120h, 120E-FC, 120F-FC, 120G-FC, 120H-FC, 78, 80, 81
120g	INVERTER KIT FOR 2 CENTR PUMP LOW LIFT	171, 172, 173, 01, 03A, 134, 135, 136, 137, 120e, 120f, 120h, 120E-FC, 120F-FC, 120G-FC, 120H-FC, 78, 79, 81
120h	INVERTER KIT FOR 2 CENTR PUMP HIGH LIFT	171, 172, 173, 01, 03A, 134, 135, 136, 137, 120e, 120f, 120g, 120E-FC, 120F-FC, 120G-FC, 120H-FC, 78, 79, 80
120E-FC	INVERTER KIT FOR 1 CENTR PUMP LOW LIFT (FC)	172, 173, 01, 03A, 134, 135, 136, 137, 120e, 120f, 120g, 120h, 120F-FC, 120G-FC, 120H-FC, 79, 80, 81
120F-FC	INVERTER KIT FOR 1 CENTR PUMP HIGH LIFT (FC)	172, 173, 01, 03A, 134, 135, 136, 137, 120e, 120f, 120g, 120h, 120E-FC, 120G-FC, 120H-FC, 78, 80, 81
120G-FC	INVERTER KIT FOR 2 CENTR PUMP LOW LIFT (FC)	172, 173, 01, 03A, 134, 135, 136, 137, 120e, 120f, 120g, 120h, 120E-FC, 120F-FC, 120H-FC, 78, 79, 81
120H-FC	INVERTER KIT FOR 2 CENTR PUMP HIGH LIFT (FC)	172, 173, 01, 03A, 134, 135, 136, 137, 120e, 120f, 120g, 120h, 120E-FC, 120F-FC, 120G-FC, 78, 79, 80

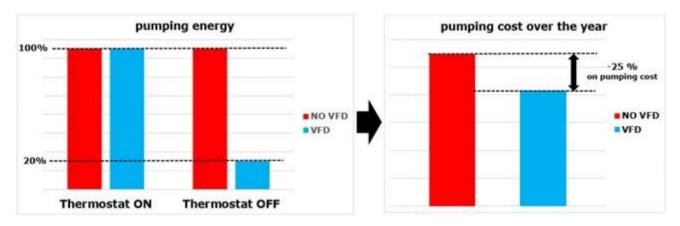
The inverter kit can be used for the following purposes:

- Adjusting the water flow rate during unit commissioning.
- Control the pump speed via external input from Building Management System (BMS)

For this application a 0-10V signal for the pump speed must be provided from the plant manager according to the specific control strategy of the plant. The water must be within the minimum and maximum value allowed for the unit (refer to the "Operating limit" chapter). The change in water flow rate must not be exceed more than 10% of the design water flow rate per minute.

- **Set a "thermostat off" pump speed**. Providing the unit with the inverter kit for the on-board pump is possible to manage two different water flow settings. A setting for water flow during the "Thermostat ON" mode (when the chiller is actually providing cooling to the plant), and a set for the "thermostat off" mode (when the plant load is satisfied and the compressors are waiting to start). This feature allows to achieve energy saving on plant operating cost by reducing the speed of the pumps when the chiller has reached the set point.

Thanks to the saving on pumping cost, the payback time for the Inverter Kit is approximately one year.

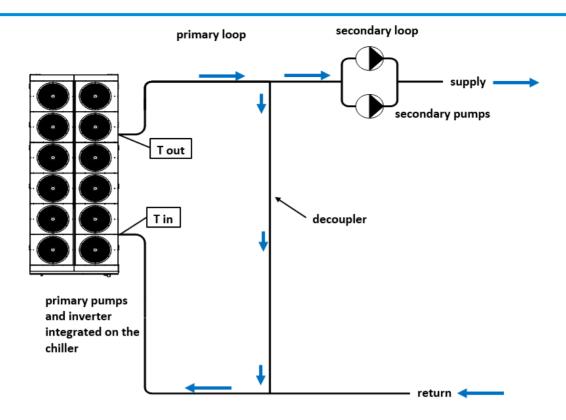


#### Max Ambient temperature for a proper working of the Inverters is 40°C.

Control variable flow on primary loop based on chiller delta-T (available as standard for single chiller installation only)

Providing the unit with the inverter kit for the on-board pump it is possible to manage a variable water flow rate for the primary loop. This function is available as standard when the hydronic kit plus inverter are selected. The standard feature is applicable for single unit installation only. In case of multiple chillers installation an additional control is needed.

The variable flow control is suitable for primary/secondary plant, cannot be used in primary plant only.



In a Primary-Secondary plant configuration a key component is the decoupler. The decoupler is always open (no valve must be installed). The aim of the decoupler is to allows the primary and secondary pumps to operate at different flow rates. This is necessary because the primary pumps and secondary pumps are managed differently and so the primary and secondary flow rate are practically never the same. Specifically, the primary flow rate is managed based on the chiller delta-T (Tout - Tin) the secondary flow rate is regulated to maintain the necessary pressure differential in the secondary loop. The direction of the water flow through the decoupler must be always from supply to return. To ensure this the primary flow rate must the secondary flow rate. If this condition is not respected the warmer return water will flow backwards through the decoupler and raise the supply water temperature. Due to the higher temperature of the supply water temperature the terminal unit control will open the valves asking for higher water flow rate. The secondary pumps will speed up increasing even more the water flow rate on secondary plant making the situation even worst (secondary flow rate >> primary flow rate). As result there will be no control on the supply water temperature losing effectiveness of the cooling plant.

On the other side any excess in the primary flow, vs. secondary flow, flows through the decoupler from the supply to the return mixing with the warmer return water. To reach this target is very important to have minimum pressure drop in the decoupler that needs to be sized to reach a pressure drop that should not exceed  $4 \div 5$  kPa at the minimum for the flow rate of the primary pump.

Activating the variable flow control the chiller will modulate the water flow rate based on the chiller delta.

When the secondary loop will reduce the water flow rate (because the plant load decrease), the water flow rate in the decoupler (always from supply to return) increases. The return water temperature mixes with the supply water from the decoupler reducing the water temperature the inlet temperature and so the delta-T on the chiller. As consequence the chiller control reduce the speed of the pump, reducing the primary flow rate.

On the opposite, when the flow rate on secondary flow increases also the water temperature at the chiller inlet increase (increasing the delta-T); therefore, the chiller control will increase the water flow rate.

#### Variable Primary Flow (OP. code 143) OP. incompatibility 172-173

By selecting OP. 143 the chiller can manage the Variable Primary water flow according to the differential pressure measured in a specific point of the plant, selected by the plant designer. The differential pressure transducer is available as option from the factory (OP. code 144). Once installed, the differential pressure transducer must be connected to the unit. As an alternative the unit controller can receive directly the differential pressure value from an external BMS communicating with the standards communication protocols (eq. MODBUS).

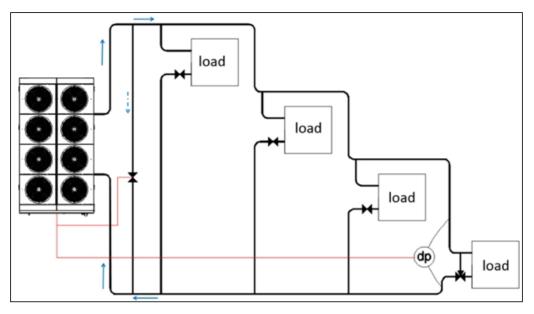
The Variable Primary Flow (VPF) configuration is an alternative to the more "traditional" Primary/Secondary (P/S) plant configuration.

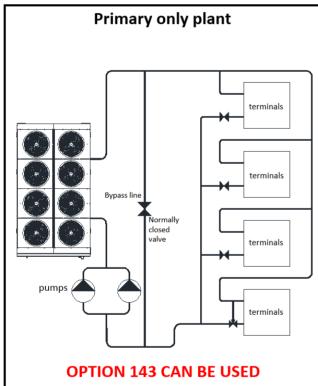
An installation must follow all the design criteria for such systems to be defined as Variable Primary Flow.

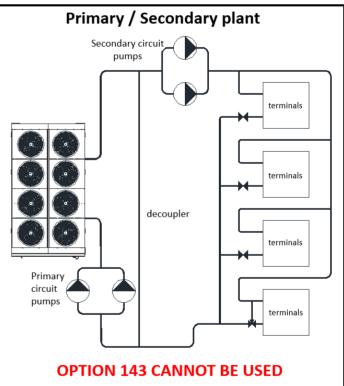
For this reason, the option 143 should be ordered only if the customer asks for unit capable to manage the speed of the pump in a system designed to operate according to the Variable Primary Flow configuration and not as a general answer to "variable pump speed".

By selecting opt. 143, the chiller can manage the variable primary water flow according to the differential pressure measured in a specific point of the plant, selected by the plant designer.

Daikin Applied Europe is not responsible for the plant configuration and cannot confirm the optimal position of the differential pressure transducer.







A bypass line (field supply) needs to be installed which guarantees that at all times the minimum water flow of the chiller is supplied (refer to the "Operating limit" chapter for indication on minimum water flow). The bypass valve will be an ON/OFF normally closed valve controlled by the chiller. In case the minimum water flow allowed is not reached, the chiller will open the bypass line restoring the water flow above the minimum value.

In case of multiple units installations in a primary only plant, to control the pump speed iCM is required. Master/Slave function does not support primary only chilled water systems with variable flow operation. For unit installed in Primary/Secondary plants the option Variable Primary Flow is not applicable. In this case a different a different control is required.

For different kind of water flow management iCM must be provided.

To operate in Primary/Secondary plants with variable flow in primary loop the iCM must be provided.

#### Hydronic options summarizing table

2	Fixed speed	Variable speed pump (for "thermostat off" pump speed function or to be controlled with external BMS)	Variable Primary Flow	
ONE CENTRIFUGAL PUMP (LOW LIFT)	Opt 78	Opt 78 + Opt 120e	Opt 78 + Opt 120e + Opt 143	
ONE CENTRIFUGAL PUMP (HIGH LIFT)	Opt 79	Opt 79 + Opt 120f	Opt 79 + Opt 120f + Opt 143	
TWO CENTRIFUGAL PUMP (LOW LIFT)	Opt 80	Opt 80 + Opt 120g	Opt 80 + Opt 120g + Opt 143	
TWO CENTRIFUGAL PUMP (HIGH LIFT)	Opt 81	Opt 81 + Opt 120h	Opt. 81 + Opt 120h + Opt 143	

Note: OP.143 can be used only for units installed in a primary only plant to be controlled according to VPF strategy. Master/Slave function does not support primary only chilled water systems with variable flow operation.

Differential Pressure Transducers - shipped loose - (OP. code 144). OP. incompatibility 172-173

#### Daikin on site modem with antenna (OP. code 155)

Whenever LAN connection to the unit will not be available, connecting the unit to Daikin on Site will be possible through a dedicated 3G M2M modem that can be ordered from Factory. When ordered, the modem will be installed on the unit before leaving the Factory.

**HIGH AMBIENT KIT (OP. code 142A)** - *OP. incompatibility* 99a-42-161-171-172-173-160-142B-142C The high ambient kit allows to increase the maximum operating ambient temperature for all the Single V units. <u>Minimum ambient temperature is -10°C</u>. Check the unit operating envelope for more information. This option may increase the height of the unit.

#### HIGH AMBIENT KIT (OPERATION ABOVE 46°C ON-OFF FANS) (OP. code 142B)

OP. incompatibility 99-99a-42-161-171-172-173-160-142A-142C

The high ambient kit allows to increase the maximum operating ambient temperature for all the Modular V units, with Standard and Low Sound Configurations.

<u>Minimum ambient temperature is  $+10^{\circ}$ C</u>. Check the unit operating envelope for more information. This option may increase the height of the unit.

#### HIGH AMBIENT KIT (OPERATION ABOVE 46°C BRUSHLESS FANS) (OP. code 142C)

OP. incompatibility 99-99a-42-161-171-172-173-160-142A-142B

The high ambient kit allows to increase the maximum operating ambient temperature for all the Modular V units, with Reduced Sound Configuration.

Minimum ambient temperature is -18°C. Check the unit operating envelope for more information. This option may increase the height of the unit.



**100 PA ESP fans (OP. code 160 – Single V units only)** - *OP. incompatibility* 99a-42-142A-171-172-173-161-142B-142C

Special ON/OFF fans providing 100 Pa ESP. Unit power consumption and Sound Power level is increasing. The envelope doesn't change if the option is selected. This option may increase the height of the unit.

**200 PA ESP fans (OP. code 161 – Modular-V units only) -** *OP. incompatibility* 99-99a-42-142A-160-142B-142C

Special Brushless fans providing 200 Pa ESP. Unit power consumption and Sound Power level is increasing. The envelope doesn't change if the option is selected. This option may increase the height of the unit.

#### FREE COOLING MIGRATION OPTIONS

Free cooling options are available on EWAT-B ranges with "Refrigerant migration Free Cooling systems" (sometimes called "thermosiphon cooling") as the chilled water circuit remains hydraulically always isolated. This technique uses

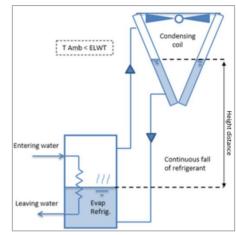
the difference in temperature/pressure between the evaporator and condenser during cooler weather to drive refrigerant around the circuit without the need to operate the compressor.

Although this technology is theoretically applicable with any type of refrigerant, R32 with its reduced pressure drops is the only suitable solution to have an effective natural circulation without additional devices (e.g. circulation pumps) and without the mandatory use of glycol, required in the standard water free cooling technologies.

In brief, the higher temperature/pressure in the evaporator pushes the refrigerant gas to the coil where it condenses and falls back to the evaporator in a continuous circulation.

Technology effectiveness therefore is strictly related to 2 main aspects:

- Height difference between refrigerant level in the condenser and in the evaporator
- Temperature difference between condenser and evaporator



Free cooling migration is available in 3 different configurations differentiated by performances and equipment:

Free Cooling Migration – Light (OP. code 171 - Modular-V units only) – OP. incompatibility 172, 173, 01, 03A, 134, 135, 136, 137, 42, 96, 120e, 120f, 120g, 120h, 142A, 160, 126, 127, 142B, 142C

Once activated, this solution allows the refrigerant natural migration from evaporator to condenser, bypassing at the same time the compressors and expansion valve. Thanks to the design of the exchangers, with extremely low pressure drops, this solution does not need additional devices to pump the refrigerant, because it uses the natural migration principle. The Free-Cooling capacity obtainable is up to 25% of the Nominal Cooling capacity of the unit. *OP. 171 includes OP. 61, 62, 99, 99a.* 

**Free Cooling Migration – Full (OP. code 172 - Modular-V units only) -** *OP. incompatibility* 171, 173, 01, 03A, 21, 78, 79, 80, 81, 134, 135, 136, 137, 140, 42, 96, 120e, 120f, 120g, 120h, 142A, 143, 144, 160, 120e-FC, 120f-FC, 120g-FC, 120h-FC, 126, 127, 142B, 142C

The option includes one additional flooded evaporator per circuit in parallel to the standard plates heat exchanger that allows an improvement of performances thanks to the enhanced height difference and the reduced approach between water and refrigerant typical of this type of technology.

This solution uses the same principle of light migration but, being equipped with the additional "Shell & Tube" refrigerant to water exchanger, it allows a bigger capacity obtainable.

Thanks to the design of the exchangers, with extremely low pressure drops and the increased height distance from condenser to evaporator, this solution can provide a Free Cooling capacity up to 75% of the nominal capacity of the unit. Also, this solution does not need additional devices to pump the refrigerant, because it uses the natural migration principle.

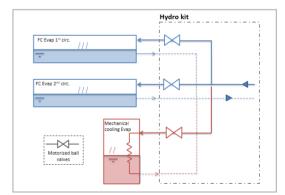
Unit layout is made of additional water connection for the free cooling operation (4 connections for the single circuit units or 6 connections for the twin circuit units – sample in the picture below). Plant layout has to be designed in order to address the water flow to the active heat exchanger (sample available in the section Free Cooling Migration - Full with Hydro Kit).

OP. 172 includes OP. 61, 99, 99a.

Free Cooling Migration - Full with Hydro Kit (OP. code 173 - Modular-V units only) - OP. incompatibility 171, 01, 03A, 78, 79, 80, 81, 134, 135, 136, 137, 140, 42, 96, 120e, 120f, 120g, 120h, 142A, 143, 144, 160, 120e-FC, 120f-FC, 120g-FC, 120h-FC, 126, 127, 142B, 142C. Includes "Free Cooling Migration - Full" and water side distribution piping that allows the automatic switch of the water flow between mechanical cooling and free cooling heat exchanger.

The Hydro Kit allows to decrease the number of connections from 6 (twin circuit) or 4 (single circuit) to 2 water connections, respect to the OP.172. The presence of the additional piping can affect unit footprint and weight. OP. 173 includes Opt 172, 61, 99a.

\*NEW\* Feasibilities to go under OAT down to -18°C with Option Free Cooling selected are accepted from Marketing department.



#### Installation options - On request

Rubber anti vibration mounts (OP. code 75) - OP. incompatibility 77.

Shipped loos, rubbe mounts are to be positioned under the base frame of the unit during installation. Ideal to

reduce the vibrations when the unit is floor mounted.

#### Spring anti vibration mounts (OP. code 77) - OP. incompatibility 75.

Shipped loos, spring mounts are to be positioned under the base frame of the unit during installation. Ideal for dampening vibrations for installation on roofs and metallic structures.

External tank without cabinet – 500 L (OP. code 83) - OP. incompatibility 84-87-88. Inertial tank for chilled water storage.

External tank without cabinet - 1000 L (OP. code 84) - OP. incompatibility 83-87-88.

Inertial tank for chilled water storage.

**External tank with cabinet – 500 L (OP. code 87) -** *OP. incompatibility 83-84-88.* Inertial tank for chilled water storage with cabinet.

**External tank with cabinet – 1000 L (OP. code 88) -** *OP. incompatibility 83-84-87.* Inertial tank for chilled water storage with cabinet.

#### Other options - On request

#### Container kit (OP. code 71) - OP. incompatibility 112.

Specific solution designed to facilitate loading/unloading of the unit into the container and to reduce risk of damage.

#### Transport kit (OP. code 112) - OP. incompatibility 71.

Specific solution that offers shocks' absorption during unit transportation.

MODEL		EWAT085B	EWAT115B	EWAT135B	EWAT155B	EWAT175B	EWAT195B
COOLING		-SS(L)B1	-SS(L)B1	-SS(L)B1	-SS(L)B2	-SS(L)B1	-SS(L)B2
PERFORMANCE							
Capacity - Cooling	kW	81	109	131	158	175	191
Capacity control - Type	1000	Step	Step	Step	Step	Step	Step
Capacity control - Minimum	0/	•		·	•	•	•
capacity*	%	50	38	50	25	38	21
Unit power input - Cooling	kW	31,8	38,5	49,8	61,9	67,8	69,5
EER		2,55	2,83	2,64	2,55	2,58	2,75
IPLV		-	-	-	-	-	-
IPLV (+opt FANMOD <sup>(5)</sup> )		4,75	4,83	4,67	4,76	4,81	4,84
SEER <sup>(1)</sup>	0.4	-	-	-	-	-	-
$\eta_s$	%	-	-	-	-	-	-
SEER (+opt FANMOD <sup>(5)</sup> ) (1)	%	4,10	4,40	4,10	4,10	4,48	4,34
η <sub>s</sub>	%0	161,0	173,0	161,0	161,0	176,2	170,6
DIMENSIONS	ma ma	1801	1801	1801	1822	1001	1822
Height Width	mm mm	1204	1204	1204	1204	1801 1204	1204
Length	mm	2110	2650	2650	3570	3170	4170
WEIGHT	111111	2110	2030	2030	3370	3170	4170
Unit Weight (SL Version)	kg	681 (691)	767 (777)	811 (820)	1007 (1028)	984 (994)	1166 (1087)
Operating Weight (SL		, ,	` ,	` ,	, ,		
Version)	kg	686 (696)	773 (783)	821 (830)	1014 (1035)	996 (1006)	1177 (1198)
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	- 1	5	6	9	7	12	11
Water flow rate	l/s	3,9	5,2	6,3	7,6	8,4	9,1
Water pressure drop <sup>(4)</sup>	kPa	27,4	34,5	26,5	64,2	41,8	45,9
Insulation material		Closed cell	Closed cell				
AIR HEAT EXCHANGER							
Type (2)		Mch	Mch	Mch	Mch	Mch	Mch
FAN		DPT	DPT	DPT	DPT	DPT	DPT
Type <sup>(2)</sup> Drive <sup>(2)</sup>		Phase cut	Phase cut				
Diameter	mm	450	450	450	450	450	450
Nominal air flow	l/s	6022	9036	9036	13354	12023	16710
Quantity	No,	4	6	6	8	8	10
Speed	rpm	1360	1360	1360	1360	1360	1360
Motor input	kW	1,8	2,7	2,7	3,6	3,6	4,5
COMPRESSOR							
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	- 1	6,5	7,7	8,9	13,0	10,7	14,1
Quantity	No,	2	2	2	4	2	4
SOUND LEVEL (3)							
Sound Power - Cooling	dB(A)	85 (84)	88 (86)	90 (87)	88 (87)	92 (89)	90 (88)
(SL Version)	. ()	()	(33)	(4.)	(31)	(32)	()
Sound Pressure level@1m	4B(A)	67 (66)	71 (60)	72 (60)	70 (60)	74 (71)	71 (70)
distance Cooling (SL Version)	dB(A)	67 (66)	71 (69)	72 (69)	70 (68)	74 (71)	71 (70)
REFRIGERANT CIRCUIT Refrigerant type		R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	7,5	8,5	8,5	13	11	14,5
N, of circuits	No,	1	1	1	2	1	2
PIPING CONNECTIONS	,			<u> </u>			
Evaporator connections	mm	76,1	76,1	76,1	88,9	76,1	88,9
		. 3/=	. 3/-			. 3/-	

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator  $12,0/7,0^{\circ}$ C; ambient  $35,0^{\circ}$ C, unit at full load operation; operating fluid: Water; fouling factor = 0

<sup>(1)</sup> In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281

<sup>(2)</sup> PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter

<sup>(3)</sup> Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice

<sup>(4)</sup> The value refers to the pressure drops in the evaporator only

<sup>(5)</sup> Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT205B -SS(L)B2	EWAT215B -SS(L)B1	EWAT240B -SS(L)B2	EWAT260B -SS(L)B2	EWAT290B -SS(L)B1	EWAT310B -SS(L)B2
COOLING		33(E)B2	33(E)DI	33(E)B2	33(E)B2	33(E)DI	33(E)B2
PERFORMANCE							
Capacity - Cooling	kW	211	217	241	261	283	306
Capacity control - Type		Step	Step	Step	Step	Step	Step
Capacity control - Minimum	%	19	50	17	25	24	14
capacity*						24	
Unit power input - Cooling	kW	80,0	85,8	85,2	95,6	108	113
EER		2,63	2,53	2,83	2,73	2,62	2,72
IPLV		-	-	4,67	4,44	4,74	4,86
IPLV (+opt FANMOD <sup>(5)</sup> )		4,86	4,70	4,81	4,27	4,55	5,02
SEER <sup>(1)</sup>	0.4	-	-	4,37	4,14	4,42	4,52
$\eta_s$	%	-	-	171,8	162,6	173,8	177,8
SEER (+opt FANMOD <sup>(5)</sup> ) (1)	0/	4,40	4,10	4,46	4,21	4,52	4,64
ης	%	173,0	161,0	175,4	165,4	177,8	182,6
DIMENSIONS		4000	4000	25.40	25.40	25.40	25.40
Height	mm	1822	1822	2540	2540	2540	2540
Width	mm	1204	1204	2224	2224	2224	2224
Length	mm	4170	3770	2338	2338	2368	3247
WEIGHT	١.	4450 (4470)	4404 (4404)	4740 (4045)	1700 (1010)	1012 (2004)	24.06 (22.00)
Unit Weight (SL Version)	kg	1158 (1179)	1184 (1194)	1712 (1815)	1739 (1842)	1912 (2004)	2186 (2289)
Operating Weight (SL	kg	1169 (1190)	1200 (1210)	1723 (1826)	1750 (1853)	1869 (1951)	2205 (2308)
Version)		, ,	, ,	, ,	, ,	, ,	` ,
WATER HEAT							
EXCHANGER		DUE	DUE	DUE	DUE	DUE	DUE
Type <sup>(2)</sup> Water Volume		PHE	PHE	PHE	PHE	PHE	PHE
	1/-	11	16	11	11	16	19
Water program drap(4)	l/s kPa	10,1 54,5	10,4 41,5	11,5 69,7	12,4 80,0	13,5 66,8	14,6 46,4
Water pressure drop <sup>(4)</sup> Insulation material	KPa	Closed cell					
AIR HEAT EXCHANGER		Closed Cell					
		Mah	Mah	MCH	MCH	MCH	MCH
Type <sup>(2)</sup>		Mch	Mch	MCH	MCH	MCH	MCH
FAN Type <sup>(2)</sup>		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)							
Diameter	mm	Phase cut 450	Phase cut 450	On-off 800	On-off 800	On-off 800	On-off 800
Nominal air flow	mm l/s	16710	15057	20306	20306	20306	25382
Quantity	No,	10710	10	4	4	4	5
Speed	rpm	1360	1360	900	900	900	900
Motor input	kW	4,5	4,5	7,2	7,2	7,2	9,0
COMPRESSOR		.,5	.,5	.,_	. , _	.,-	2,0
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	1	15,3	12,6	16,5	17,7	17,0	19,1
Quantity	No,	4	2	4	4	3	4
SOUND LEVEL (3)			_	-	·	_	
Sound Power - Cooling	15 (1)		00 (2.2)	00 (5.1)			
(SL Version)	dB(A)	91 (89)	93 (90)	93 (91)	94 (91)	95 (91)	95 (92)
Sound Pressure level@1m							
distance Cooling	dB(A)	72 (70)	75 (72)	74 (72)	75 (72)	76 (72)	75 (72)
(SL Version)	l `´	l `´	` ´	` ´	' '	l `´	` ´
REFRIGERANT CIRCUIT							
Refrigerant type		R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	14,5	13	19	19	19	25,5
N, of circuits	No,	2	1	2	2	1	2
PIPING CONNECTIONS							
Evaporator connections	mm	88,9	76,1	88,9	88,9	76,1	88,9
,		, ,	,	,-	,-	,	- /-

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter

<sup>(3)</sup> Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice

<sup>(4)</sup> The value refers to the pressure drops in the evaporator only

<sup>(5)</sup> Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT330B -SS(L)B2	EWAT340B -SS(L)B1	EWAT350B -SS(L)B2	EWAT420B -SS(L)B2	EWAT460B -SS(L)B2	EWAT510B -SS(L)B2
COOLING		33(E)B2	33(E)DI	33(E)B2	33(E)B2	33(E)B2	33(E)B2
PERFORMANCE							
Capacity - Cooling	kW	330	344	350	416	468	513
Capacity control - Type		Step	Step	Step	Step	Step	Step
Capacity control - Minimum	%	13	33	19	17	15	14
capacity*							
Unit power input - Cooling EER	kW	122 2,71	117 2,94	132 2,65	147 2,84	171 2,73	186 2,76
IPLV		4,63	4,80	4,56	4,87	4,84	4,81
IPLV (+opt FANMOD <sup>(5)</sup> )		4,75	5,00	4,7	4,91	4,89	4,90
SEER <sup>(1)</sup>		4,33	4,44	4,24	4,56	4,56	4,56
ης	%	170,2	174,6	166,6	179,4	179,4	179,4
SEER (+opt FANMOD <sup>(5)</sup> ) (1)		4,41	4,66	4,31	4,57	4,63	4,62
$\eta_s$	%	173,4	183,4	169,4	179,8	182,2	181,8
DIMENSIONS		25.0	25.40	25.42	25.4	25.42	0.5.40
Height	mm	2540	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224	2224
Length WEIGHT	mm	3247	3230	3247	4135	4135	4135
Unit Weight (SL Version)	kg	2214 (2317)	2343 (2434)	2242 (2345)	2721 (2824)	2881 (3066)	3037 (3223)
Operating Weight (SL	_				` ,	, ,	
Version)	kg	2233 (2336)	2363 (2454)	2261 (2364)	2749 (2852)	2909 (3094)	3065 (3251)
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	- 1	19	20	19	28	28	28
Water flow rate	l/s	15,7	16,4	16,7	19,9	22,3	24,5
Water pressure drop <sup>(4)</sup>	kPa	52,9	77,3	59,0	54,6	67,3	79,7
Insulation material		Closed cell	Closed cell	7Closed cell	Closed cell	Closed cell	Closed cell
AIR HEAT EXCHANGER Type (2)		MCH	MCH	MCH	MCH	MCH	MCH
FAN		МСП	МСП	MCH	МСП	MCH	MCH
Type (2)		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)		On-off	On-off	On-off	On-off	On-off	On-off
Diameter	mm	800	800	800	800	800	800
Nominal air flow	l/s	25382	30459	25382	35535	35535	40612
Quantity	No,	5	6	5	7	7	8
Speed	rpm	900	900	900	900	900	900
Motor input	kW	9,0	10,8	9,0	12,6	12,6	14,3
COMPRESSOR		C II	C II	C II	C II	CII	C II
Type Oil charge		Scroll 20,2	Scroll	Scroll 21,4	Scroll 23,3	Scroll	Scroll 29,6
Quantity	No,	20,2 4	18,9 3	4	23,3 4	27,7 5	29,6
SOUND LEVEL (3)	110,	-	,	7	-	,	,
Sound Power - Cooling	ID (1)	05 (22)	06 (22)	06 (22)	07 (00)	07 (22)	00 (0.1)
(SL Version)	dB(A)	95 (92)	96 (93)	96 (92)	97 (93)	97 (93)	98 (94)
Sound Pressure level@1m							
distance Cooling	dB(A)	76 (72)	77 (73)	76 (72)	77 (73)	77 (73)	78 (74)
(SL Version)							
REFRIGERANT CIRCUIT							
Refrigerant type		R32	R32	R32	R32	R32	R32
Refrigerant charge	kg No	25 2	26	24	34,5	36 2	41
N, of circuits	No,		1	2	2		2
PIPING CONNECTIONS Evaporator connections	mm	88,9	76,1	88,9	88,9	88,9	88,9
Evaporator connections	mm	00,9	70,1	00,9	50,5	00,9	00,9

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

<sup>(1)</sup> In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281

<sup>(2)</sup> PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter

<sup>(3)</sup> Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice

<sup>(4)</sup> The value refers to the pressure drops in the evaporator only

<sup>(5)</sup> Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT570B -SS(L)B2	EWAT610B -SS(L)B2	EWAT670B -SS(L)B2
COOLING		33(1)31	00(1)51	33(1)31
PERFORMANCE				
Capacity - Cooling	kW	567	612	668
Capacity control - Type		Step	Step	Step
Capacity control - Minimum		•	·	•
capacity*	%	12	11	17
Unit power input - Cooling	kW	216	230	238
EER COMMISSION		2,63	2,66	2,80
IPLV		4,89	4,90	4,86
IPLV (+opt FANMOD <sup>(5)</sup> )		4,93	4,89	5,00
SEER(1)		4,56	4,55	4,55
~ <del> :</del>	%	179,4	179,0	179,0
η <sub>s</sub> SEER (+opt FANMOD <sup>(5)</sup> ) <sup>(1)</sup>	70			
	0/	4,56	4,58	4,67
ηs	%	179,4	180,2	183,8
DIMENSIONS				
Height	mm	2540	2540	2540
Width	mm	2224	2224	2224
Length	mm	4135	5034	5888
WEIGHT				
Unit Weight (SL Version)	kg	3278 (3484)	3712 (3918)	4073 (4279
Operating Weight (SL	_			,
Version)	kg	3320 (3526)	3754 (3960)	4115 (4321
WATER HEAT				
EXCHANGER				
Type (2)		DUE	DUE	DHE
		PHE	PHE	PHE
Water Volume	l I	42	42	42
Water flow rate	l/s	27,0	29,2	31,9
Water pressure drop <sup>(4)</sup>	kPa	65,5	75,2	88,1
Insulation material		Closed cell	Closed cell	Closed cell
AIR HEAT EXCHANGER				
Type <sup>(2)</sup>		MCH	MCH	MCH
FAN				
Type (2)		DPT	DPT	DPT
Drive (2)		On-off	On-off	On-off
Diameter	mm	800	800	800
	l/s	40612	45688	55841
Nominal air flow				
	,	8	9	11
Quantity	Йо,	8 900	9 900	11 900
Quantity Speed	,	900	900	900
Quantity Speed Motor input	No, rpm	-	-	
Quantity Speed Motor input COMPRESSOR	No, rpm	900 14,3	900 16,1	900 19,7
Quantity Speed Motor input COMPRESSOR Type	No, rpm kW	900 14,3 Scroll	900 16,1 Scroll	900 19,7 Scroll
Quantity Speed Motor input COMPRESSOR Type Oil charge	No, rpm kW	900 14,3 Scroll 34,0	900 16,1 Scroll 35,9	900 19,7 Scroll 37,8
Quantity Speed Motor input COMPRESSOR Type Oil charge Quantity	No, rpm kW	900 14,3 Scroll	900 16,1 Scroll	900 19,7 Scroll
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3)	No, rpm kW	900 14,3 Scroll 34,0	900 16,1 Scroll 35,9	900 19,7 Scroll 37,8
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling	No, rpm kW	900 14,3 Scroll 34,0 6	900 16,1 Scroll 35,9 6	900 19,7 Scroll 37,8 6
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version)	No, rpm kW	900 14,3 Scroll 34,0	900 16,1 Scroll 35,9	900 19,7 Scroll 37,8
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version) Sound Pressure level@1m	No, rpm kW	900 14,3 Scroll 34,0 6	900 16,1 Scroll 35,9 6	900 19,7 Scroll 37,8 6
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version)	No, rpm kW	900 14,3 Scroll 34,0 6	900 16,1 Scroll 35,9 6	900 19,7 Scroll 37,8 6
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version) Sound Pressure level@1m	No, rpm kW	900 14,3 Scroll 34,0 6	900 16,1 Scroll 35,9 6	900 19,7 Scroll 37,8 6
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version) Sound Pressure level@1m distance Cooling (SL Version)	No, rpm kW	900 14,3 Scroll 34,0 6	900 16,1 Scroll 35,9 6	900 19,7 Scroll 37,8 6
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version) Sound Pressure level@1m distance Cooling (SL Version) REFRIGERANT CIRCUIT	No, rpm kW	900 14,3 Scroll 34,0 6 98 (94) 78 (74)	900 16,1 Scroll 35,9 6 98 (95) 78 (74)	900 19,7 Scroll 37,8 6 99 (95) 78 (75)
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version) Sound Pressure level@1m distance Cooling (SL Version)  REFRIGERANT CIRCUIT Refrigerant type	No, rpm kW  I No,  dB(A)  dB(A)	900 14,3 Scroll 34,0 6 98 (94) 78 (74)	900 16,1 Scroll 35,9 6 98 (95) 78 (74)	900 19,7 Scroll 37,8 6 99 (95) 78 (75)
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version) Sound Pressure level@1m distance Cooling (SL Version)  REFRIGERANT CIRCUIT Refrigerant type Refrigerant charge	No, rpm kW  I No,  dB(A)  dB(A)	900 14,3 Scroll 34,0 6 98 (94) 78 (74)	900 16,1 Scroll 35,9 6 98 (95) 78 (74)	900 19,7 Scroll 37,8 6 99 (95) 78 (75)
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version) Sound Pressure level@1m distance Cooling (SL Version)  REFRIGERANT CIRCUIT Refrigerant type Refrigerant charge N, of circuits	No, rpm kW  I No,  dB(A)  dB(A)	900 14,3 Scroll 34,0 6 98 (94) 78 (74)	900 16,1 Scroll 35,9 6 98 (95) 78 (74)	900 19,7 Scroll 37,8 6 99 (95) 78 (75)
Quantity Speed Motor input  COMPRESSOR Type Oil charge Quantity  SOUND LEVEL (3) Sound Power - Cooling (SL Version) Sound Pressure level@1m distance Cooling (SL Version)  REFRIGERANT CIRCUIT Refrigerant type Refrigerant charge	No, rpm kW  I No,  dB(A)  dB(A)	900 14,3 Scroll 34,0 6 98 (94) 78 (74)	900 16,1 Scroll 35,9 6 98 (95) 78 (74)	900 19,7 Scroll 37,8 6 99 (95) 78 (75)

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator  $12,0/7,0^{\circ}$ C; ambient  $35,0^{\circ}$ C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter
- (3) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice
- (4) The value refers to the pressure drops in the evaporator only
- (5) Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans
- \*Capacity control Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT085B	EWAT115B	EWAT135B	EWAT155B	EWAT175B	EWAT195B
HOBEL		-SRB1	-SRB1	-SRB1	-SRB2	-SRB1	-SRB2
COOLING							
PERFORMANCE							
Capacity - Cooling	kW	76	105	124	150	165	181
Capacity control - Type		Step	Step	Step	Step	Step	Step
Capacity control - Minimum	%	50	38	50	25	38	21
capacity*					_		
Unit power input - Cooling	kW	33,7	40,3	53,0	65,9	73,0	73,2
EER		2,27	2,61	2,34	2,28	2,26	2,48
IPLV (+opt FANMOD <sup>(5)</sup> ) SEER (+opt FANMOD <sup>(5)</sup> ) <sup>(1)</sup>		4,71	4,84	4,63	4,62	4,84	4,64
	%	4,10 161,0	4,40 173,0	4,10 161,0	4,10	4,23 166,2	4,13 162,2
ης	%0	101,0	1/3,0	161,0	161,0	100,2	102,2
DIMENSIONS		1001	1001	1001	1000	1001	1022
Height	mm	1801	1801	1801	1822	1801	1822
Width	mm	1204	1204	1204	1204	1204	1204
Length	mm	2110	2650	2650	3570	3170	4170
WEIGHT	Lee	601	777	024	1020	004	1107
Unit Weight	kg	691	777	821	1028	994	1187
Operating Weight	kg	696	783	830	1035	1006	1198
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	17-	5	6	9	7	12	11
Water flow rate	l/s	3,7	5,0	5,9	7,2	7,9	8,7
Water pressure drop (4)	kPa	24,6	32,2	23,8 Closed cell	58,5 Closed cell	37,6 Closed cell	41,7
Insulation material		Closed cell	Closed cell	Closed Cell	Closed Cell	Closed Cell	Closed cell
AIR HEAT EXCHANGER Type (2)		Mch	Mch	Mch	Mch	Mch	Mch
<i>,</i> ,		MCH	MCH	MCH	MCH	MCH	IMICII
<b>FAN</b> Type <sup>(2)</sup>		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)		Phase cut	Phase cut	Phase cut	Phase cut	Phase cut	Phase cut
Diameter		450	450	450		450	450
Nominal air flow	mm I/s	450 4929	7396	7396	450 11352	9838	450 14202
	No,	4929	7396 6	7396 6	8	9838	14202
Quantity	,	1200	1200	1200	1200	1200	1200
Speed Motor input	rpm kW	1,4	2,2	2,2	2,9	2,9	3,6
COMPRESSOR	KVV	1,⁴	۷,۷	۷,۷	۷,۶	۷,۶	3,0
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Type   Oil charge	l 1				13,0	10,7	14,1
Quantity	No.	6,5 2	7,7 2	8,9 2	13,0	2	4
SOUND LEVEL (3)	NO,				4		4
Sound Power - Cooling	dB(A)	77	83	84	82	86	84
Sound Power - Cooling Sound Pressure level@1m					_		
distance Cooling	dB(A)	61	65	66	63	68	65
REFRIGERANT CIRCUIT	-						
Refrigerant type		R32	R32	R32	R32	R32	R32
	ka			8,5	13	R32 11	
Refrigerant charge N, of circuits	kg No,	7,5 1	8,5 1	8,5	2	11	14,5 2
PIPING CONNECTIONS	INU,	1	т	1		1	
Evaporator water							
inlet/outlet	mm	76,1	76,1	76,1	88,9	76,1	88,9
inicy outice	<del>                                     </del>						

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and  $\mu$ s values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter
- (3) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice
- (4) The value refers to the pressure drops in the evaporator only
- (5) Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT205B -SRB2	EWAT215B -SRB1	EWAT240B -SRB2	EWAT260B -SRB2	EWAT290B -SRB1	EWAT310B -SRB2
COOLING		-SRB2	-SKBI	-SRB2	-SRB2	-SKBI	-SRB2
PERFORMANCE							
Capacity - Cooling	kW	201	204	231	249	266	290
Capacity - Cooling Capacity control - Type	KVV	Step	Step	Step	Step	Step	Step
Capacity control - Type  Capacity control - Minimum		•		•	· •		•
capacity*	%	19	50	17	25	24	14
Unit power input - Cooling	kW	84,6	91,9	89,0	99,9	115,0	119,0
EER COOKING	KVV	2,37	2,21	2,60	2,49	2,31	2,44
IPLV (+opt FANMOD (5))		4,91	4,66	4,93	4,27	4,51	4,82
SEER (+opt FANMOD (5)) (1)		4,27	4,10	4,57	4,18	4,43	4,38
η <sub>s</sub>	%	167,8	161,0	179,8	164,2	174,2	172,2
DIMENSIONS	70	10770	101/0	17370	101/2	17.172	1,2,2
Height	mm	1822	1822	2540	2540	2540	2540
Width	mm	1204	1204	2224	2224	2224	2224
Length	mm	4170	3770	2338	2338	2368	3247
	11/1111	41/0	3//0	2330	2330	2300	3247
WEIGHT	le ~	1170	1194	1015	1042	2004	2200
Unit Weight	kg	1179		1815	1842		2289
Operating Weight	kg	1190	1210	1826	1853	2020	2308
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	I	11	16	11	11	16	19
Water flow rate	l/s	9,6	9,7	11,0	11,9	12,7	13,9
Water pressure drop (4)	kPa	49,9	36,9	64,5	73,6	59,9	42,1
Insulation material		Closed cell					
AIR HEAT EXCHANGER							
Type (2)		Mch	Mch	Mch	Mch	Mch	Mch
FAN							
Type (2)		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)		Phase cut	Phase cut	VFD fans	VFD fans	VFD fans	VFD fans
Diameter	mm	450	450	800	800	800	800
Nominal air flow	l/s	14202	12325	17064	17064	17064	21330
Quantity	No,	10	10	4	4	4	5
Speed	rpm	1200	1200	780	780	780	780
Motor input	kW	3,6	3,6	4,7	4,7	4,7	5,9
COMPRESSOR							
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	I	15,3	12,6	16,5	17,7	17,0	19,1
Quantity	No,	4	2	4	4	3	4
SOUND LEVEL (3)							
Sound Power - Cooling	dB(A)	85	88	87	87	88	88
Sound Pressure level@1m		67	60	60	60	60	60
distance Cooling	dB(A)	67	69	68	68	69	69
REFRIGERANT CIRCUIT							
Refrigerant type		R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	14,5	13	19	19	19	25,5
N, of circuits	No,	2	1	2	2	1	2
PIPING CONNECTIONS	,	_		_	-	-	_
Evaporator water							
inlet/outlet	mm	88,9	76,1	88,9	88,9	76,1	88,9
mey datice							

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and  $\mu$ s values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter
- (3) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding, Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice
- (4) The value refers to the pressure drops in the evaporator only
- (5) Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT330B -SRB2	EWAT340B -SRB1	EWAT350B -SRB2	EWAT420B -SRB2	EWAT460B -SRB2	EWAT510B -SRB2
COOLING		-SRB2	-SKBI	-SRB2	-SRB2	-SRB2	-SRB2
PERFORMANCE							
Capacity - Cooling	kW	312	330	331	398	444	488
Capacity - Cooling Capacity control - Type	KVV	Step	Step	Step	Step	Step	Step
Capacity control - Type  Capacity control - Minimum		•					•
capacity*	%	13	33	19	17	15	14
Unit power input - Cooling	kW	129,0	122,0	140,0	147,0	181,0	197,0
EER	KVV	2,41	2,70	2,35	2,71	2,45	2,48
IPLV (+opt FANMOD (5))		4,70	5,00	4,72	4,81	4,92	4,93
SEER (+opt FANMOD (5)) (1)		4,42	4,55	4,20	4,55	4,57	4,56
n <sub>s</sub>	%	173,8	179,0	165,0	179,0	179,8	179,4
DIMENSIONS		=: 5/5	=: 0 / 0	===/=	=1.070	=1.070	,
Height	mm	2540	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224	2224
Length	mm	3247	3230	3247	4135	4135	4135
WEIGHT		5217	3230	5217	1133	1133	1133
Unit Weight	kg	2317	2434	2345	2824	3066	3223
Operating Weight	kg	2336	2454	2364	2852	3094	3251
WATER HEAT	ĸg	2330	2434	2304	2032	3034	3231
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	L	19	20	19	28	28	28
Water flow rate	l/s	14,9	15,7	15,8	19,0	21,2	23,3
Water pressure drop (4)	kPa	47,9	71,7	53,3	50,5	61,2	72,7
Insulation material	кга	Closed cell					
AIR HEAT EXCHANGER		Closed Cell					
Type (2)		Mch	Mch	Mch	Mch	Mch	Mch
<i></i>		MCH	MCH	MICH	MCH	MCH	MCH
FAN Type <sup>(2)</sup>		DDT	DPT	DPT	DDT	DDT	DPT
Drive (2)		DPT			DPT	DPT	
		VFD fans					
Diameter	mm	800 21330	800 25596	800 21330	800	800 29862	800 34128
Nominal air flow	l/s	21330 5	25596 6	21330 5	29862 7	29862 7	34128 8
Quantity	No,	780	780	780	7 780	7 780	780
Speed Motor innut	rpm kW	780 5,9		5,9			
Motor input  COMPRESSOR	KVV	5,5	7,1	5,5	8,2	8,2	9,4
		Correll	Comell	Comell	Correll	Correll	Comall
Type Oil charge	1	Scroll	Scroll	Scroll	Scroll 23,3	Scroll	Scroll
		20,2 4	18,9	21,4	23,3 4	27,7	29,6
Quantity  SOUND LEVEL (3)	No,	4	3	4	4	5	5
	4D(4)	88	00	88	90	00	90
Sound Procesure level@1m	dB(A)	88	89	88	90	90	90
Sound Pressure level@1m	dB(A)	69	70	69	70	70	71
distance Cooling	<u> </u>						
REFRIGERANT CIRCUIT		naa	D22	D22	naa	naa	naa
Refrigerant type	Lee	R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	25	26	24	34,5	36	41
N, of circuits	No,	2	1	2	2	2	2
PIPING CONNECTIONS							
Evaporator water	mm	88,9	76,1	88,9	88,9	88,9	88,9
inlet/outlet		/ -	-,-	/ -	/-	/-	/ -
	1						

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and  $\mu$ s values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter
- (3) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding, Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice
- (4) The value refers to the pressure drops in the evaporator only
- (5) Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT570B -SRB2	EWAT610B -SRB2	EWAT670B -SRB2
COOLING		-SKB2	-SKB2	-SKB2
PERFORMANCE				
Capacity - Cooling	kW	534	579	638
Capacity control - Type	1000	Step	Step	Step
Capacity control - Minimum			·	
capacity*	%	12	11	17
Unit power input - Cooling	kW	230,0	244,0	251,0
EER		2,32	2,37	2,55
IPLV (+opt FANMOD (5))		5,04	5,03	5,01
SEER (+opt FANMOD (5)) (1)		4,55	4,55	4,55
$\eta_s$	%	179,0	179,0	179,0
DIMENSIONS				
Height	mm	2540	2540	2540
Width	mm	2224	2224	2224
Length	mm	4135	5034	5888
WEIGHT				
Unit Weight	kg	3484	3918	4279
Operating Weight	kg	3526	3960	4321
WATER HEAT				
EXCHANGER				
Type (2)		PHE	PHE	PHE
Water Volume	ı	42	42	42
Water flow rate	l/s	25,5	27,6	30,4
Water pressure drop (4)	kPa	58,9	68,1	81,1
Insulation material		Closed cell	Closed cell	Closed cell
AIR HEAT EXCHANGER				
Type (2)		Mch	Mch	Mch
FAN		DDT	DDT	D.5-T
Type (2)		DPT	DPT	DPT
Drive (2)		VFD fans	VFD fans	VFD fans
Diameter	mm L/c	800	800	800
Nominal air flow Quantity	l/s No,	34128 8	38394 9	46926 11
Speed	rpm	780	780	780
Motor input	kW	9,4	780 10,6	780 12,9
COMPRESSOR	IN VV	9,≒	10,0	14,3
Type		Scroll	Scroll	Scroll
Oil charge	1	34,0	35,9	37,8
Quantity	No,	54,0 6	55, <del>9</del> 6	6
~~~	,	- J	- J	<u> </u>
SOUND LEVEL (3)				
Sound Power - Cooling	dB(A)	91	91	92
Sound Power - Cooling	dB(A)	91	91	92
Sound Power - Cooling Sound Pressure level@1m	dB(A)	91 71	91 71	92 71
Sound Power - Cooling Sound Pressure level@1m distance Cooling	` ,		_	
Sound Power - Cooling Sound Pressure level@1m distance Cooling REFRIGERANT CIRCUIT	` ,	71	71	71
Sound Power - Cooling Sound Pressure level@1m distance Cooling REFRIGERANT CIRCUIT Refrigerant type	dB(A)	71 R32	71 R32	71 R32
Sound Power - Cooling Sound Pressure level@1m distance Cooling  REFRIGERANT CIRCUIT Refrigerant type Refrigerant charge	dB(A)	71	71 R32 46,5	71 R32 52,5
Sound Power - Cooling Sound Pressure level@1m distance Cooling  REFRIGERANT CIRCUIT Refrigerant type Refrigerant charge N, of circuits	dB(A)	71 R32 42	71 R32	71 R32
Sound Power - Cooling Sound Pressure level@1m distance Cooling  REFRIGERANT CIRCUIT Refrigerant type Refrigerant charge N, of circuits  PIPING CONNECTIONS	dB(A)	71 R32 42 2	71 R32 46,5 2	71 R32 52,5 2
Sound Power - Cooling Sound Pressure level@1m distance Cooling  REFRIGERANT CIRCUIT Refrigerant type Refrigerant charge N, of circuits	dB(A)	71 R32 42	71 R32 46,5	71 R32 52,5

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and  $\mu$ s values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter
- (3) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding, Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice
- (4) The value refers to the pressure drops in the evaporator only
- (5) Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT085B	EWAT115B	EWAT145B	EWAT180B	EWAT185B	EWAT200B
-		-XS(L)B1	-XS(L)B1	-XS(L)B1	-XS(L)B2	-XS(L)B1	-XS(L)B2
COOLING PERFORMANCE							
Capacity - Cooling	kW	88	114	143	179	183	201
Capacity control - Type		Step	Step	Step	Step	Step	Step
Capacity control - Minimum	%	50	38	50	25	38	21
capacity*							
Unit power input - Cooling	kW	28,8	36,6	44,4	57,0	63,6	65,7
EER		3,05	3,12	3,23	3,14	2,87	3,06
IPLV IPLV (+opt FANMOD <sup>(5)</sup> )		4,83	- 4,90	- 4,88	4,65 5,11	- 4,74	4,67 4,87
SEER(1)		4,63	4,90	-	4,38	-	4,40
ηs	%	_	_	_	168,8	_	169,5
SEER (+opt FANMOD <sup>(5)</sup> ) (1)	70	4,25	4,65	4,45	4,62	4,47	4,48
n <sub>s</sub>	%	163,7	179,4	171,5	178,2	172,3	172,7
DIMENSIONS		,	- /	,-	- /	,-	,
Height	mm	1801	1801	1822	2540	1822	2540
Width	mm	1204	1204	1204	2224	1204	2224
Length	mm	2650	3170	3770	2338	3770	2338
WEIGHT							
Unit Weight (SL Version)	kg	737 (747)	830 (840)	949 (959)	1633 (1736)	1066 (1076)	1663 (1766)
Operating Weight (SL	kg	742 (752)	836 (846)	958 (968)	1644 (1747)	1078 (1088)	1674 (1777)
Version)	ĸg	742 (732)	030 (040)	936 (906)	1044 (1747)	1070 (1000)	1074 (1777)
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	1/-	5	6	9	11	12	11
Water proseure drap(4)	l/s kPa	4,2 31,6	5,4 37,3	6,9 31,1	8,6 40,7	8,7 45,2	9,6 50,1
Water pressure drop <sup>(4)</sup> Insulation material	кРа	Closed cell	Closed cell	Closed cell	Closed cell	Closed cell	Closed cell
AIR HEAT EXCHANGER		Closed Cell	Closed Cell	Closed Cell	Closed Cell	Closed Cell	Closed Cell
Type (2)		Mch	Mch	Mch	MCH	Mch	МСН
FAN							
Type (2)		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)		Phase cut	Phase cut	Phase cut	On-off	Phase cut	On-off
Diameter	mm	450	450	450	800	450	800
Nominal air flow	l/s	9036	12023	15057	20306	15057	20306
Quantity	No,	6	8	10	4	10	4
Speed	rpm	1360	1360	1360	900	1360	900
Motor input	kW	2,7	3,6	4,5	7,2	4,6	7,2
COMPRESSOR		G - "	G . "	G - "	G . "	G . "	G . "
Type Oil charge	,	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	No,	6,5 2	7,7 2	8,9 2	13,0 4	10,7 2	14,1 4
Quantity SOUND LEVEL (3)	INU,				+		+
Sound Power - Cooling							
(SL Version)	dB(A)	86 (85)	89 (87)	91 (89)	91 (91)	92 (89)	92 (91)
Sound Pressure level@1m							
distance Cooling	dB(A)	68 (68)	71 (69)	72 (70)	72 (72)	74 (71)	73 (72)
(SL Version)	` ´		(,				
REFRIGERANT CIRCUIT							
Refrigerant type		R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	9	10	11	20	12	20
N, of circuits	No,	1	1	1	2	1	2
PIPING CONNECTIONS							
Evaporator connections	mm	76,1	76,1	76,1	88,9	76,1	88,9

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

<sup>(1)</sup> In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281

<sup>(2)</sup> PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter

<sup>(3)</sup> Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice

<sup>(4)</sup> The value refers to the pressure drops in the evaporator only

<sup>(5)</sup> Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT220B -XS(L)B2	EWAT230B -XS(L)B1	EWAT250B -XS(L)B2	EWAT280B -XS(L)B2	EWAT300B -XS(L)B1	EWAT310B -XS(L)B2
COOLING		-X5(L)B2	-XS(L)BI	-XS(L)B2	-X5(L)B2	-XS(L)BI	-XS(L)B2
PERFORMANCE							
Capacity - Cooling	kW	226	239	255	282	305	305
Capacity control - Type	KVV	Step	Step	Step	Step	Step	Step
Capacity control - Minimum		•		•	·	•	•
capacity*	%	19	50	17	16	24	14
Unit power input - Cooling	kW	74,7	74,6	81,7	87,9	97,3	97,4
EER		3,03	3,21	3,12	3,20	3,13	3,13
IPLV		4,72	4,60	4,69	4,78	4,86	4,77
IPLV (+opt FANMOD <sup>(5)</sup> )		4,97	5,00	5,02	5,14	4,95	4,93
SEER <sup>(1)</sup>		4,50	4,31	4,47	4,59	4,60	4,60
$\eta_s$	%	173,5	166,0	172,3	177,0	177,4	177,0
SEER (+opt FANMOD <sup>(5)</sup> ) (1)		4,68	4,44	4,68	4,79	4,83	4,69
$\eta_s$	%	180,5	171,1	180,5	184,8	186,4	180,9
DIMENSIONS							
Height	mm	2540	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224	2224
Length	mm	2338	3230	3247	3247	3230	3247
WEIGHT							
Unit Weight (SL Version)	kg	1699 (1802)	2014 (2082)	1987 (2090)	2128 (2231)	2226 (2318)	2159 (2262)
Operating Weight (SL	_	` ,				, ,	
Version)	kg	1710 (1813)	2030 (2098)	2001 (2104)	2147 (2250)	2246 (2338)	2178 (2281)
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	1	11	16	14	19	20	19
Water flow rate	l/s	10,8	11,4	12,2	13,4	14,5	14,6
Water pressure drop <sup>(4)</sup>	kPa	43,7	49,3	54,2	39,9	62,3	46,1
Insulation material		Closed cell					
AIR HEAT EXCHANGER							
Type (2)		MCH	MCH	MCH	MCH	MCH	MCH
FAN							
Type (2)		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)		On-off	On-off	On-off	On-off	On-off	On-off
Diameter	mm	800	800	800	800	800	800
Nominal air flow	l/s	20306	25382	25382	30459	30459	30459
Quantity	Νo,	4	5	5	6	6	6
Speed	rpm	900	900	900	900	900	900
Motor input	kW	7,2	9,0	9,0	10,8	10,8	10,8
COMPRESSOR		,	,	,	,	,	ŕ
Туре		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	1	15,3	12,6	16,5	17,2	17,0	18,4
Quantity	No,	4	2	4	4	3	4
SOUND LEVEL (3)	,						
Sound Power - Cooling	JD (4)	02 (24)	05 (00)	0.4 (00)	05 (00)	06 (00)	05 (00)
(SL Version)	dB(A)	93 (91)	95 (92)	94 (92)	95 (93)	96 (93)	95 (93)
Sound Pressure level@1m							
distance Cooling	dB(A)	74 (72)	75 (72)	74 (72)	75 (73)	76 (73)	76 (73)
(SL Version)	(, .,	(/ =/	. = (, =,	(, =,	. = (, = ,	(, . ,	(, .)
REFRIGERANT CIRCUIT							
Refrigerant type		R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	20	23,5	24	27,5	28	28
N, of circuits	No,	2	1	2	2	1	2
PIPING CONNECTIONS	,	_	_		-	_	_
Evaporator connections	mm	88,9	76,1	88,9	88,9	76,1	88,9
		55,5	, 5,1	55,5	55,5	, 5,1	55,5
			I	I			

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

<sup>(1)</sup> In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281

<sup>(2)</sup> PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter

<sup>(3)</sup> Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice

<sup>(4)</sup> The value refers to the pressure drops in the evaporator only

<sup>(5)</sup> Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

EWAT~B-XS/L		EWAT320B	EWAT360B	EWAT370B	EWAT430B	EWAT470B	EWAT540B
MODEL		-XS(L)B2	-XS(L)B1	-XS(L)B2	-XS(L)B2	-XS(L)B2	-XS(L)B2
COOLING		AS(E)BE	AS(E)DI	NO(E)DE	AG(E)BE	NO(L)DL	X3(E)BE
PERFORMANCE							
Capacity - Cooling	kW	326	352	372	425	472	538
Capacity control - Type		Step	Step	Step	Step	Step	Step
Capacity control - Minimum	0/	· •	•	•	· •	•	•
capacity*	%	22	33	19	17	25	14
Unit power input - Cooling	kW	106,8	113,0	121,4	136,7	152,7	175,1
EER		3,06	3,11	3,06	3,11	3,09	3,07
IPLV		4,79	4,38	4,70	4,80	4,90	4,80
IPLV (+opt FANMOD <sup>(5)</sup> )		4,97	4,96	4,95	4,92	4,71	5,05
SEER <sup>(1)</sup>		4,50	4,34	4,48	4,56	4,55	4,56
$\eta_s$	%	173,5	166,8	172,3	175,4	175,4	175,8
SEER (+opt FANMOD <sup>(5)</sup> ) (1)		4,53	4,60	4,57	4,64	4,57	4,75
$\eta_s$	%	174,6	177,4	176,2	179,0	176,2	183,3
DIMENSIONS							
Height	mm	2540	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224	2224
Length	mm	3247	4147	4135	4135	5034	5034
WEIGHT							
Unit Weight (SL Version)	kg	2196 (2299)	2639 (2731)	2698 (2801)	2785 (2888)	3228 (3393)	3448 (3633)
Operating Weight (SL	l a	2215 (2210)			2012 (2016)	2256 (2421)	
Version)	kg	2215 (2318)	2659 (2751)	2718 (2821)	2813 (2916)	3256 (3421)	3490 (3675)
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	- 1	19	20	20	28	28	42
Water flow rate	l/s	15,6	16,8	17,7	20,3	22,5	25,7
Water pressure drop <sup>(4)</sup>	kРа	52,0	80,7	65,7	56,7	68,5	59,8
Insulation material		Closed cell					
AIR HEAT EXCHANGER							
Type (2)		MCH	MCH	MCH	MCH	MCH	MCH
FAN							
Type (2)		DPT	DPT	DPT	DPT	DPT	DPT
Drive <sup>(2)</sup>		On-off	On-off	On-off	On-off	On-off	On-off
Diameter	mm	800	800	800	800	800	800
Nominal air flow	l/s	30459	35535	35535	40612	45688	50765
Quantity	Ńо,	6	7	7	8	9	10
Speed	rpm	900	900	900	900	900	900
Motor input	kW	10,8	12,6	12,6	14,3	16,1	17,9
COMPRESSOR							
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	1	19,6	18,9	21,4	23,3	25,2	29,6
Quantity	No,	4	3	4	4	4	5
SOUND LEVEL (3)							
Sound Power - Cooling	4D(A)	05 (02)	06 (02)	06 (02)	07 (04)	00 (04)	00 (05)
(SL Version)	dB(A)	95 (93)	96 (93)	96 (93)	97 (94)	98 (94)	98 (95)
Sound Pressure level@1m							
distance Cooling	dB(A)	76 (73)	76 (73)	76 (73)	77 (74)	77 (74)	78 (74)
(SL Version)	` ′	( - /	( - /	( - /		,	,
REFRIGERANT CIRCUIT							
Refrigerant type		R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	27,5	32	31	36	43,5	49
N, of circuits	No,	2	1	2	2	2	2
PIPING CONNECTIONS	-,	_	_	_	_	_	_
Evaporator connections	mm	88,9	76,1	88,9	88,9	88,9	114,3
		55,5	, 5, ±	55,5	55,5	55,5	111,5

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

<sup>(1)</sup> In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281

<sup>(2)</sup> PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter

<sup>(3)</sup> Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice

<sup>(4)</sup> The value refers to the pressure drops in the evaporator only

<sup>(5)</sup> Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT600B -XS(L)B2	EWAT660B -XS(L)B2	EWAT700B -XS(L)B2
COOLING				
PERFORMANCE	1.347	600	662	704
Capacity - Cooling	kW	609	662	704
Capacity control - Type Capacity control - Minimum		Step	Step	Step
capacity*	%	12	11	17
Unit power input - Cooling	kW	195,1	211,1	227,1
EER COOKING	KVV	3,12	3,14	3,10
IPLV		4,79	4,82	4,77
IPLV (+opt FANMOD <sup>(5)</sup> )		5,08	5,12	5,1
SEER(1)		4,61	4,64	4,58
ηs	%	177,8	179,0	176,6
SEER (+opt FANMOD <sup>(5)</sup> ) (1)	70	4,75	4,84	4,84
$\eta_s$	%	183,3	186,8	186,8
DIMENSIONS	- 14			
Height	mm	2540	2540	2540
Width	mm	2224	2224	2224
Length	mm	5888	6795	6795
WEIGHT		3000	0733	0733
Unit Weight (SL Version)	kg	3900 (4106)	4294 (4500)	4436 (4642)
Operating Weight (SL	ĸy			
Version)	kg	3942 (4148)	4344 (4550)	4486 (4692)
WATER HEAT				
EXCHANGER				
Type (2)		PHE	PHE	PHE
Water Volume	l 1	42	50	50
Water flow rate	l/s	29,1	31,6	33,6
Water flow rate Water pressure drop(4)	kPa	74,6	70,3	78,5
Insulation material	KF a	Closed cell	Closed cell	Closed cell
AIR HEAT EXCHANGER		Closed cell	Closed cell	Closed cell
Type (2)		МСН	MCH	MCH
FAN		Hen	Hieri	11011
Type (2)		DPT	DPT	DPT
Drive (2)		On-off	On-off	On-off
Diameter	mm	800	800	800
Nominal air flow	l/s	60918	65994	71071
Quantity	No,	12	13	14
Speed	rpm	900	900	900
Motor input	kW	21,5	23,3	25,1
COMPRESSOR	IVAA	21,5	23,3	23,1
Type		Scroll	Scroll	Scroll
Oil charge	l 1	34,0	35,9	37,8
Quantity	No,	34,0 6	33,9 6	37,8 6
SOUND LEVEL (3)	140,	J	J	J
Sound Power - Cooling				
(SL Version)	dB(A)	99 (96)	99 (96)	99 (96)
Sound Pressure level@1m				
distance Cooling	dB(A)	78 (75)	78 (75)	78 (75)
(SL Version)	ub(A)	70 (73)	70 (73)	70 (73)
	<del>                                     </del>			
REFRIGERANT CIRCUIT		חמם	חבם	DOO
Refrigerant type	14-	R32	R32	R32
Refrigerant charge	kg	55	60	66
N, of circuits	No,	2	2	2
PIPING CONNECTIONS		44.5	44.5	44.5
Evaporator connections	mm	114,3	114,3	114,3
	I			

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter
- (3) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice
- (4) The value refers to the pressure drops in the evaporator only
- (5) Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans
- \*Capacity control Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT085B -XRB1	EWAT115B -XRB1	EWAT145B -XRB1	EWAT180B -XRB2	EWAT185B -XRB1	EWAT200B -XRB2
COOLING							
PERFORMANCE							
Capacity - Cooling	kW	82	109	136	168	166	188
Capacity control - Type		Step	Step	Step	Step	Step	Step
Capacity control - Minimum	0/	- ΓΟ	20	- ΓΟ	25	20	21
capacity*	%	50	38	50	25	38	21
Unit power input - Cooling	kW	30,8	38,9	46,9	59,1	70,5	69,8
EER		2,66	2,79	2,89	2,84	2,36	2,69
IPLV (+opt FANMOD (5))		4,74	4,91	4,70	5,04	4,72	5,05
SEER (+opt FANMOD (5)) (1)		4,13	4,56	4,24	4,50	4,19	4,74
$\eta_s$	%	150,6	166,6	160,2	163,8	160,2	166,6
DIMENSIONS							
Height	mm	1801	1801	1822	2540	1822	2540
Width	mm	1204	1204	1204	2224	1204	2224
Length	mm	2650	3170	3770	2338	3770	2338
WEIGHT							
Unit Weight	kg	747	840	959	1736	1076	1776
Operating Weight	kg	752	846	968	1747	1088	1777
WATER HEAT	ı.g	732	0.10	300	17 17	1000	1777
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	1 1	5	6	9	11	12	11
Water flow rate	l/s	3,9	5,2	6,5	8,0	7,9	9,0
Water pressure drop (4)	kPa	27,8	34,2	28,1	36,4	38,1	44.3
Insulation material	KI U	Closed cell					
AIR HEAT EXCHANGER		Ciosca celi	Ciosca celi	Closed cell	Ciosca celi	Closed cell	Closed cell
Type (2)		Mch	Mch	Mch	Mch	Mch	Mch
FAN		11011	11011	11011	11011	11011	1 1011
Type (2)		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)		Phase cut	Phase cut	Phase cut	VFD fans	Phase cut	VFD fans
Diameter	mm	450	450	450	800	450	800
Nominal air flow	l/s	6673	8896	11122	15054	11122	15054
Quantity	No,	6	8	10	4	10	4
Speed	rpm	1108	1108	1108	700	1108	700
Motor input	kW	2,1	2,8	3,5	3,6	3,5	3,6
COMPRESSOR	IXVV	2/1	2,0	3/3	3/0	3/3	3,0
Туре		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	1 1	6,5	7,7	8,9	13,0	10,7	14,1
Quantity	No,	2	2	2	4	2	4
SOUND LEVEL (3)	NO,	2	2		-	2	
	dB(A)	78	82	84	84	86	85
Sound Power - Cooling Sound Pressure level@1m							
distance Cooling	dB(A)	60	64	66	65	68	66
3							
REFRIGERANT CIRCUIT		חבם	חבם	חבם	חבם	חבם	חבם
Refrigerant type	1	R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	9 1	10	11	12	20	20
N, of circuits	No,	1	1	1	2	1	2
PIPING CONNECTIONS							
Evaporator water	mm	76,1	76,1	76,1	88,9	76,1	88,9
inlet/outlet		. 5/-	. 5/-	. 5,2	55/5	. 5/-	55/5

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and  $\mu$ s values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter
- (3) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding, Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice
- (4) The value refers to the pressure drops in the evaporator only
- (5) Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT220B -XRB2	EWAT230B -XRB1	EWAT250B -XRB2	EWAT280B -XRB2	EWAT300B -XRB1	EWAT310B -XRB2
COOLING		-XRB2	-XKBI	-XKB2	-XRB2	-XKBI	-XRB2
PERFORMANCE	kW	208	225	238	265	285	285
Capacity - Cooling	KVV	Step		Step			
Capacity control - Type Capacity control - Minimum		Step	Step	Step	Step	Step	Step
capacity*	%	19	50	17	16	24	14
Unit power input - Cooling	kW	80,7	79,2	87,3	92,2	104,8	103,0
EER	KVV	2,58	2,84	2,73	2,87	2,72	2,76
IPLV (+opt FANMOD (5))		4,97	4,86	4,91	5,08	4,78	4,94
SEER (+opt FANMOD (5)) (1)		4,55	4,30	4,50	4,74	4,72	4,65
η <sub>s</sub>	%	166,6	165,0	171,4	176,6	180,6	174,6
DIMENSIONS	70	100,0	105,0	1/1,7	170,0	100,0	174,0
	no no	2540	2540	2540	2540	2540	2540
Height Width	mm	2340 2224	2340 2224	2224	2340 2224	2224	2340 2224
	mm						
Length	mm	2338	3230	3247	3247	3230	3247
WEIGHT	Ι.	1000	2002	2000	2224	2212	2262
Unit Weight	kg	1802	2082	2090	2231	2318	2262
Operating Weight	kg	1813	2098	2104	2250	2338	2281
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	ı	11	16	14	19	20	19
Water flow rate	l/s	10,0	10,7	11,4	12,6	13,6	13,6
Water pressure drop (4)	kPa	37,7	44,0	48,2	35,7	55,2	40,7
Insulation material		Closed cell					
AIR HEAT EXCHANGER							
Type (2)		Mch	Mch	Mch	Mch	Mch	Mch
FAN							
Type (2)		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)		VFD fans					
Diameter	mm	800	800	800	800	800	800
Nominal air flow	l/s	15054	18819	18818	22582	22582	22582
Quantity	No,	4	5	5	6	6	6
Speed	rpm	700	700	700	700	700	700
Motor input	kW	3,6	4,4	4,4	5,3	5,3	5,3
COMPRESSOR							
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	1	15,3	12,6	16,5	17,2	17,0	18,4
Quantity	No,	4	2	4	4	3	4
SOUND LEVEL (3)							
Sound Power - Cooling	dB(A)	85	86	86	87	87	87
Sound Pressure level@1m	` ′	66	67	66	_	68	67
distance Cooling	dB(A)	00	6/	90	67	80	67
REFRIGERANT CIRCUIT							
Refrigerant type		R32	R32	R32	R32	R32	R32
Refrigerant charge	kg	20	23,5	24	27,5	28	28
N, of circuits	No,	2	1	2	2	1	2
PIPING CONNECTIONS	,	_	_	_	_	_	_
Evaporator water							
inlet/outlet	mm	88,9	76,1	88,9	88,9	76,1	88,9
micy oddict							
				<u> </u>			

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12,0/7,0°C; ambient 35,0°C, unit at full load operation; operating fluid: Water; fouling factor = 0



<sup>(1)</sup> In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281

<sup>(2)</sup> PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter

<sup>(3)</sup> Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice

<sup>(4)</sup> The value refers to the pressure drops in the evaporator only

<sup>(5)</sup> Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT320B -XRB2	EWAT360B -XRB1	EWAT370B -XRB2	EWAT430B -XRB2	EWAT470B -XRB2	EWAT540B -XRB2
COOLING		AROL	ARDI	AROL	ALCO E	ARCDE	ARDE
PERFORMANCE							
Capacity - Cooling	kW	302	329	346	394	440	502
Capacity control - Type		Step	Step	Step	Step	Step	Step
Capacity control - Minimum	%	22	33	19	17	25	14
capacity*		22		19	17		
Unit power input - Cooling	kW	115,0	121,0	129,8	146,6	163,0	189,8
EER		2,63	2,71	2,67	2,69	2,69	2,64
IPLV (+opt FANMOD (5))		4,62	5,04	4,95	4,88	4,72	4,96
SEER (+opt FANMOD (5)) (1)		4,42	4,59	4,48	4,62	4,55	4,65
ηs	%	166,6	175,0	169,8	175,8	167,4	178,6
DIMENSIONS							
Height	mm	2540	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224	2224
Length	mm	3247	4147	4135	4135	5034	5034
WEIGHT	<b>l</b> .						
Unit Weight	kg	2299	2731	2801	2888	3393	3633
Operating Weight	kg	2318	2751	2821	2916	3421	3675
WATER HEAT							
EXCHANGER							
Type (2)		PHE	PHE	PHE	PHE	PHE	PHE
Water Volume	- 1	19	20	20	28	28	42
Water flow rate	l/s	14,4	15,7	16,5	18,8	21,0	23,9
Water pressure drop (4)	kPa	45,2	71,5	57,9	49,5	60,2	52,6
Insulation material		Closed cell					
AIR HEAT EXCHANGER							
Type (2)		Mch	Mch	Mch	Mch	Mch	Mch
FAN							
Type (2)		DPT	DPT	DPT	DPT	DPT	DPT
Drive (2)		VFD fans					
Diameter	mm	800	800	800	800	800	800
Nominal air flow	l/s	22582	26346	26346	30110	33874	37637
Quantity	No,	6	7	7	8	9	10
Speed	rpm	700	700	700	700	700	700
Motor input	kW	5,3	6,2	6,2	7,1	8,0	8,9
COMPRESSOR							
Type		Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Oil charge	l N	19,6	18,9	21,4	23,3	25,2	29,6
Quantity	No,	4	3	4	4	4	5
SOUND LEVEL (3)							
Sound Power - Cooling	dB(A)	87	88	88	88	89	90
Sound Pressure level@1m	dB(A)	67	68	68	68	69	69
distance Cooling	. (,						
REFRIGERANT CIRCUIT							
		R32	R32	R32	R32	R32	R32
Refrigerant type		1132					
Refrigerant charge	kg	27,5	32	31	36	43,5	49
Refrigerant charge N, of circuits	kg No,	27,5 2		31 2	36 2	43,5 2	49 2
Refrigerant charge N, of circuits  PIPING CONNECTIONS		27,5	32		36 2		
Refrigerant charge N, of circuits  PIPING CONNECTIONS Evaporator water	No,	27,5 2	32 1	2	2	2	2
Refrigerant charge N, of circuits  PIPING CONNECTIONS		27,5	32		36 2 88,9		

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator  $12,0/7,0^{\circ}$ C; ambient  $35,0^{\circ}$ C, unit at full load operation; operating fluid: Water; fouling factor = 0

<sup>(1)</sup> In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and  $\mu$ s values applicable Ecodesign regulation: (EU) No 2016/2281

<sup>(2)</sup> PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter

<sup>(3)</sup> Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice

<sup>(4)</sup> The value refers to the pressure drops in the evaporator only

<sup>(5)</sup> Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

MODEL		EWAT600B -XRB2	EWAT660B -XRB2	EWAT700B -XRB2
COOLING		ARDE	ARDZ	ARDZ
PERFORMANCE				
Capacity - Cooling	kW	572	621	659
Capacity control - Type		Step	Step	Step
Capacity control - Minimum	%	12	11	17
capacity*				
Unit power input - Cooling	kW	207,0	224,0	242,0
EER		2,76	2,77	2,72
IPLV (+opt FANMOD (5))		5,04	5,07	5,08
SEER (+opt FANMOD (5)) (1)	0.4	4,76	4,76	4,71
ηs	%	181,4	181,0	180,2
DIMENSIONS		25.40	25.42	25.0
Height	mm	2540	2540	2540
Width	mm	2224	2224	2224
Length	mm	5888	6795	6795
WEIGHT		4100	4500	46.43
Unit Weight	kg	4106	4500	4642
Operating Weight	kg	4148	4550	4692
WATER HEAT				
EXCHANGER		DUE	DUE	DUE
Type (2)	1	PHE	PHE	PHE
Water Volume Water flow rate	l/s	42	50	50
Water pressure drop (4)	kPa	27,3 66,6	29,6 62,6	31,5 69,7
Insulation material	кга	Closed cell	Closed cell	Closed cell
AIR HEAT EXCHANGER		Closed Cell	Closed Cell	Closed Cell
Type (2)		Mch	Mch	Mch
FAN		MCH	MCH	MCH
Type (2)		DPT	DPT	DPT
Drive (2)		VFD fans	VFD fans	VFD fans
Diameter	mm	800	800	800
Nominal air flow	l/s	45164	48928	52692
Ouantity	No,	12	13	14
Speed	rpm	700	700	700
Motor input	kW	10,6	11,5	12,4
COMPRESSOR		- ,	,-	,
Type		Scroll	Scroll	Scroll
Oil charge	1	34,0	35,9	37,8
Quantity	No,	6	6	6
SOUND LEVEL (3)				
Sound Power - Cooling	dB(A)	90	90	91
Sound Pressure level@1m	` '	69	69	70
distance Cooling	dB(A)	9	9	/0
REFRIGERANT CIRCUIT				
Refrigerant type		R32	R32	R32
Refrigerant charge	kg	55	60	66
N, of circuits	No,	2	2	2
PIPING CONNECTIONS				
Evaporator water	mm	114.2	11/12	114.2
inlet/outlet	mm	114,3	114,3	114,3
inicy outlet				

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator  $12,0/7,0^{\circ}$ C; ambient  $35,0^{\circ}$ C, unit at full load operation; operating fluid: Water; fouling factor = 0

- (1) In accordance with standard EN14825:2013, comfort low temperature, average climate, SEER and µs values applicable Ecodesign regulation: (EU) No 2016/2281
- (2) PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line VFD: Inverter
- (3) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice
- (4) The value refers to the pressure drops in the evaporator only
- (5) Option FANMOD consist in Continuous Fan Speed Regulation and improves part load operation, Single-V units are standardly equipped with continuous fan control, Modular-V units require opt 99- VFD fans

<sup>\*</sup>Capacity control - Minimum capacity is calculated as the ratio between the minimum horsepower of the smallest compressor respect to the maximum horsepower with all the compressors turned on.

#### FREE COOLING PERFORMANCES AND TECHNICAL DATA

#### EWAT~B-SS(L)

MODEL		EWAT240B- SS(L)B2	EWAT260B- SS(L)B2	EWAT290B- SS(L)B1	EWAT310B- SS(L)B2	EWAT330B- SS(L)B2
FULL FREE COOLING PERFORMANCE			` '		` '	Ì
Capacity - Cooling	kW	130,1	130,1	130,1	162,6	162,6
Unit power input - Cooling	kW	5,67	5,67	5,67	7,09	7,09
EER		22,9	22,9	22,9	22,9	22,9
Water pressure drop	kPa	34,5	40,2	67,8	44,6	51,5
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	31,96	31,96	45,65	57,06	57,06
Unit power input - Cooling	kW	1,71	1,71	1,71	2,14	2,14
EER		18,7	18,7	26,7	26,7	26,7
Water pressure drop	kPa	59,5	68,1	56,6	39,6	45
DIMENSIONS						
Height	mm	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224
Length - Full Free Cooling	mm	3600	3600	3614	3621	3621
MODEL		EWAT340B- SS(L)B1	EWAT350B- S(L)B2	EWAT420B- S(L)B2	EWAT460B- S(L)B2	EWAT510B- S(L)B2
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	195,1	162,6	227,7	227,7	260,2
Unit power input - Cooling	1.547			0.00	0.02	
	kW	8,51	7,09	9,93	9,93	11,4
EER	kW	8,51 22,9	7,09 22,9	9,93 22,9	9,93 22,9	11,4 22,9
•	kW kPa	,		ŕ	ŕ	ŕ
EER		22,9	22,9	22,9	22,9	22,9
EER Water pressure drop LIGHT FREE COOLING		22,9	22,9	22,9	22,9	22,9
EER Water pressure drop LIGHT FREE COOLING PERFORMANCE	kPa	22,9 34,3	22,9 58	22,9 48,8	22,9 61,5	22,9 56,1
EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling	kPa kW	22,9 34,3 68,48	22,9 58 57,06	22,9 48,8 79,89	22,9 61,5 79,89	22,9 56,1 91,3
EER Water pressure drop  LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling	kPa kW	22,9 34,3 68,48 2,56	22,9 58 57,06 2,14	22,9 48,8 79,89 2,99	22,9 61,5 79,89 2,99	22,9 56,1 91,3 3,42
EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER	kPa kW kW	22,9 34,3 68,48 2,56 26,7	22,9 58 57,06 2,14 26,7	22,9 48,8 79,89 2,99 26,7	22,9 61,5 79,89 2,99 26,7	22,9 56,1 91,3 3,42 26,7
Water pressure drop  LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop	kPa kW kW	22,9 34,3 68,48 2,56 26,7	22,9 58 57,06 2,14 26,7	22,9 48,8 79,89 2,99 26,7	22,9 61,5 79,89 2,99 26,7	22,9 56,1 91,3 3,42 26,7
EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop DIMENSIONS	kPa kW kW	22,9 34,3 68,48 2,56 26,7 65,7	22,9 58 57,06 2,14 26,7 50,2	22,9 48,8 79,89 2,99 26,7 46,5	22,9 61,5 79,89 2,99 26,7 57,3	22,9 56,1 91,3 3,42 26,7 67,8

MODEL		EWAT570B- S(L)B2	EWAT610B- S(L)B2	EWAT670B- S(L)B2
FULL FREE COOLING PERFORMANCE				
Capacity - Cooling	kW	260,2	292,7	357,7
Unit power input - Cooling	kW	11,4	12,8	15,6
EER		22,9	22,9	22,9
Water pressure drop	kPa	68,1	43,2	32,4
LIGHT FREE COOLING PERFORMANCE				
Capacity - Cooling	kW	91,3	102,7	125,5
Unit power input - Cooling	kW	3,42	3,84	4,7
EER		26,7	26,7	26,7
Water pressure drop	kPa	55,6	63,9	74,9
DIMENSIONS				
Height	mm	2540	2540	2540
Width	mm	2224	2224	2224
Length - Full Free Cooling	mm	4688	5190	5888

<sup>\*</sup>All the performances (Cooling capacity, unit power input and EER) are based on the following conditions: evaporator water conditions 16,0/10,0°C; outdoor ambient temperature 0°C, fouling factor = 0. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

### **EWAT~B-SR**

MODEL		EWAT240B- SRB2	EWAT260B- SRB2	EWAT290B- SRB1	EWAT310B- SRB2	EWAT330B- SRB2
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	130,2	130,2	130,2	162,8	162,8
Unit power input - Cooling	kW	5,84	5,84	5,84	7,3	7,3
EER		22,3	22,3	22,3	22,3	22,3
Water pressure drop	kPa	31,6	36,5	60	39,8	45,9
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	31,95	31,95	45,65	57,06	57,06
Unit power input - Cooling	kW	1,52	1,52	1,52	1,89	1,89
EER		21,1	21,1	30,1	30,1	30,1
Water pressure drop	kPa	54,9	62,5	50,7	35,8	40,6
DIMENSIONS						
Height	mm	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224
Length - Full Free Cooling	mm	3600	3600	3614	3621	3621

### **TECHNICAL SPECIFICATION**

MODEL		EWAT340B-	EWAT350B-	EWAT420B-	EWAT460B-	EWAT510B-
MODEL		SRB1	SR	SRB2	SRB2	SRB2
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	195,3	162,8	227,9	227,9	260,4
Unit power input - Cooling	kW	8,76	7,3	10,2	10,2	11,7
EER		22,3	22,3	22,3	22,3	22,3
Water pressure drop	kPa	31,4	51,7	45,5	55,1	50,5
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	68,47	57,06	79,89	79,89	91,3
Unit power input - Cooling	kW	2,27	1,89	2,65	2,65	3,03
EER		30,1	30,1	30,1	30,1	30,1
Water pressure drop	kPa	60,8	45,2	42,9	51,9	61,7
DIMENSIONS						
Height	mm	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224
Length - Full Free Cooling	mm	3614	3621	4225	4515	4515
MODEL		EWAT570B- SRB2	EWAT610B- SRB2	EWAT670B- SRB2		
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	260,4	293	358,1		
Unit power input - Cooling	kW	11,7	13,2	16,1		
EER		22,3	22,3	22,3		
Water pressure drop	kPa	60,4	38,6	29,5		
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	91,3	102,7	125,5		
Unit power input - Cooling	kW	3,03	3,41	4,17		
EER		30,1	30,1	30,1		
Water pressure drop	kPa	49,9	57,6	68,8		
DIMENSIONS						
Height	mm	2540	2540	2540		
Width	mm	2224	2224	2224		
Length - Full Free Cooling/Light Free Cooling	mm	4688	5190	5888		

<sup>\*</sup>All the performances (Cooling capacity, unit power input and EER) are based on the following conditions: evaporator 16,0/10,0°C; ambient 0°C, fouling factor = 0. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

### EWAT~B-XS(L)

MODEL		EWAT180B- XS(L)B2	EWAT200B- XS(L)B2	EWAT220B- XS(L)B2	EWAT230B- XS(L)B1	EWAT250B- XS(L)B2
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	130,1	130,1	130,1	162,6	162,6
Unit power input - Cooling	kW	5,67	5,67	5,67	7,09	7,09
EER		22,9	22,9	22,9	22,9	22,9
Water pressure drop	kPa	19,1	24	30,4	16,6	31
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	31,96	31,96	31,96	57,06	39,95
Unit power input - Cooling	kW	1,71	1,71	1,71	2,14	2,14
EER		18,7	18,7	18,7	26,7	18,7
Water pressure drop	kPa	34,9	42,9	37,4	42	46,3
DIMENSIONS						
Height	mm	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224
Length - Full Free Cooling	mm	3600	3600	3600	3614	3621

MODEL		EWAT280B- XS(L)B2	EWAT300B- XS(L)B1	EWAT310B- XS(L)B2	EWAT320B- XS(L)B2	EWAT360B- XS(L)B1
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	195,1	195,1	195,1	195,1	215,8
Unit power input - Cooling	kW	8,51	8,51	8,51	8,51	9,93
EER		22,9	22,9	22,9	22,9	21,7
Water pressure drop	kPa	26,5	27	31,1	35,5	26
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	68,48	68,48	68,48	68,48	79,89
Unit power input - Cooling	kW	2,56	2,56	2,56	2,56	2,99
EER		26,7	26,7	26,7	26,7	26,7
Water pressure drop	kPa	34,2	53,1	39,4	44,4	68,7
DIMENSIONS						
Height	mm	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224
Length - Full Free Cooling	mm	3621	3614	3621	3621	4147

MODEL		EWAT370B- XS(L)B2	EWAT430B- XS(L)B2	EWAT470B- XS(L)B2	EWAT540B- XS(L)B2	EWAT600B- XS(L)B2
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	227,7	260,2	292,7	325,2	390,3
Unit power input - Cooling	kW	9,93	11,4	12,8	14,2	17
EER		22,9	22,9	22,9	22,9	22,9
Water pressure drop	kPa	39	38,6	25,9	33,6	27
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	79,89	91,3	102,7	114,1	137
Unit power input - Cooling	kW	2,99	3,42	3,84	4,27	5,13
EER		26,7	26,7	26,7	26,7	26,7
Water pressure drop	kPa	56,1	48,4	58,5	50,9	63,7
DIMENSIONS						
Height	mm	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224
Length - Full Free Cooling	mm	4225	4225	5190	5190	5888
MODEL		EWAT660B- XS(L)B2	EWAT700B- XS(L)B2			
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	410,9	422,2			
Capacity - Cooling Unit power input - Cooling	kW kW	410,9 18,4	422,2 19,9			
		•	ŕ			
Unit power input - Cooling		18,4	19,9			
Unit power input - Cooling EER	kW	18,4 22,3	19,9 21,3			
Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING	kW	18,4 22,3	19,9 21,3			
Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE	kW kPa	18,4 22,3 27	19,9 21,3 30,5			
Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling	kW kPa kW	18,4 22,3 27 148,4	19,9 21,3 30,5			
Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling	kW kPa kW	18,4 22,3 27 148,4 5,55	19,9 21,3 30,5 159,8 5,98			
Unit power input - Cooling  EER  Water pressure drop  LIGHT FREE COOLING PERFORMANCE Capacity - Cooling  Unit power input - Cooling  EER	kW kPa kW kW	18,4 22,3 27 148,4 5,55 26,7	19,9 21,3 30,5 159,8 5,98 26,7			
Unit power input - Cooling  EER  Water pressure drop  LIGHT FREE COOLING PERFORMANCE  Capacity - Cooling  Unit power input - Cooling  EER  Water pressure drop	kW kPa kW kW	18,4 22,3 27 148,4 5,55 26,7	19,9 21,3 30,5 159,8 5,98 26,7			
Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop DIMENSIONS	kW kPa kW kW	18,4 22,3 27 148,4 5,55 26,7 60	19,9 21,3 30,5 159,8 5,98 26,7 67			

<sup>\*</sup>All the performances (Cooling capacity, unit power input and EER) are based on the following conditions: evaporator 16,0/10,0°C; ambient 0°C, fouling factor = 0. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

### **EWAT~B-XR**

MODEL		EWAT180B- XRB2	EWAT200B- XRB2	EWAT220B- XRB2	EWAT230B- XRB1	EWAT250B- XRB2
FULL FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	130,4	130,4	130,4	163	163
Unit power input - Cooling	kW	6,29	6,29	6,29	7,86	7,86
EER		20,7	20,7	20,7	20,7	20,7
Water pressure drop	kPa	16,8	20,9	25,7	14,6	27,1
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	31,96	31,96	31,96	57,06	39,94
Unit power input - Cooling	kW	1,5	1,5	1,5	1,87	1,87
EER		21,3	21,3	21,3	30,5	21,3
Water pressure drop	kPa	31,1	37,8	32,1	37,4	41,1
DIMENSIONS						
Height	mm	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224
Length - Full Free Cooling	mm	3600	3600	3600	3614	3621
1						
MODEL		EWAT280B- XRB2	EWAT300B- XRB1	EWAT310B- XRB2	EWAT320B- XRB2	EWAT360B- XRB1
MODEL FULL FREE COOLING PERFORMANCE		EWAT280B- XRB2	EWAT300B- XRB1	EWAT310B- XRB2	EWAT320B- XRB2	EWAT360B- XRB1
FULL FREE COOLING	kW					
FULL FREE COOLING PERFORMANCE	kW kW	XRB2	XRB1	XRB2	XRB2	XRB1
FULL FREE COOLING PERFORMANCE Capacity - Cooling		XRB2 195,5	XRB1 195,5	XRB2 195,5	XRB2 195,5	XRB1 216,3
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling		195,5 9,43	XRB1 195,5 9,43	XRB2 195,5 9,43	195,5 9,43	216,3 11
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER	kW	195,5 9,43 20,7	195,5 9,43 20,7	195,5 9,43 20,7	195,5 9,43 20,7	216,3 11 19,7
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING	kW	195,5 9,43 20,7	195,5 9,43 20,7	195,5 9,43 20,7	195,5 9,43 20,7	216,3 11 19,7
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE	kW kPa	195,5 9,43 20,7 23,3	195,5 9,43 20,7 23,5	195,5 9,43 20,7 26,9	195,5 9,43 20,7 30,2	216,3 11 19,7 22,7
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling	kW kPa kW	195,5 9,43 20,7 23,3	195,5 9,43 20,7 23,5	195,5 9,43 20,7 26,9	195,5 9,43 20,7 30,2	216,3 11 19,7 22,7
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling	kW kPa kW	195,5 9,43 20,7 23,3 68,48 2,25	195,5 9,43 20,7 23,5 68,48 2,25	195,5 9,43 20,7 26,9 68,48 2,25	195,5 9,43 20,7 30,2 68,48 2,25	216,3 11 19,7 22,7 79,89 2,62
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER	kW kPa kW kW	195,5 9,43 20,7 23,3 68,48 2,25 30,5	195,5 9,43 20,7 23,5 68,48 2,25 30,5	195,5 9,43 20,7 26,9 68,48 2,25 30,5	195,5 9,43 20,7 30,2 68,48 2,25 30,5	216,3 11 19,7 22,7 79,89 2,62 30,5
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop	kW kPa kW kW	195,5 9,43 20,7 23,3 68,48 2,25 30,5	195,5 9,43 20,7 23,5 68,48 2,25 30,5	195,5 9,43 20,7 26,9 68,48 2,25 30,5	195,5 9,43 20,7 30,2 68,48 2,25 30,5	216,3 11 19,7 22,7 79,89 2,62 30,5
FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop DIMENSIONS	kW kPa kW kW	195,5 9,43 20,7 23,3 68,48 2,25 30,5 30,4	195,5 9,43 20,7 23,5 68,48 2,25 30,5 46,8	195,5 9,43 20,7 26,9 68,48 2,25 30,5 34,6	195,5 9,43 20,7 30,2 68,48 2,25 30,5 38,4	216,3 11 19,7 22,7 79,89 2,62 30,5 60,6

MODEL		EWAT370B- XRB2	EWAT430B- XRB2	EWAT470B- XRB2	EWAT540B- XRB2	EWAT600B- XRB2
FULL FREE COOLING		ARD2	ARDZ	AKD2	ARD2	ARDZ
PERFORMANCE						
Capacity - Cooling	kW	228,1	260,7	293,3	325,9	391,1
Unit power input - Cooling	kW	11	12,6	14,2	15,7	18,9
EER		20,7	20,7	20,7	20,7	20,7
Water pressure drop	kPa	33,7	33,1	22,3	29	23,7
LIGHT FREE COOLING PERFORMANCE						
Capacity - Cooling	kW	79,89	91,3	102,7	114,1	137
Unit power input - Cooling	kW	2,62	3	3,37	3,74	4,49
EER		30,5	30,5	30,5	30,5	30,5
Water pressure drop	kPa	49,2	42,1	51,2	44,6	56,6
DIMENSIONS						
Height	mm	2540	2540	2540	2540	2540
Width	mm	2224	2224	2224	2224	2224
Length - Full Free Cooling	mm	4225	4225	5190	5190	5888
		_	_			
MODEL		EWAT660B- XRB2	EWAT700B- XRB2			
3		EWAT660B- XRB2	EWAT700B- XRB2			
MODEL FULL FREE COOLING	kW					
MODEL FULL FREE COOLING PERFORMANCE		XRB2	XRB2			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling	kW	XRB2 411,8	XRB2 423,4			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling	kW	XRB2 411,8 20,4	423,4 22			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER	kW kW	411,8 20,4 20,2	423,4 22 19,2			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING	kW kW	411,8 20,4 20,2	423,4 22 19,2			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE	kW kW	411,8 20,4 20,2 23,6	423,4 22 19,2 26,6			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling	kW kW kPa	411,8 20,4 20,2 23,6	423,4 22 19,2 26,6			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling	kW kW kPa	411,8 20,4 20,2 23,6 148,4 4,87	423,4 22 19,2 26,6 159,8 5,24			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER	kW kW kPa kW kW	411,8 20,4 20,2 23,6 148,4 4,87 30,5	423,4 22 19,2 26,6 159,8 5,24 30,5			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop	kW kW kPa kW kW	411,8 20,4 20,2 23,6 148,4 4,87 30,5	423,4 22 19,2 26,6 159,8 5,24 30,5			
MODEL  FULL FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop LIGHT FREE COOLING PERFORMANCE Capacity - Cooling Unit power input - Cooling EER Water pressure drop DIMENSIONS	kW kW kPa kW kW	411,8 20,4 20,2 23,6 148,4 4,87 30,5 53,2	423,4 22 19,2 26,6 159,8 5,24 30,5 59,2			

<sup>\*</sup>All the performances (Cooling capacity, unit power input and EER) are based on the following conditions: evaporator 16,0/10,0°C; ambient 0°C, fouling factor = 0. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

### EWAT~B-SS/L

MODEL		EWAT085B- SS(L)B1	EWAT115B- SS(L)B1	EWAT135B- SS(L)B1	EWAT155B- SS(L)B2	EWAT175B- SS(L)B1	EWAT195B- SS(L)B2
POWER SUPPLY Phases	No,	3	3	3	3	3	3
Frequency Voltage	Hz V	50 400	50 400	50 400	50 400	50 400	50 400
Voltage tolerance Minimum Voltage tolerance Maximum	% %	-10% 10%	-10% 10%	-10% 10%	-10% 10%	-10% 10%	-10% 10%
UNIT Maximum inrush current	Α	213	313	324	284	462	384
Nominal running current cooling	Α	59	69	83	112	113	122
Maximum running current Maximum current for wires sizing	A A	73 80	86 94	96 106	143 157	132 146	156 172
FANS Nominal running current cooling	А	4	6	6	8	8	10
COMPRESSORS Phases Voltage Voltage tolerance Minimum Voltage tolerance Maximum Starting method	No, V %	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL

MODEL		EWAT205B- SS(L)B2	EWAT215B- SS(L)B1	EWAT240B- SS(L)B2	EWAT260B- SS(L)B2	EWAT290B- SS(L)B1	EWAT310B- SS(L)B2
POWER SUPPLY							
Phases	No,	3	3	3	3	3	3
Frequency	Hz	50	50	50	50	50	50
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
UNIT							
Maximum inrush current	Α	395	498	410	420	546	573
Nominal running current	Α	136	142	147	160	179	194
cooling						_	
Maximum running current	Α	167	168	182	193	216	243
Maximum current for wires	Α	184	185	200	212	238	267
sizing							
FANS							
Nominal running current	Α	10	10	13	13	13	16
cooling	- ' '						
COMPRESSORS							
Phases	No,	3	3	3	3	3	3
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
Starting method		DOL	DOL	DOL	DOL	DOL	DOL

Allowed voltage tolerance  $\pm$  10%, Voltage unbalance between phases must be within  $\pm$  3%.

Maximum starting current: In case of inverter driven units, no invush current at start up is experienced.

Nominal current in cooling mode is referred to the following conditions: evaporator 12/7°C; ambient 35°C; compressors + fans current

Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current

Maximum unit current for wires sizing is based on minimum allowed voltage
Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1
The data are referred to the standard unit without options

For the electrical data of the hydronic kit refer to "Options technical data"

All data are subject to change without notice, Please refer to unit nameplate data

### EWAT~B-SS/L

MODEL		EWAT330B- SS(L)B2	EWAT340B- SS(L)B1	EWAT350B- SS(L)B2	EWAT420B- SS(L)B2	EWAT460B- SS(L)B2	EWAT510B- SS(L)B2
POWER SUPPLY Phases Frequency	No, Hz	3 50	3 50	3 50	3 50	3 50	3 50
Voltage Voltage tolerance Minimum Voltage tolerance Maximum	V % %	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%
UNIT Maximum inrush current Nominal running current	Α	583	588	594	636	681	719
cooling Maximum running current	A A	207 254	197 258	220 265	238 307	285 351	310 389
Maximum current for wires sizing FANS	Α	279	284	292	338	386	428
Nominal running current cooling	Α	16	20	16	23	23	26
COMPRESSORS Phases Voltage Voltage tolerance Minimum Voltage tolerance Maximum Starting method	No, V %	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL

MODEL		EWAT570B- SS(L)B2	EWAT610B- SS(L)B2	EWAT670B- SS(L)B2
POWER SUPPLY Phases Frequency Voltage Voltage tolerance Minimum Voltage tolerance Maximum	No, Hz V %	3 50 400 -10% 10%	3 50 400 -10% 10%	3 50 400 -10% 10%
UNIT  Maximum inrush current Nominal running current cooling Maximum running current Maximum current for wires sizing	A A A	763 358 433 476	801 382 471 518	843 399 513 564
FANS Nominal running current cooling	Α	26	30	36
COMPRESSORS Phases Voltage Voltage tolerance Minimum Voltage tolerance Maximum Starting method	No, V %	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL

Allowed voltage tolerance  $\pm$  10%, Voltage unbalance between phases must be within  $\pm$  3%.

Maximum starting current: In case of inverter driven units, no invush current at start up is experienced.

Nominal current in cooling mode is referred to the following conditions: evaporator 12/7°C; ambient 35°C; compressors + fans current

Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current

Maximum unit current for wires sizing is based on minimum allowed voltage
Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1
The data are referred to the standard unit without options

For the electrical data of the hydronic kit refer to "Options technical data"

All data are subject to change without notice, Please refer to unit nameplate data

### **EWAT~B-SR**

MODEL		EWAT085B- SRB1	EWAT115B- SRB1	EWAT135B- SRB1	EWAT155B- SRB2	EWAT175B- SRB1	EWAT195B- SRB2
POWER SUPPLY							
Phases	No,	3	3	3	3	3	3
Frequency	Hz	50	50	50	50	50	50
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
UNIT							
Maximum inrush current	Α	213	313	324	284	462	384
Nominal running current	Α	59	69	83	112	113	122
cooling	А	39	69	83	112	113	122
Maximum running current	Α	73	86	96	143	132	156
Maximum current for wires	Α	80	94	106	157	146	172
sizing		00	94	100	137	140	1/2
FANS							
Nominal running current	Α	3	5	5	6	6	8
cooling	^	3	3	3	U	O	O
COMPRESSORS							
Phases	No,	3	3	3	3	3	3
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
Starting method		DOL	DOL	DOL	DOL	DOL	DOL

MODEL		EWAT205B- SRB2	EWAT215B- SRB1	EWAT240B- SRB2	EWAT260B- SRB2	EWAT290B- SRB1	EWAT310B- SRB2
POWER SUPPLY							
Phases	No,	3	3	3	3	3	3
Frequency	Hz	50	50	50	50	50	50
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
UNIT							
Maximum inrush current	Α	395	498	410	420	546	573
Nominal running current	Α	136	142	147	160	179	194
cooling	А	130	142	147	100	1/9	194
Maximum running current	Α	167	168	182	193	216	243
Maximum current for wires	Α	184	185	200	212	238	267
sizing	^	104	103	200	212	230	207
FANS							
Nominal running current	Α	8	8	9	9	9	11
cooling	А	0	0	9	9	9	11
COMPRESSORS							
Phases	No,	3	3	3	3	3	3
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
Starting method		DOL	DOL	DOL	DOL	DOL	DOL

Allowed voltage tolerance  $\pm$  10%, Voltage unbalance between phases must be within  $\pm$  3%.

Maximum starting current: In case of inverter driven units, no inrush current at start up is experienced.

Nominal current in cooling mode is referred to the following conditions: evaporator 12/7°C; ambient 35°C; compressors + fans current

Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current

Maximum unit current for wires sizing is based on minimum allowed voltage
Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1
The data are referred to the standard unit without options

For the electrical data of the hydronic kit refer to "Options technical data"

All data are subject to change without notice, Please refer to unit nameplate data

### **EWAT~B-SR**

MODEL		EWAT330B- SRB2	EWAT340B- SRB1	EWAT350B- SRB2	EWAT420B- SRB2	EWAT460B- SRB2	EWAT510B- SRB2
POWER SUPPLY	NI -	2	2	2	2	2	2
Phases	No,	3	3	3	3	3	3
Frequency	Hz V	50	50	50	50	50	50
Voltage Voltage tolerance Minimum	v %	400 -10%	400 -10%	400 -10%	400 -10%	400 -10%	400 -10%
Voltage tolerance Maximum	% %	10%	10%	10%	10%	10%	10%
	70	10%	10%	10%	10%	10%	10%
UNIT Maximum inrush current	Α	583	588	594	636	681	719
Nominal running current	Α	207	197	220	238	285	310
cooling		_		_			
Maximum running current	Α	254	258	265	307	351	389
Maximum current for wires sizing	Α	279	284	292	338	386	428
FANS							
Nominal running current cooling	Α	11	13	11	15	15	17
COMPRESSORS							
Phases	No,	3	3	3	3	3	3
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
Starting method		DOL	DOL	DOL	DOL	DOL	DOL

MODEL		EWAT570B- SRB2	EWAT610B- SRB2	EWAT670B- SRB2
POWER SUPPLY Phases Frequency Voltage Voltage tolerance Minimum Voltage tolerance Maximum	No, Hz V %	3 50 400 -10% 10%	3 50 400 -10% 10%	3 50 400 -10% 10%
UNIT  Maximum inrush current Nominal running current cooling Maximum running current Maximum current for wires sizing	A A A	763 358 433 476	801 382 471 518	843 399 513 564
FANS Nominal running current cooling	Α	17	19	24
COMPRESSORS Phases Voltage Voltage tolerance Minimum Voltage tolerance Maximum Starting method	No, V %	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL

Allowed voltage tolerance  $\pm$  10%, Voltage unbalance between phases must be within  $\pm$  3%.

Maximum starting current: In case of inverter driven units, no inrush current at start up is experienced.

Nominal current in cooling mode is referred to the following conditions: evaporator 12/7°C; ambient 35°C; compressors + fans current

Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current

Maximum unit current for wires sizing is based on minimum allowed voltage
Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1
The data are referred to the standard unit without options

For the electrical data of the hydronic kit refer to "Options technical data"

All data are subject to change without notice, Please refer to unit nameplate data

### EWAT~B-XS/L

MODEL		EWAT085B- XS(L)B1	EWAT115B- XS(L)B1	EWAT145B- XS(L)B1	EWAT180B- XS(L)B2	EWAT185B- XS(L)B1	EWAT200B- XS(L)B2
POWER SUPPLY							
Phases	No,	3	3	3	3	3	3
Frequency	Hz	50	50	50	50	50	50
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
UNIT							
Maximum inrush current	Α	215	315	328	290	464	388
Nominal running current	Α	56	67	78	110	108	122
cooling							
Maximum running current	Α	75	87	100	149	134	160
Maximum current for wires	Α	83	96	110	164	147	176
sizing							
FANS							
Nominal running current cooling	Α	6	8	10	13	10	13
COMPRESSORS	No	3	3	3	3	3	3
Phases Voltage	No, V	400	400	3 400	400	400	400
Voltage Voltage tolerance Minimum	v %	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	% %	10%	10%	10%	10%	10%	-10% 10%
Starting method	-70	DOL	DOL	DOL	DOL	DOL	DOL
Starting method		DOL	DOL	DOL	DOL	DOL	DOL

MODEL		EWAT220B- XS(L)B2	EWAT230B- XS(L)B1	EWAT250B- XS(L)B2	EWAT280B- XS(L)B2	EWAT300B- XS(L)B1	EWAT310B- XS(L)B2
POWER SUPPLY Phases Frequency	No, Hz	3 50	3 50	3 50	3 50	3 50	3 50
Frequency Voltage Voltage tolerance Minimum Voltage tolerance Maximum	V %	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%
UNIT  Maximum inrush current  Nominal running current	A	399 135	506 128	414 145	543	554	554
cooling Maximum running current Maximum current for wires sizing	A A A	171 188	176 194	186 205	158 213 234	168 224 246	171 224 246
FANS Nominal running current cooling	А	13	16	16	20	20	20
COMPRESSORS Phases Voltage Voltage tolerance Minimum Voltage tolerance Maximum Starting method	No, V %	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL

Maximum unit current for wires sizing is based on minimum allowed voltage

Allowed voltage tolerance ± 10%, Voltage unbalance between phases must be within ± 3%.

Maximum starting current: In case of inverter driven units, no inrush current at start up is experienced.

Nominal current in cooling mode is referred to the following conditions: evaporator 12/7°C; ambient 35°C; compressors + fans current Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current

Maximum current for wires sizing: (compressors full load ampere + fans current)  $\times$  1,1 The data are referred to the standard unit without options For the electrical data of the hydronic kit refer to "Options technical data"

All data are subject to change without notice, Please refer to unit nameplate data

MODEL		EWAT320B- XS(L)B2	EWAT360B- XS(L)B1	EWAT370B- XS(L)B2	EWAT430B- XS(L)B2	EWAT470B- XS(L)B2	EWAT540B- XS(L)B2
POWER SUPPLY							
Phases	No,	3	3	3	3	3	3
Frequency	Hz	50	50	50	50	50	50
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
UNIT							
Maximum inrush current	Α	564	592	602	640	678	727
Nominal running current	Α	184	193	209	235	260	299
cooling	A	104	193	209	233	200	233
Maximum running current	Α	235	262	273	311	348	397
Maximum current for wires	Α	259	288	300	342	383	437
sizing	, ·	233	200	300	312	303	137
FANS							
Nominal running current	Α	20	23	23	26	30	33
cooling	/\	20	25	25	20	30	33
COMPRESSORS							
Phases	No,	3	3	3	3	3	3
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
Starting method		DOL	DOL	DOL	DOL	DOL	DOL

MODEL		EWAT600B- XS(L)B2	EWAT660B- XS(L)B2	EWAT700B- XS(L)B2
POWER SUPPLY Phases Frequency Voltage Voltage tolerance Minimum	No, Hz V %	3 50 400 -10%	3 50 400 -10%	3 50 400 -10%
Voltage tolerance Maximum	%	10%	10%	10%
UNIT  Maximum inrush current  Nominal running current  cooling  Maximum running current  Maximum current for wires  sizing	A A A	777 335 449 499	817 361 487 536	855 388 525 578
FANS Nominal running current cooling	А	40	43	46
COMPRESSORS Phases Voltage Voltage tolerance Minimum Voltage tolerance Maximum Starting method	No, V %	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL

Allowed voltage tolerance  $\pm$  10%, Voltage unbalance between phases must be within  $\pm$  3%.

Maximum starting current: In case of inverter driven units, no inrush current at start up is experienced.

Nominal current in cooling mode is referred to the following conditions: evaporator 12/7°C; ambient 35°C; compressors + fans current

Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current Maximum unit current for wires sizing is based on minimum allowed voltage

Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1

The data are referred to the standard unit without options

For the electrical data of the hydronic kit refer to "Options technical data"

All data are subject to change without notice, Please refer to unit nameplate data

### **EWAT~B-XR**

MODEL		EWAT085B- XRB1	EWAT115B- XRB1	EWAT145B- XRB1	EWAT180B- XRB2	EWAT185B- XRB1	EWAT200B- XRB2
POWER SUPPLY							
Phases	No,	3	3	3	3	3	3
Frequency	Hz	50	50	50	50	50	50
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
UNIT							
Maximum inrush current	Α	215	315	328	290	464	388
Nominal running current	Α	56	67	78	110	108	122
cooling	А	30		70	110	106	122
Maximum running current	Α	75	87	100	149	134	160
Maximum current for wires	Α	83	96	110	164	147	176
sizing		05	50	110	104	147	170
FANS							
Nominal running current	Α	6	8	10	8	10	8
cooling	^	O	0	10	0	10	O
COMPRESSORS							
Phases	No,	3	3	3	3	3	3
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
Starting method		DOL	DOL	DOL	DOL	DOL	DOL

MODEL		EWAT220B- XRB2	EWAT230B- XRB1	EWAT250B- XRB2	EWAT280B- XRB2	EWAT300B- XRB1	EWAT310B- XRB2
POWER SUPPLY							
Phases	No,	3	3	3	3	3	3
Frequency	Hz	50	50	50	50	50	50
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
UNIT							
Maximum inrush current	Α	399	506	414	543	554	554
Nominal running current	Α	135	128	145	158	168	171
cooling	^		-				
Maximum running current	Α	171	176	186	213	224	224
Maximum current for wires	Α	188	194	205	234	246	246
sizing	- ' '	100		200		2.0	
FANS							
Nominal running current	Α	8	10	10	12	12	12
cooling		-					
COMPRESSORS							
Phases	No,	3	3	3	3	3	3
Voltage	V	400	400	400	400	400	400
Voltage tolerance Minimum	%	-10%	-10%	-10%	-10%	-10%	-10%
Voltage tolerance Maximum	%	10%	10%	10%	10%	10%	10%
Starting method		DOL	DOL	DOL	DOL	DOL	DOL

Allowed voltage tolerance  $\pm$  10%, Voltage unbalance between phases must be within  $\pm$  3%.

Maximum starting current: In case of inverter driven units, no inrush current at start up is experienced.

Nominal current in cooling mode is referred to the following conditions: evaporator 12/7°C; ambient 35°C; compressors + fans current

Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current

Maximum unit current for wires sizing is based on minimum allowed voltage
Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1
The data are referred to the standard unit without options

For the electrical data of the hydronic kit refer to "Options technical data"

All data are subject to change without notice, Please refer to unit nameplate data

MODEL		EWAT320B- XRB2	EWAT360B- XRB1	EWAT370B- XRB2	EWAT430B- XRB2	EWAT470B- XRB2	EWAT540B- XRB2
POWER SUPPLY Phases Frequency	No, Hz	3 50	3 50	3 50	3 50	3 50	3 50
Voltage Voltage tolerance Minimum Voltage tolerance Maximum	V % %	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%	400 -10% 10%
UNIT Maximum inrush current Nominal running current	Α	564	592	602	640	678	727
cooling Maximum running current	A A	184 235	193 262	209 273	235 311	260 348	299 397
Maximum current for wires sizing	Α	259	288	300	342	383	437
FANS Nominal running current cooling	Α	12	14	14	16	19	21
COMPRESSORS Phases Voltage Voltage tolerance Minimum Voltage tolerance Maximum Starting method	No, V %	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL

MODEL		EWAT600B- XRB2	EWAT660B- XRB2	EWAT700B- XRB2
POWER SUPPLY Phases Frequency Voltage Voltage tolerance Minimum Voltage tolerance Maximum	No, Hz V %	3 50 400 -10% 10%	3 50 400 -10% 10%	3 50 400 -10% 10%
UNIT  Maximum inrush current  Nominal running current  cooling  Maximum running current  Maximum current for wires  sizing	A A A	777 335 449 499	817 361 487 536	855 388 525 578
FANS Nominal running current cooling	Α	25	27	29
COMPRESSORS Phases Voltage Voltage tolerance Minimum Voltage tolerance Maximum Starting method	No, V % %	3 400 -10% 10% DOL	3 400 -10% 10% DOL	3 400 -10% 10% DOL

Fluid: Water

Allowed voltage tolerance  $\pm$  10%, Voltage unbalance between phases must be within  $\pm$  3%.

Maximum starting current: In case of inverter driven units, no inrush current at start up is experienced.

Nominal current in cooling mode is referred to the following conditions: evaporator 12/7°C; ambient 35°C; compressors + fans current Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current

Maximum unit current for wires sizing is based on minimum allowed voltage

Maximum current for wires sizing: (compressors full load ampere + fans current) x 1,1

The data are referred to the standard unit without options
For the electrical data of the hydronic kit refer to "Options technical data"
All data are subject to change without notice, Please refer to unit nameplate data

### **EWAT~B-SS**

	Sound pressure level at 1 m from the unit (rif, 2 x 10-5 Pa)									Sound Power
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	db (A)
85	61,4	66,3	65,6	63,2	62,4	60,1	57,5	51,8	67,4	85
115	64,5	69,4	68,7	66,3	65,5	63,2	60,6	54,9	70,5	88
135	66,0	70,9	70,1	67,8	66,9	64,7	62,1	56,4	72,0	90
155	63,5	68,4	67,7	65,3	64,5	62,2	59,6	53,9	69,5	88
175	67,8	72,6	71,9	69,6	68,7	66,5	63,9	58,1	73,8	92
195	65,3	70,1	69,4	67,1	66,2	64,0	61,4	55,6	71,3	90
205	66,3	71,2	70,5	68,1	67,3	65,0	62,4	56,7	72,3	91
215	68,8	73,7	73,0	70,6	69,8	67,5	64,9	59,2	74,8	93
240	68,3	73,2	72,4	70,1	69,3	67,0	64,4	58,7	74,3	93
260	68,8	73,7	73,0	70,6	69,8	67,5	64,9	59,2	74,8	94
290	69,8	74,7	74,0	71,6	70,8	68,5	65,9	60,2	75,8	95
310	69,4	74,3	73,6	71,2	70,4	68,1	65,5	59,8	75,4	95
330	69,8	74,6	73,9	71,6	70,7	68,5	65,9	60,1	75,8	95
340	70,6	75,5	74,7	72,4	71,6	69,3	66,7	61,0	76,6	96
350	70,1	75,0	74,2	71,9	71,1	68,8	66,2	60,5	76,1	96
420	70,7	75,6	74,9	72,5	71,7	69,4	66,8	61,1	76,7	97
460	71,0	75,9	75,2	72,8	72,0	69,7	67,1	61,4	77,0	97
510	71,6	76,5	75,8	73,4	72,6	70,3	67,7	62,0	77,6	98
570	71,9	76,7	76,0	73,7	72,8	70,6	68,0	62,2	77,9	98
610	71,9	76,8	76,1	73,7	72,9	70,6	68,0	62,3	77,9	98
670	72,2	77,1	76,3	74,0	73,1	70,9	68,3	62,6	78,2	99

### **EWAT~B-SL**

	Sound pressure level at 1 m from the unit (rif, 2 x 10-5 Pa)								Sound Power	
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	db (A)
85	60,3	65,2	64,5	62,1	61,3	59,0	56,4	50,7	66,3	84
115	62,5	67,4	66,6	64,3	63,4	61,2	58,6	52,9	68,5	86
135	63,3	68,2	67,4	65,1	64,2	62,0	59,4	53,7	69,3	87
155	62,4	67,3	66,5	64,2	63,3	61,1	58,5	52,8	68,4	87
175	64,7	69,6	68,9	66,5	65,7	63,4	60,8	55,1	70,7	89
195	63,5	68,4	67,7	65,3	64,5	62,2	59,6	53,9	69,5	88
205	64,0	68,9	68,2	65,8	65,0	62,8	60,1	54,4	70,1	89
215	65,6	70,5	69,8	67,4	66,6	64,3	61,7	56,0	71,6	90
240	65,8	70,7	69,9	67,6	66,7	64,5	61,9	56,2	71,8	91
260	65,8	70,7	70,0	67,6	66,8	64,5	61,9	56,2	71,8	91
290	66,0	70,9	70,1	67,8	66,9	64,7	62,1	56,4	72,0	91
310	66,3	71,2	70,5	68,1	67,3	65,0	62,4	56,7	72,3	92
330	66,3	71,2	70,5	68,1	67,3	65,1	62,5	56,7	72,4	92
340	67,1	72,0	71,3	68,9	68,1	65,9	63,2	57,5	73,2	93
350	66,4	71,3	70,5	68,2	67,4	65,1	62,5	56,8	72,4	92
420	67,3	72,2	71,5	69,1	68,3	66,0	63,4	57,7	73,3	93
460	67,4	72,3	71,5	69,2	68,3	66,1	63,5	57,7	73,4	93
510	68,0	72,8	72,1	69,8	68,9	66,7	64,1	58,3	74,0	94
570	68,0	72,9	72,1	69,8	69,0	66,7	64,1	58,4	74,0	94
610	68,1	73,0	72,2	69,9	69,0	66,8	64,2	58,5	74,1	95
670	68,6	73,4	72,7	70,3	69,5	67,3	64,7	58,9	74,6	95

Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units, The certification refers only to the overall sound power level. The sound data in the Octave band spectrum is for intended for reference only and not considering binding. The sound pressure is calculated from the sound power level and are for information only and not considered binding.

### **EWAT~B-SR**

	Sound pressure level at 1 m from the unit (rif, 2 x 10-5 Pa)									Sound Power
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	db (A)
85	55,2	60,1	59,4	57,0	56,2	53,9	51,3	45,6	61,2	79
115	58,7	63,6	62,9	60,5	59,7	57,4	54,8	49,1	64,7	83
135	60,4	65,3	64,6	62,2	61,4	59,1	56,5	50,8	66,4	84
155	57,3	62,2	61,4	59,1	58,2	56,0	53,4	47,7	63,3	82
175	62,3	67,2	66,5	64,1	63,3	61,0	58,4	52,7	68,3	86
195	59,3	64,2	63,5	61,1	60,3	58,0	55,4	49,7	65,3	84
205	60,6	65,5	64,8	62,4	61,6	59,3	56,7	51,0	66,6	85
215	63,4	68,3	67,6	65,2	64,4	62,1	59,5	53,8	69,4	88
240	62,1	66,9	66,2	63,9	63,0	60,8	58,2	52,4	68,1	87
260	62,2	67,1	66,4	64,0	63,2	60,9	58,3	52,6	68,2	87
290	62,5	67,4	66,7	64,3	63,5	61,2	58,6	52,9	68,5	88
310	62,7	67,6	66,8	64,5	63,6	61,4	58,8	53,1	68,7	88
330	62,8	67,7	66,9	64,6	63,8	61,5	58,9	53,2	68,8	88
340	63,6	68,5	67,8	65,4	64,6	62,3	59,7	54,0	69,6	89
350	62,9	67,8	67,1	64,7	63,9	61,6	59,0	53,3	68,9	88
420	63,8	68,7	67,9	65,6	64,7	62,5	59,9	54,2	69,8	90
460	63,9	68,8	68,0	65,7	64,8	62,6	60,0	54,2	69,9	90
510	64,5	69,3	68,6	66,3	65,4	63,2	60,6	54,8	70,5	90
570	64,5	69,4	68,7	66,3	65,5	63,2	60,6	54,9	70,5	91
610	64,6	69,5	68,8	66,4	65,6	63,3	60,7	55,0	70,6	91
670	65,0	69,9	69,2	66,8	66,0	63,8	61,2	55,4	71,1	92

### **EWAT~B-XS**

		Sound pressure level at 1 m from the unit (rif, 2 x 10-5 Pa)								
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	db (A)
85	62,3	67,2	66,5	64,1	63,3	61,0	58,4	52,7	68,3	86
115	64,8	69,7	69,0	66,6	65,8	63,5	60,9	55,2	70,8	89
145	66,2	71,0	70,3	68,0	67,1	64,9	62,3	56,5	72,2	91
180	66,3	71,1	70,4	68,1	67,2	65,0	62,4	56,6	72,3	91
185	67,7	72,6	71,8	69,5	68,6	66,4	63,8	58,1	73,7	92
200	67,0	71,9	71,2	68,8	68,0	65,8	63,1	57,4	73,1	92
220	67,7	72,6	71,9	69,5	68,7	66,4	63,8	58,1	73,7	93
230	69,3	74,1	73,4	71,1	70,2	68,0	65,4	59,6	75,3	95
250	68,3	73,2	72,5	70,1	69,3	67,0	64,4	58,7	74,3	94
280	69,1	74,0	73,3	70,9	70,1	67,8	65,2	59,5	75,1	95
300	70,1	74,9	74,2	71,9	71,0	68,8	66,2	60,4	76,1	96
310	69,5	74,4	73,7	71,3	70,5	68,2	65,6	59,9	75,5	95
320	69,9	74,7	74,0	71,7	70,8	68,6	66,0	60,2	75,9	95
360	70,4	75,3	74,6	72,2	71,4	69,1	66,5	60,8	76,4	96
370	70,3	75,1	74,4	72,0	71,2	69,0	66,4	60,6	76,3	96
430	71,0	75,9	75,1	72,8	71,9	69,7	67,1	61,3	77,0	97
470	71,2	76,1	75,3	73,0	72,1	69,9	67,3	61,5	77,2	98
540	71,6	76,5	75,8	73,4	72,6	70,3	67,7	62,0	77,6	98
600	71,8	76,7	76,0	73,6	72,8	70,5	67,9	62,2	77,8	99
660	71,9	76,8	76,0	73,7	72,8	70,6	68,0	62,3	77,9	99
700	72,3	77,2	76,4	74,1	73,2	71,0	68,4	62,7	78,3	99

Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units, The certification refers only to the overall sound power level.

The sound data in the Octave band spectrum is for intended for reference only and not considering binding.

The sound pressure is calculated from the sound power level and are for information only and not considered binding.

### **EWAT~B-XL**

		Soun	d pressure	e level at	1 m from	the unit (r	if, 2 x 10-	5 Pa)		Sound Power
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	db (A)
85	61,5	66,4	65,6	63,3	62,5	60,2	57,6	51,9	67,5	85
115	63,1	68,0	67,2	64,9	64,0	61,8	59,2	53,5	69,1	87
145	64,1	69,0	68,2	65,9	65,0	62,8	60,2	54,4	70,1	89
180	65,6	70,5	69,7	67,4	66,5	64,3	61,7	56,0	71,6	91
185	64,9	69,8	69,1	66,7	65,9	63,6	61,0	55,3	70,9	89
200	65,7	70,5	69,8	67,5	66,6	64,4	61,8	56,0	71,7	91
220	65,7	70,6	69,9	67,5	66,7	64,4	61,8	56,1	71,7	91
230	66,3	71,2	70,4	68,1	67,2	65,0	62,4	56,7	72,3	92
250	66,2	71,1	70,3	68,0	67,1	64,9	62,3	56,5	72,2	92
280	67,0	71,9	71,1	68,8	67,9	65,7	63,1	57,3	73,0	93
300	66,3	71,2	70,4	68,1	67,2	65,0	62,4	56,7	73,1	93
310	67,0	71,9	71,2	68,8	68,0	65,7	63,1	57,4	73,0	93
320	67,0	71,9	71,2	68,8	68,0	65,8	63,2	57,4	73,1	93
360	67,3	72,2	71,4	69,1	68,3	66,0	63,4	57,7	73,3	93
370	67,3	72,2	71,4	69,1	68,2	66,0	63,4	57,6	73,3	93
430	67,9	72,8	72,0	69,7	68,8	66,6	64,0	58,2	73,9	94
470	68,0	72,9	72,1	69,8	68,9	66,7	64,1	58,3	74,0	94
540	68,4	73,3	72,6	70,2	69,4	67,1	64,5	58,8	74,4	95
600	68,8	73,7	73,0	70,6	69,8	67,5	64,9	59,2	74,8	96
660	68,8	73,7	73,0	70,67	69,8	67,5	64,9	59,2	74,8	96
700	69,2	74,0	73,3	71,0	70,1	67,9	65,3	59,5	75,2	96

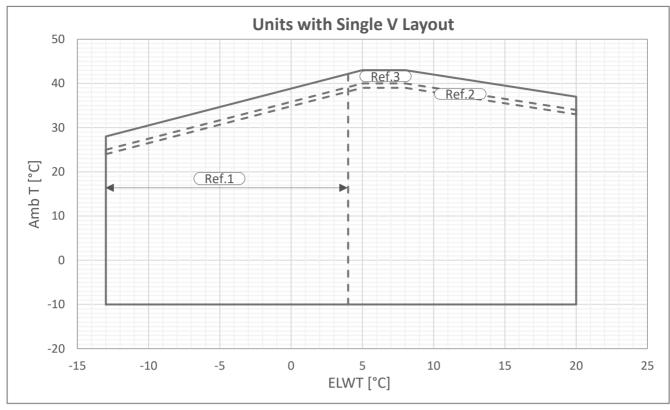
### **EWAT~B-XR**

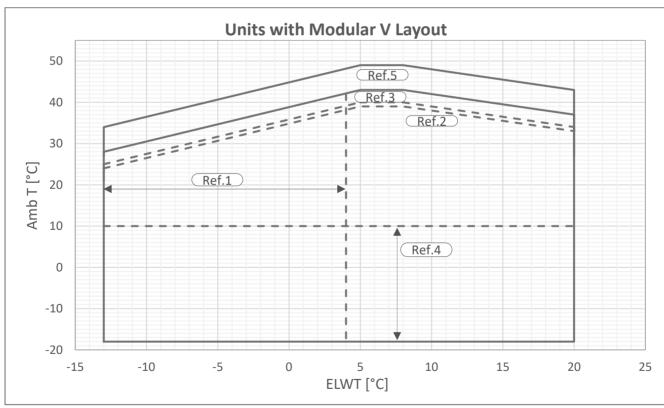
		Sound pressure level at 1 m from the unit (rif, 2 x 10-5 Pa)								
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	db (A)
85	54,2	59,1	58,3	56,0	55,1	52,9	50,3	44,6	60,2	78
115	57,9	62,8	62,0	59,7	58,8	56,6	54,0	48,3	63,9	82
145	59,6	64,5	63,7	61,4	60,5	58,3	55,7	50,0	65,6	84
180	59,3	64,1	63,4	61,1	60,2	58,0	55,4	49,6	65,3	84
185	61,6	66,5	65,8	63,4	62,6	60,4	57,7	52,0	67,7	86
200	59,5	64,4	63,7	61,3	60,5	58,2	55,6	49,9	65,5	85
220	59,8	64,7	63,9	61,6	60,7	58,5	55,9	50,1	65,8	85
230	60,7	65,6	64,8	62,5	61,6	59,4	56,8	51,1	66,7	86
250	60,3	65,2	64,4	62,1	61,2	59,0	56,4	50,6	66,3	86
280	61,1	66,0	65,2	62,9	62,0	59,8	57,2	51,4	67,1	87
300	61,5	66,4	65,6	63,3	62,4	60,2	57,6	51,8	67,5	87
310	61,2	66,1	65,4	63,0	62,2	59,9	57,3	51,6	67,2	87
320	61,4	66,3	65,5	63,2	62,3	60,1	57,5	51,8	67,4	87
360	61,7	66,6	65,9	63,5	62,7	60,5	57,9	52,1	67,8	88
370	61,7	66,6	65,8	63,5	62,6	60,4	57,8	52,0	67,7	88
430	62,3	67,2	66,5	64,1	63,3	61,0	58,4	52,7	68,3	88
470	62,5	67,3	66,6	64,3	63,4	61,2	58,6	52,8	68,5	89
540	62,9	67,8	67,1	64,7	63,9	61,6	59,0	53,3	68,9	89
600	63,2	68,1	67,4	65,0	64,2	61,9	59,3	53,6	69,2	90
660	63,3	68,1	67,4	65,1	64,2	62,0	59,4	53,6	69,3	90
700	63,6	68,5	67,8	65,4	64,6	62,3	59,7	54,0	69,6	91

Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units, The certification refers only to the overall sound power level. The sound data in the Octave band spectrum is for intended for reference only and not considering binding. The sound pressure is calculated from the sound power level and are for information only and not considered binding.

### **Operating limits**

### **EWAT~B-S (SILVER SERIES)**





Ref. 1 Operations below 4°C Evaporator Leaving Temperature require opt 08 (brine) and glycol.

Ref. 2 Units with Reduced Sound configuration might increase their sound level in this area.

The above graphic represents a guideline about the operating limits of the range. Please refer to the latest Chiller Selection Software (CSS) for real operating limits working conditions for each size.

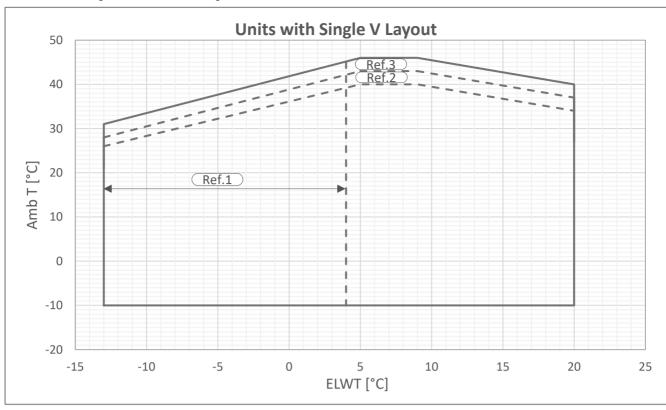
Ref. 3 Certain unit sizes might work in part load in this area (Full load operation might need High Ambient Kit OP. 142A/B/C depending the layout/version unit). Refer to Chiller Selection Software for detailed information.

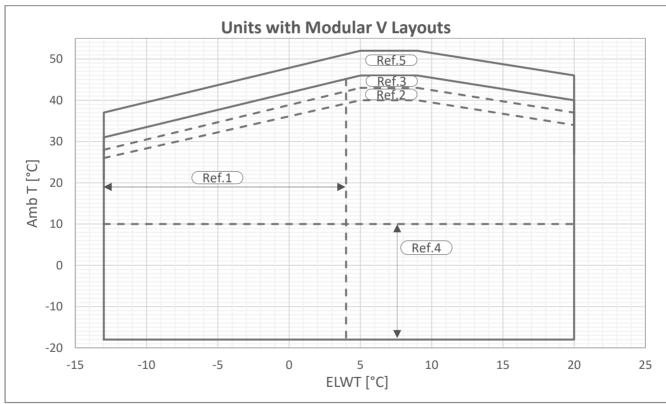
Ref. 4 In Modular-V units, operations below 10°C Ambient Temperature require Opt 99a (fan speed modulation) or OP. 42

<sup>(</sup>Speedtroll). Standard if Free Cooling options (171-172-173) and OP. 142C are selected.

In Modular-V units operations above the Ref.3 limit require OP. 142 B (for Standard and Low Sound models) or OP. 142 C (for Reduced Sound models), some units may work in part load.

### **EWAT~B-X (GOLD SERIES)**





- Operations below  $4^{\circ}$ C Evaporator Leaving Temperature require opt 08 (brine) and glycol. Units with Reduced Sound configuration might increase their sound level in this area.
- Ref. 1 Ref. 2 Ref. 3
- Certain unit sizes might work in part load in this area (Full load operation might need High Ambient Kit OP. 142A/B/C depending the layout/v ersion unit). Refer to Chiller Selection Software for detailed information.
- Ref. 4 In Modular-V units, operations below 10°C Ambient Temperature require Opt 99a (fan speed modulation) or OP. 42 (Speedtroll). Standard if Free Cooling options (171-172-173) and OP. 142C are selected.
- In Modular-V units operations above the Ref.3 limit require OP. 142 B (for Standard and Low Sound models) or OP. 142 C (for Reduced Ref. 5 Sound models), some units may work in part load.

The above graphic represents a guideline about the operating limits of the range. Please refer to the latest Chiller Selection Software (CSS) for real operating limits working conditions for each size.

### Water heat exchanger - maximum/maximum water $\Delta t$

The minimum and maximum allowed  $\Delta t$  at full load conditions are respectively 2,5 °C and 10°C. Contact factory in case lower or higher  $\Delta t$  are required. Minimum and maximum evaporator flows are to be respected withing the  $\Delta t$  range above.

#### Water flow

The following tables indicate the minimum and maximum water flow allowed for each model. For application with Variable Primary Flow (OP. code 143) refer to the following value for the dimensioning of the bypass line. In case of variable flow application where the speed of the pump is managed by an external BMS (trough 0- 10V

signal) the change in water flow rate must not be exceed more than 10% of design water flow rate (at standard conditions) per minute.

The minimum flow indicated correspond to the minimum flow allowed at minimum load for the unit. It is not intended as minimum flow allowed for unit full load operation.

For minimum flow allowed (maximum deltaT) in full load operation refer to Selection Software.

The below values are referred to pure water (in case of glycol mixture contact factory).

Note: the performances are certified at standard conditions and with the unit operating with the nominal water flow (corresponding to OAT 35°C; water in/out 12/7°C).

SILVER EFFIC	IENCY UNI	TS	GOLD EFFIC	ENCY UNI	TS
MODEL	Min Flow [l/s]	Max flow [I/s]	MODEL	Min flow [I/s]	Max flow [l/s]
EWAT085B-SS(L)(R)B1	1,8	9,0	EWAT085B-XS(L)(R)B1	1,8	9,0
EWAT115B-SS(L)(R)B1	2,0	10,3	EWAT115B-XS(L)(R)B1	2,0	10,3
EWAT135B-SS(L)(R)B1	2,7	14,8	EWAT145B-XS(L)(R)B1	2,7	14,8
EWAT155B-SS(L)(R)B2	2,3	11,9	EWAT180B-XS(L)(R)B2	3,6	17,0
EWAT175B-SS(L)(R)B1	3,5	16,6	EWAT185B-XS(L)(R)B1	3,5	16,6
EWAT195B-SS(L)(R)B2	3,6	17,0	EWAT200B-XS(L)(R)B2	3,6	17,0
EWAT205B-SS(L)(R)B2	3,6	17,0	EWAT220B-XS(L)(R)B2	4,3	20,0
EWAT215B-SS(L)(R)B1	4,3	20,5	EWAT230B-XS(L)(R)B1	4,3	20,5
EWAT240B-SS(L)(R)B2	3,6	17,0	EWAT250B-XS(L)(R)B2	4,3	20,0
EWAT260B-SS(L)(R)B2	3,6	17,0	EWAT280B-XS(L)(R)B2	5,6	26,5
EWAT290B-SS(L)(R)B1	4,3	20,5	EWAT300B-XS(L)(R)B1	4,9	23,1
EWAT310B-SS(L)(R)B2	5,6	26,5	EWAT310B-XS(L)(R)B2	5,6	26,5
EWAT330B-SS(L)(R)B2	5,6	26,5	EWAT320B-XS(L)(R)B2	5,6	26,5
EWAT340B-SS(L)(R)B1	4,9	23,1	EWAT360B-XS(L)(R)B1	4,9	23,1
EWAT350B-SS(L)(R)B2	5,6	26,5	EWAT370B-XS(L)(R)B2	5,6	26,5
EWAT420B-SS(L)(R)B2	7,0	31,2	EWAT430B-XS(L)(R)B2	7,0	31,2
EWAT460B-SS(L)(R)B2	7,0	31,2	EWAT470B-XS(L)(R)B2	7,0	31,2
EWAT510B-SS(L)(R)B2	7,0	31,2	EWAT540B-XS(L)(R)B2	8,8	41,2
EWAT570B-SS(L)(R)B2	8,8	41,2	EWAT600B-XS(L)(R)B2	8,8	41,2
EWAT610B-SS(L)(R)B2	8,8	41,2	EWAT660B-XS(L)(R)B2	9,9	46,0
EWAT670B-SS(L)(R)B2	8,8	41,2	EWAT700B-XS(L)(R)B2	9,9	46,0

# Minimum glycol percentage for low air ambient temperature to prevent freezing of the hydraulic circuit

AMBIENT T [°C]	-3	-8	-15	-20
ETHYLENE GLYCOL	10%	20%	30%	40%

AMBIENT T [°C]	-3	-8	-15	-20
PROPYLENE GLYCOL	10%	20%	30%	40%

The presence of glycol in the water system will affect unit performances. Refer to the selection software for details. All machine protection systems, such as antifreeze and low-pressure protection will need to be set in accordance to the type and percentage of the glycol and plant requirements.

### Air heat exchanger - Altitude correction factors

ELEVATION ABOVE SEA LEVEL [m]	0	300	600	900	1200	1500	1800
BAROMETRIC PRESSURE [mbar]	1013	997	942	908	875	843	812
COOLING CAPACITY CORRECTION FACTOR	1	0,993	0,986	0,979	0,973	0,967	0,96
POWER INPUT CORRECTION FACTOR	1	1,005	1,009	1,015	1,021	1,026	1,031

Maximum operating altitude is 1800 m above sea level.

Contact factory if the unit has to be installed 1000 m above the sea level.

### **Available fan static pressure correction factors**

EXTERNAL STATIC PRESSURE [Pa]	0	10	20	30
COOLING CAPACITY CORRECTION FACTOR	1	0,998	0,995	0,990
COMPRESSOR POWER INPUTCORRECTION FACTOR	1	1,006	1,010	1,020
REDUCTION OF MAX OPERATING AMBIENT TEMPERATURE [°C]	1	-0,3	-0,5	-1

The above table is valid for SILVER and GOLD series with standard and VFD driven fans. Application with more than 30 Pa of external static pressure are not recommended. In case where external static pressure over 30 Pa is required special high ESP fans are required.

#### Maximum cable dimension

Maximum cable dimension that can be physically connected to mainswitch of the unit. The table below can

change in case of High Ambient Kit is selected.

Model	Max cable size	Model	Max cable size
EWAT085B-SS(L)(R)B1	3x70mm <sup>2</sup>	EWAT085B-XS(L)(R)B1	3x70mm²
EWAT115B-SS(L)(R)B1	3x70mm²	EWAT115B-XS(L)(R)B1	3x70mm²
EWAT135B-SS(L)(R)B1	3x70mm²	EWAT145B-XS(L)(R)B1	3x70mm²
EWAT155B-SS(L)(R)B2	3x95mm²	EWAT180B-XS(L)(R)B2	3x95mm²
EWAT175B-SS(L)(R)B1	3x95mm²	EWAT185B-XS(L)(R)B1	3x95mm²
EWAT195B-SS(L)(R)B2	3x95mm²	EWAT200B-XS(L)(R)B2	3x120mm²
EWAT205B-SS(L)(R)B2	3x120mm²	EWAT220B-XS(L)(R)B2	3x120mm²
EWAT215B-SS(L)(R)B1	3x120mm²	EWAT230B-XS(L)(R)B1	3x120mm²
EWAT240B-SS(L)(R)B2	3x240mm²	EWAT250B-XS(L)(R)B2	3x240mm²
EWAT260B-SS(L)(R)B2	3x240mm²	EWAT280B-XS(L)(R)B2	3x240mm²
EWAT290B-SS(L)(R)B1	3x240mm²	EWAT300B-XS(L)(R)B1	3x240mm²
EWAT310B-SS(L)(R)B2	3x240mm²	EWAT310B-XS(L)(R)B2	3x240mm²
EWAT330B-SS(L)(R)B2	3x240mm²	EWAT320B-XS(L)(R)B2	3x240mm²
EWAT340B-SS(L)(R)B1	3x240mm²	EWAT360B-XS(L)(R)B1	3x240mm²
EWAT350B-SS(L)(R)B2	3x240mm²	EWAT370B-XS(L)(R)B2	3x240mm²
EWAT420B-SS(L)(R)B2	3x2x185mm²	EWAT430B-XS(L)(R)B2	3x2x185mm²
EWAT460B-SS(L)(R)B2	3x2x185mm²	EWAT470B-XS(L)(R)B2	3x2x185mm²
EWAT510B-SS(L)(R)B2	3x2x185mm²	EWAT540B-XS(L)(R)B2	3x2x185mm²
EWAT570B-SS(L)(R)B2	3x2x185mm²	EWAT600B-XS(L)(R)B2	3x2x185mm²
EWAT610B-SS(L)(R)B2	3x2x185mm²	EWAT660B-XS(L)(R)B2	3x2x240mm²
EWAT670B-SS(L)(R)B2	3x2x240mm <sup>2</sup>	EWAT700B-XS(L)(R)B2	3x2x240mm <sup>2</sup>

**Heat recovery** Units may be optionally equipped with heat recovery system. This system is made by a water -cooled heat exchanger located on the compressors discharge pipe and a dedicated management of condensing pressure.

To guarantee compressor operation within its envelope, units with heat recovery cannot operate with water temperature of the heat recovery water lower than 20°C.

It is a responsibility of plant designer and chiller installer to guarantee the respect of this value (e.g. using recirculating bypass valve).

**Plant water content** The cooled water distribution circuits should have minimum water content to avoid excessive compressors start and stop. In fact, each time the compressor starts up, an excessive quantity of oil goes from the compressor sump and simultaneously there is a rise in the temperature of the compressor motor's stator due to the inrush current during the start – up. To prevent damage to the compressors, have been envisaged the application of a device to limit frequent stops and restarts.

During the span of one hour there will be no more than 10 starts of the compressor. The plant side should therefore ensure that the overall water content allows a more constant functioning of the unit and consequently greater environmental comfort.

The calculation of the water content should also consider the plant's design parameters.

As a general indication the water content should not be less than 5 lt/kW on single circuit units and 2,5l/kW on the twin circuit units.

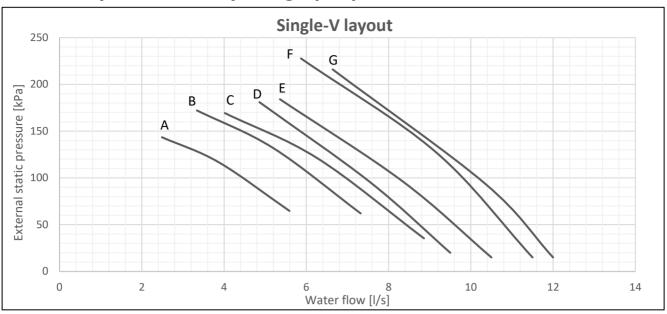
Note: The indication is intended as a general guideline and not intended to substitute the evaluation made by qualified technical personnel or by HVAC engineers. For more detailed analysis is better to consider the use of other more detailed approach.

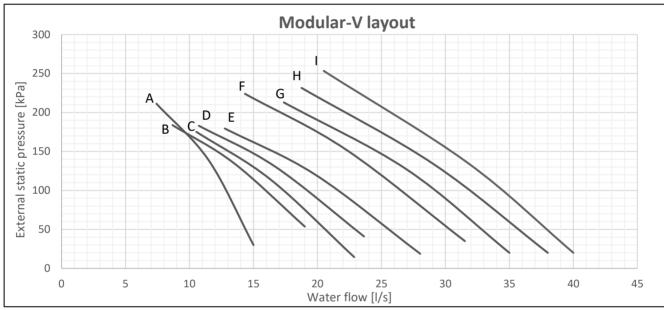
**Water quality** Before putting the unit into operation, clean the water circuit. Dirt, scales, corrosion debris and other material can accumulate inside the heat exchanger and reduce its heat exchanging capacity. Pressure drop can increase as well, thus reducing water flow. Proper water treatment therefore reduces the risk of corrosion, erosion, scaling, etc. The most appropriate water treatment must be determined locally, according to the type of system and water characteristics. The manufacturer is not responsible for damage to or malfunctioning of equipment caused by failure to treat water or by improperly treated water. Plant water must respect the following table;

DAE Water quality requirements	ВРНЕ
Ph (25 °C)	7.5 – 9.0
Electrical conductivity [μS/cm] (25°C)	< 500
Chloride ion [mg Cl <sup>-</sup> / l]	< 70 (HP¹) < 300 (CO²)
Sulphate ion [mg SO <sub>4</sub> <sup>2-</sup> / l]	< 100
Alkalinity [mg CaCO <sub>3</sub> / I]	< 200
Total Hardness [mg CaCO₃ / I]	75 ÷ 150
Iron [mg Fe / I]	< 0.2
Ammonium ion [mg NH <sup>4+</sup> / I]	< 0.5
Silica [mg SiO <sub>2</sub> / I]	-
Chlorine molecular (mg Cl₂/l)	< 0.5

Note: 1. Heat Pump 2. Cooling Only

### EWAT~B-S (SILVER SERIES) - Single pump low lift

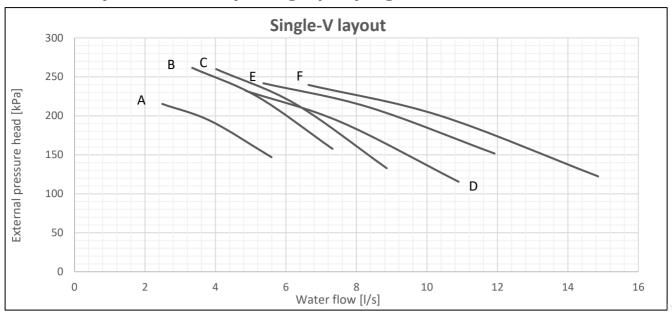


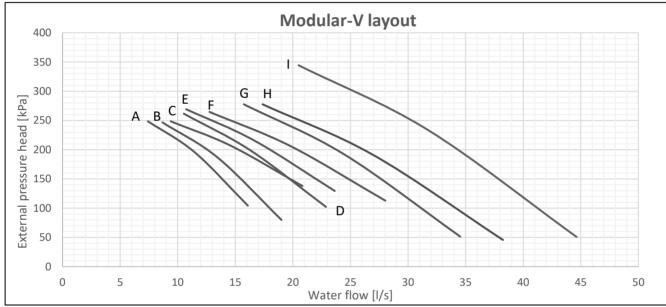


Single-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT085B-SS(L)(R)B1	Α	1,4	2,5
EWAT115B-SS(L)(R)B1	В	2,0	3,4
EWAT135B-SS(L)(R)B1	С	2,0	3,4
EWAT155B-SS(L)(R)B2	D	2,5	4,5
EWAT175B-SS(L)(R)B1	Е	2,5	4,5
EWAT195B-SS(L)(R)B2	F	3,3	5,8
EWAT205B-SS(L)(R)B2	F	3,3	5,8
EWAT215B-SS(L)(R)B1	G	3,3	5,8

Modular-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT240B-SS(L)(R)B2	Α	2,2	4,5
EWAT260B-SS(L)(R)B2	Α	4,0	7,6
EWAT290B-SS(L)(R)B1	В	3,0	6,3
EWAT310B-SS(L)(R)B2	D	5,5	10,5
EWAT330B-SS(L)(R)B2	D	5,5	10,5
EWAT340B-SS(L)(R)B1	С	5,5	10,5
EWAT350B-SS(L)(R)B2	D	5,5	10,5
EWAT420B-SS(L)(R)B2	Е	5,5	10,5
EWAT460B-SS(L)(R)B2	F	7,5	14,1
EWAT510B-SS(L)(R)B2	F	7,5	14,1
EWAT570B-SS(L)(R)B2	G	9,2	17,2
EWAT610B-SS(L)(R)B2	Н	9,2	17,2
EWAT670B-SS(L)(R)B2	I	11	20,2

### EWAT~B-S (SILVER SERIES) - Single pump high lift

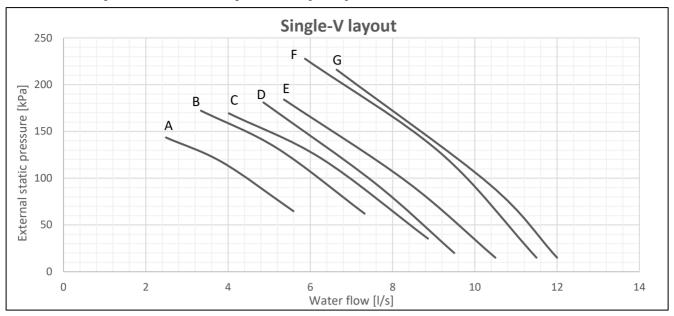


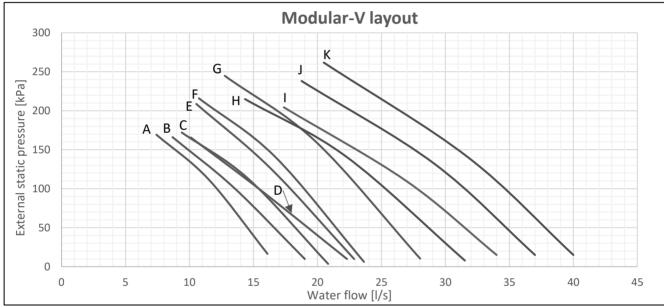


Single-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT085B-SS(L)(R)B1	Α	2,5	4,5
EWAT115B-SS(L)(R)B1	В	3,3	5,8
EWAT135B-SS(L)(R)B1	С	3,3	5,8
EWAT155B-SS(L)(R)B2	D	4,0	7,8
EWAT175B-SS(L)(R)B1	Е	4,0	7,8
EWAT195B-SS(L)(R)B2	Е	4,0	7,8
EWAT205B-SS(L)(R)B2	E	4,0	7,8
EWAT215B-SS(L)(R)B1	F	4,0	7,8

Modular-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT240B-SS(L)(R)B2	Α	4,0	7,6
EWAT260B-SS(L)(R)B2	Α	7,5	14,1
EWAT290B-SS(L)(R)B1	В	4,0	7,6
EWAT310B-SS(L)(R)B2	С	7,5	14,1
EWAT330B-SS(L)(R)B2	С	7,5	14,1
EWAT340B-SS(L)(R)B1	D	9,2	17,2
EWAT350B-SS(L)(R)B2	Е	9,2	17,2
EWAT420B-SS(L)(R)B2	F	9,2	17,2
EWAT460B-SS(L)(R)B2	G	11	20,2
EWAT510B-SS(L)(R)B2	G	11	20,2
EWAT570B-SS(L)(R)B2	Н	11	20,2
EWAT610B-SS(L)(R)B2	I	15	26,6
EWAT670B-SS(L)(R)B2	I	15	26,6

### EWAT~B-S (SILVER SERIES) - Twin pump low lift

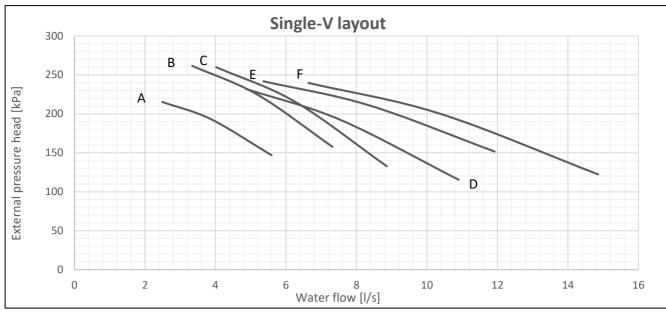


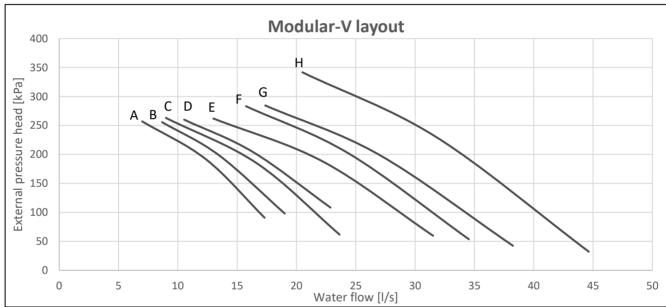


Single-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT085B-SS(L)(R)B1	Α	1,4	2,5
EWAT115B-SS(L)(R)B1	В	2,0	3,4
EWAT135B-SS(L)(R)B1	С	2,0	3,4
EWAT155B-SS(L)(R)B2	D	2,5	4,5
EWAT175B-SS(L)(R)B1	Е	2,5	4,5
EWAT195B-SS(L)(R)B2	F	3,3	5,8
EWAT205B-SS(L)(R)B2	F	3,3	5,8
EWAT215B-SS(L)(R)B1	G	3,3	5,8

Modular-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT240B-SS(L)(R)B2	Α	4,0	7,6
EWAT260B-SS(L)(R)B2	Α	4,0	7,6
EWAT290B-SS(L)(R)B1	В	4,0	7,6
EWAT310B-SS(L)(R)B2	С	4,0	7,6
EWAT330B-SS(L)(R)B2	D	4,0	7,6
EWAT340B-SS(L)(R)B1	Е	5,5	10,5
EWAT350B-SS(L)(R)B2	F	5,5	10,5
EWAT420B-SS(L)(R)B2	G	7,5	14,1
EWAT460B-SS(L)(R)B2	Н	7,5	14,1
EWAT510B-SS(L)(R)B2	Н	7,5	14,1
EWAT570B-SS(L)(R)B2	I	7,5	14,1
EWAT610B-SS(L)(R)B2	J	9,2	17,2
EWAT670B-SS(L)(R)B2	K	11	20,2

### EWAT~B-S (SILVER SERIES) - Twin pump high lift

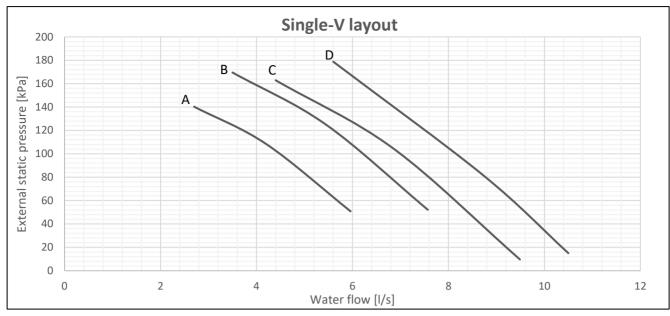


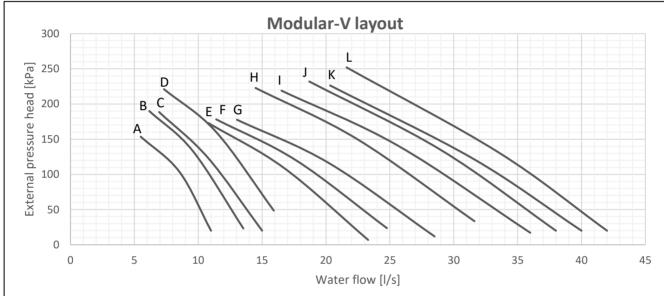


	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT085B-SS(L)(R)B1	Α	2,5	4,5
EWAT115B-SS(L)(R)B1	В	3,3	5,8
EWAT135B-SS(L)(R)B1	С	3,3	5,8
EWAT155B-SS(L)(R)B2	D	4,0	7,8
EWAT175B-SS(L)(R)B1	Е	4,0	7,8
EWAT195B-SS(L)(R)B2	Е	4,0	7,8
EWAT205B-SS(L)(R)B2	Е	4,0	7,8
EWAT215B-SS(L)(R)B1	F	4,0	7,8

Modular-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT240B-SS(L)(R)B2	Α	7,5	14,1
EWAT260B-SS(L)(R)B2	Α	7,5	14,1
EWAT290B-SS(L)(R)B1	В	7,5	14,1
EWAT310B-SS(L)(R)B2	С	7,5	14,1
EWAT330B-SS(L)(R)B2	С	7,5	14,1
EWAT340B-SS(L)(R)B1	D	9,2	17,2
EWAT350B-SS(L)(R)B2	С	7,5	14,1
EWAT420B-SS(L)(R)B2	E	9,2	17,2
EWAT460B-SS(L)(R)B2	Е	9,2	17,2
EWAT510B-SS(L)(R)B2	F	11	20,2
EWAT570B-SS(L)(R)B2	G	11	20,2
EWAT610B-SS(L)(R)B2	G	11	20,2
EWAT670B-SS(L)(R)B2	Н	15	26,6

### EWAT~B-X (GOLD SERIES) - Single pump low lift

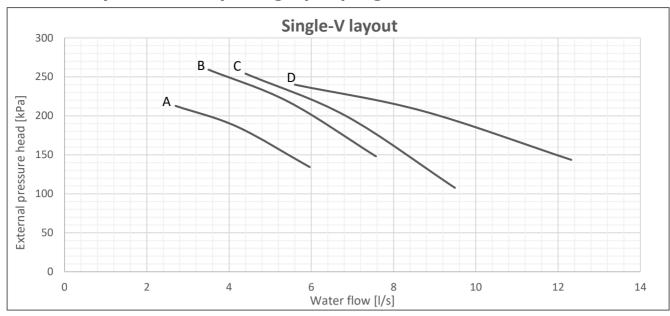


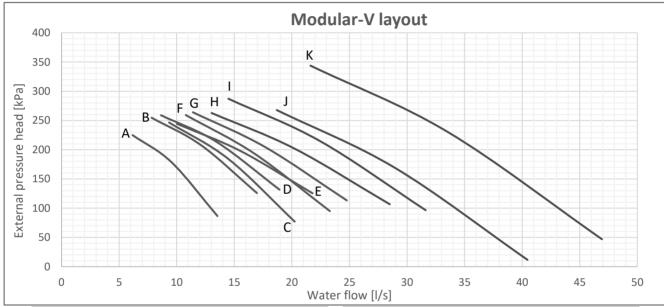


Single-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT085B-XS(L)(R)B1	Α	1,4	2,5
EWAT115B-XS(L)(R)B1	В	2,0	3,4
EWAT145B-XS(L)(R)B1	С	2,0	3,4
EWAT185B-XS(L)(R)B1	D	2,5	4,5

Modular-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT180B-XS(L)(R)B2	Α	2,2	4,5
EWAT200B-XS(L)(R)B2	В	3	6,3
EWAT220B-XS(L)(R)B2	С	3	6,3
EWAT230B-XS(L)(R)B1	D	3	6,3
EWAT250B-XS(L)(R)B2	D	4	7,6
EWAT280B-XS(L)(R)B2	F	5,5	10,5
EWAT300B-XS(L)(R)B1	Е	5,5	10,5
EWAT310B-XS(L)(R)B2	F	5,5	10,5
EWAT320B-XS(L)(R)B2	F	5,5	10,5
EWAT360B-XS(L)(R)B1	E	7,5	14,1
EWAT370B-XS(L)(R)B2	F	5,5	10,5
EWAT430B-XS(L)(R)B2	G	5,5	10,5
EWAT470B-XS(L)(R)B2	Н	7,5	14,1
EWAT540B-XS(L)(R)B2	I	7,5	14,1
EWAT600B-XS(L)(R)B2	J	9,2	17,2
EWAT660B-XS(L)(R)B2	K	9,2	17,2
EWAT700B-XS(L)(R)B2	L	11	20,2

### EWAT~B-X (GOLD SERIES) - Single pump High lift

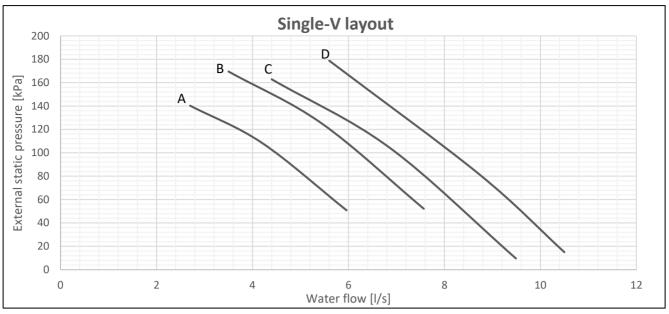


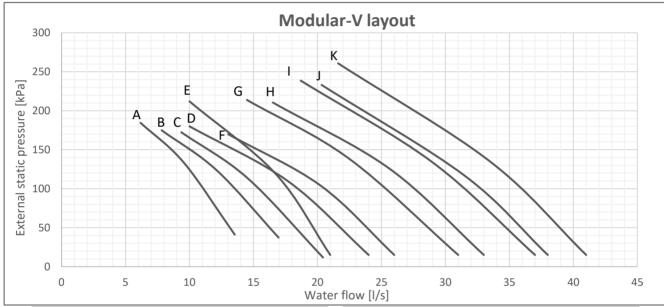


Single-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT085B-XS(L)(R)B1	Α	2,5	4,5
EWAT115B-XS(L)(R)B1	В	3,3	5,8
EWAT145B-XS(L)(R)B1	С	3,3	5,8
EWAT185B-XS(L)(R)B1	D	4,0	7,8

Modular-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT180B-XS(L)(R)B2	Α	4,0	7,6
EWAT200B-XS(L)(R)B2	Α	4,0	7,6
EWAT220B-XS(L)(R)B2	В	7,5	14,1
EWAT230B-XS(L)(R)B1	В	4,0	7,6
EWAT250B-XS(L)(R)B2	В	7,5	14,1
EWAT280B-XS(L)(R)B2	D	7,5	14,1
EWAT300B-XS(L)(R)B1	С	7,5	14,1
EWAT310B-XS(L)(R)B2	Е	7,5	14,1
EWAT320B-XS(L)(R)B2	Е	7,5	14,1
EWAT360B-XS(L)(R)B1	F	9,2	17,2
EWAT370B-XS(L)(R)B2	G	9,2	17,2
EWAT430B-XS(L)(R)B2	Н	9,2	17,2
EWAT470B-XS(L)(R)B2	I	11	20,2
EWAT540B-XS(L)(R)B2	J	11	20,2
EWAT600B-XS(L)(R)B2	J	11	20,2
EWAT660B-XS(L)(R)B2	K	15	26,6
EWAT700B-XS(L)(R)B2	K	15	26,6

### EWAT~B-X (GOLD SERIES) - Twin pump low lift

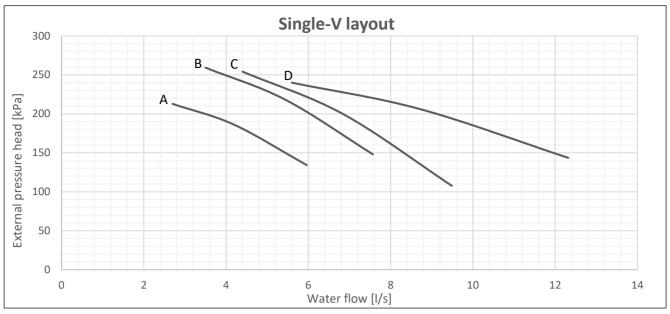


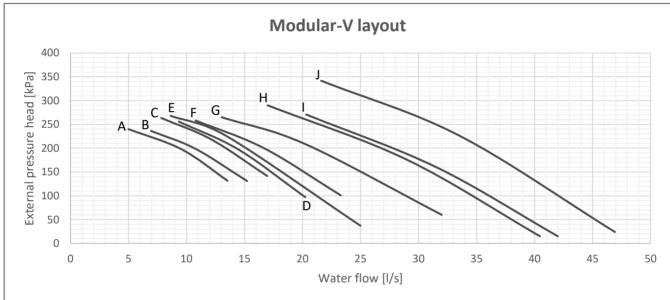


Single-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT085B-XS(L)(R)B1	Α	1,4	2,5
EWAT115B-XS(L)(R)B1	В	2,0	3,4
EWAT145B-XS(L)(R)B1	С	2,0	3,4
EWAT185B-XS(L)(R)B1	D	2,5	4,5

Modular-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT180B-XS(L)(R)B2	Α	3,0	6,3
EWAT200B-XS(L)(R)B2	Α	3,0	6,3
EWAT220B-XS(L)(R)B2	В	4,0	7,6
EWAT230B-XS(L)(R)B1	В	4,0	7,6
EWAT250B-XS(L)(R)B2	В	4,0	7,6
EWAT280B-XS(L)(R)B2	С	4,0	7,6
EWAT300B-XS(L)(R)B1	Е	5,5	10,5
EWAT310B-XS(L)(R)B2	С	4,0	7,6
EWAT320B-XS(L)(R)B2	D	5,5	10,5
EWAT360B-XS(L)(R)B1	Е	5,5	10,5
EWAT370B-XS(L)(R)B2	D	5,5	10,5
EWAT430B-XS(L)(R)B2	F	5,5	10,5
EWAT470B-XS(L)(R)B2	G	7,5	14,1
EWAT540B-XS(L)(R)B2	H	7,5	14,1
EWAT600B-XS(L)(R)B2	I	9,2	17,2
EWAT660B-XS(L)(R)B2	J	9,2	17,2
EWAT700B-XS(L)(R)B2	K	11	20,2

# EWAT~B-X (GOLD SERIES) – Twin pump High lift

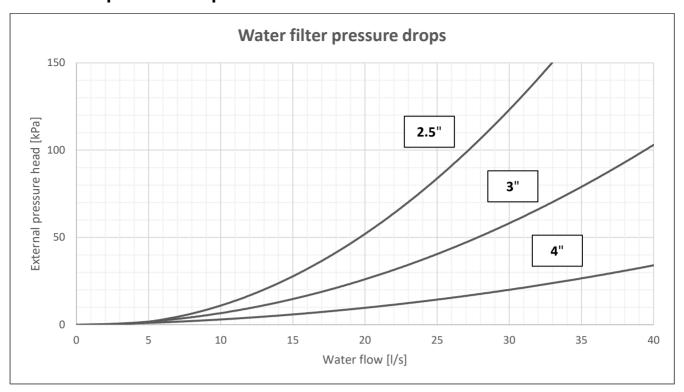




Single-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT085B-XS(L)(R)B1	Α	2,5	4,5
EWAT115B-XS(L)(R)B1	В	3,3	5,8
EWAT145B-XS(L)(R)B1	С	3,3	5,8
EWAT185B-XS(L)(R)B1	D	4,0	7,8

Modular-V layout	Pump curve	Pump motor power [kW]	Pump motor current [A]
EWAT180B-XS(L)(R)B2	Α	5,5	10,5
EWAT200B-XS(L)(R)B2	Α	5,5	10,5
EWAT220B-XS(L)(R)B2	В	5,5	10,5
EWAT230B-XS(L)(R)B1	С	7,5	14,1
EWAT250B-XS(L)(R)B2	С	7,5	14,1
EWAT280B-XS(L)(R)B2	Е	7,5	14,1
EWAT300B-XS(L)(R)B1	D	7,5	14,1
EWAT310B-XS(L)(R)B2	Е	7,5	14,1
EWAT320B-XS(L)(R)B2	Е	7,5	14,1
EWAT360B-XS(L)(R)B1	F	9,2	17,2
EWAT370B-XS(L)(R)B2	Е	7,5	14,1
EWAT430B-XS(L)(R)B2	G	9,2	17,2
EWAT470B-XS(L)(R)B2	G H	9,2	17,2
EWAT540B-XS(L)(R)B2 EWAT600B-XS(L)(R)B2	H	11,0 11,0	20,2 20,2
EWAT660B-XS(L)(R)B2	I	11,0	20,2
EWAT700B-XS(L)(R)B2	J	15,0	26,6

## Water filter pressure drops



### Starting current with soft starter

Starting current with soft starter						
	MODEL	LRA [A]	MODEL	LRA [A]		
	EWAT085B-SS(L)(R)B1	156	EWAT085B-XS(L)(R)B1	158		
	EWAT115B-SS(L)(R)B1	196	EWAT115B-XS(L)(R)B1	198		
	EWAT135B-SS(L)(R)B1	207	EWAT145B-XS(L)(R)B1	211		
	EWAT155B-SS(L)(R)B2	226	EWAT180B-XS(L)(R)B2	232		
	EWAT175B-SS(L)(R)B1	328	EWAT185B-XS(L)(R)B1	330		
	EWAT195B-SS(L)(R)B2	266	EWAT200B-XS(L)(R)B2	272		
	EWAT205B-SS(L)(R)B2	277	EWAT220B-XS(L)(R)B2	283		
	EWAT215B-SS(L)(R)B1	364	EWAT230B-XS(L)(R)B1	368		
	EWAT240B-SS(L)(R)B2	295	EWAT250B-XS(L)(R)B2	299		
	EWAT260B-SS(L)(R)B2	306	EWAT280B-XS(L)(R)B2	406		
	EWAT290B-SS(L)(R)B1	409	EWAT300B-XS(L)(R)B1	417		
	EWAT310B-SS(L)(R)B2	434	EWAT310B-XS(L)(R)B2	417		
	EWAT330B-SS(L)(R)B2	446	EWAT320B-XS(L)(R)B2	429		
	EWAT340B-SS(L)(R)B1	449	EWAT360B-XS(L)(R)B1	453		
	EWAT350B-SS(L)(R)B2	457	EWAT370B-XS(L)(R)B2	465		
	EWAT420B-SS(L)(R)B2	498	EWAT430B-XS(L)(R)B2	502		
	EWAT460B-SS(L)(R)B2	543	EWAT470B-XS(L)(R)B2	539		
	EWAT510B-SS(L)(R)B2	579	EWAT540B-XS(L)(R)B2	587		
	EWAT570B-SS(L)(R)B2	624	EWAT600B-XS(L)(R)B2	640		
	EWAT610B-SS(L)(R)B2	661	EWAT660B-XS(L)(R)B2	677		
	EWAT670B-SS(L)(R)B2	701	EWAT700B-XS(L)(R)B2	713		

# Tank volume (Hydronic kit with tank)

MODEL	Vol [I]	MODEL	Vol [I]
EWAT085B-SS(L)(R)B1	50	EWAT085B-XS(L)(R)B1	145
EWAT115B-SS(L)(R)B1	145	EWAT115B-XS(L)(R)B1	190
EWAT135B-SS(L)(R)B1	145	EWAT145B-XS(L)(R)B1	190
EWAT155B-SS(L)(R)B2	190	EWAT180B-XS(L)(R)B2	275
EWAT175B-SS(L)(R)B1	190	EWAT185B-XS(L)(R)B1	250
EWAT195B-SS(L)(R)B2	250	EWAT200B-XS(L)(R)B2	275
EWAT205B-SS(L)(R)B2	250	EWAT220B-XS(L)(R)B2	275
EWAT215B-SS(L)(R)B1	250	EWAT230B-XS(L)(R)B1	390
EWAT240B-SS(L)(R)B2	275	EWAT250B-XS(L)(R)B2	390
EWAT260B-SS(L)(R)B2	275	EWAT280B-XS(L)(R)B2	390
EWAT290B-SS(L)(R)B1	275	EWAT300B-XS(L)(R)B1	390
EWAT310B-SS(L)(R)B2	390	EWAT310B-XS(L)(R)B2	390
EWAT330B-SS(L)(R)B2	390	EWAT320B-XS(L)(R)B2	390
EWAT340B-SS(L)(R)B1	390	EWAT360B-XS(L)(R)B1	545
EWAT350B-SS(L)(R)B2	390	EWAT370B-XS(L)(R)B2	545
EWAT420B-SS(L)(R)B2	545	EWAT430B-XS(L)(R)B2	545
EWAT460B-SS(L)(R)B2	545	EWAT470B-XS(L)(R)B2	545
EWAT510B-SS(L)(R)B2	545	EWAT540B-XS(L)(R)B2	750
EWAT570B-SS(L)(R)B2	545	EWAT600B-XS(L)(R)B2	750
EWAT610B-SS(L)(R)B2	750	EWAT660B-XS(L)(R)B2	750
EWAT670B-SS(L)(R)B2	750	EWAT700B-XS(L)(R)B2	750

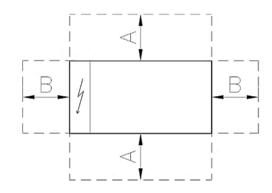
**Warning** Installation and maintenance of the unit must be performed only by qualified personnel who haveknowledge with local codes and regulations and experience with this type of equipment, unit installation in places that could be considered dangerous for maintenance operations must be avoided.

**Location** The units are produced for outdoor installation on roofs, floors or below ground level on condition that the area is free from obstacles for the passage of the condenser air. The unit should be positioned on solid foundations and perfectly leveled; in the case of installation on roofs or floors, it may be advisable to arrange the use of suitable weight distribution beams. When the units are installed on the ground, a concrete base at least 250 mm wider and longer than the unit's footprint should be laid. Furthermore, this base should withstand the unit weight mentioned in the technical data table.

**Space requirements** The units are air-cooled, then it is important to respect the minimum distances which guarantee the best ventilation of the condenser coils. Limitations of space reducing the air flow could cause significant reductions in cooling capacity and an increase in electricity consumption.

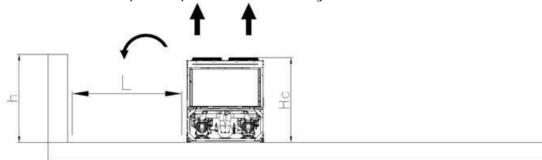
To determinate unit placement, careful consideration must be given to assure a sufficient air flow across the condenser heat transfer surface. Two conditions must be avoided to achieve the best performance: warm air recirculation and coil starvation. Both these conditions cause an increase of condensing pressures that results in reductions in unit efficiency and capacity. Moreover, the unique microprocessor can evaluate the operating environment of the air-cooled chiller and is capable to optimize performances staying on-line during abnormal conditions.

Each side of the unit must be accessible after installation for periodic service. The following pictures shows you minimum recommended clearance requirements.



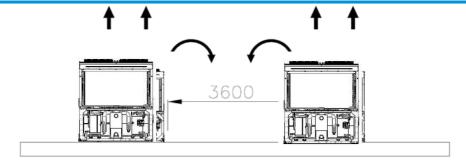
	Single V	Modular-V
Α	1100 mm	2200 mm
В	1100 mm	1500 mm

For single chiller installation in proximity of a wall the following indications are recommended:

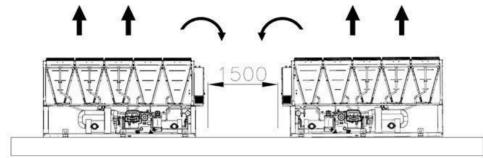


- if  $h < Hc \rightarrow L$  must at least 3 m for Modular-V layout units or 1.8m for single-V layout units
- if  $h \ge Hc$  or L lower than recommended contact Daikin representative to evaluate possible arrangements

In case two chillers installed side by side in free filed, the minimum distance recommended between the chillers is indicated in the below picture



For mutliple chiller installation it is recommended to install the chillers is a single row as hown in the picture below



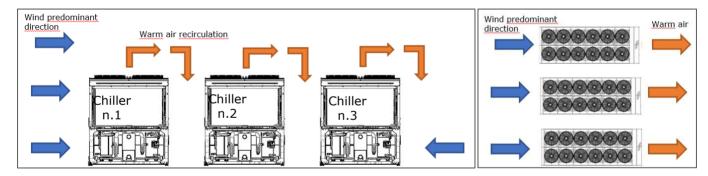
For additional information refer to the Installation Manual. If the site does not allow this kind of installation contact Daikin representative to evaluate possible arrangements.

### Multiple chillers installation - free field with wind prevalent direction

Considering an installation in areas with prevailing wind direction (as represented in the first image below):

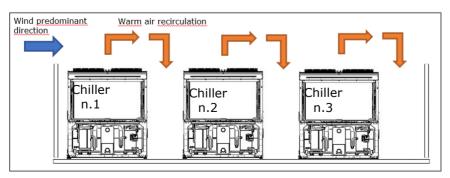
- Chiller n,1: operates with no air overtemperature
- Chiller n,2: operates in heated environment caused by Chiller n,1 and by itself
- Chiller n,3: operates in partially heated environment caused by Chiller n,2

To reduce the effect of prevailing wind, it is opportune to set the chillers main dimension parallel to the wind prevailing wind (as represented in the second image below).



### Multiple chillers installation - closed area with wind prevalent direction

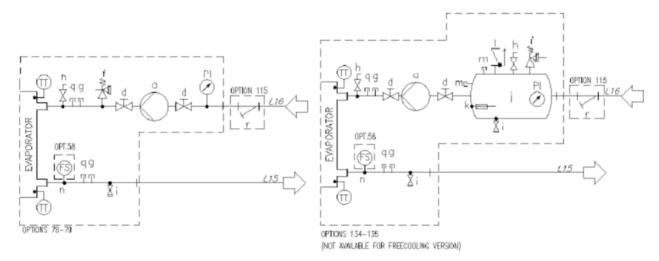
In case of closed area with height equal or higher than the chillers, installation is the installation is not recommended. Chillers 2 and 3 operate at significantly higher temperatures due to the higher recirculation. In this case it is necessary to adopt special precautions based on the specific installation (for example: walls with grids, installation of the unit on base to increase its height, duct on fans, high head fans, etc,)



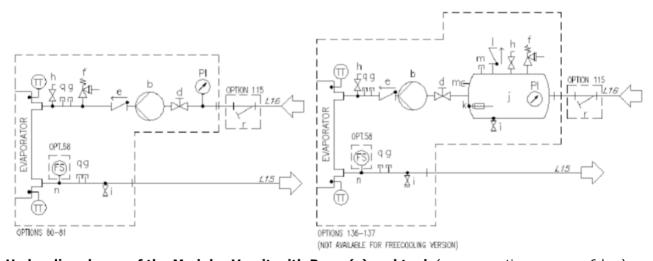
**Water filter** The installation of the filter is mandatory. Reccomended maximum mesh size is equal to 1,0 mm. Water filter has to be installed as close as possible to the chiller. If the chiller is installed in a different part of the hydraulic system, the installed must ensure the cleaning of the water pipes between water filter and evaporator. The pressure drop value showed in CSS (Chiller Selection Software) are referred to chiller's evaporator only. For EWAT~B the water filter is available as option on request (shipped loose).

### **Hydraulic schemes**

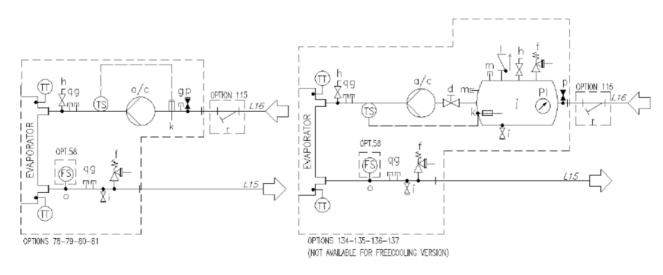
- Hydraulic scheme of the Single V unit with Single Pump (max operating pressure 6 bar)



- Hydraulic scheme of the Single V unit with Double Pump (max operating pressure 6 bar)



- Hydraulic scheme of the Modular V unit with Pump(s) and tank (max operating pressure 6 bar)



a	Single Pump	I	Check valve
b	Two pumps- parallel configuration	m	Plugged fitting
C	Twin pump	n	Flow switch fitting 1"
d	Valve	0	Flow switch fitting 1/2 "
e	Check Valve	P	Automatic filling valve fitting
f	Safety Valve	q	Plugged fitting
g	Plugged fitting	Г	Water filter
h	Air vent	TT	Temperature sensor
i	drain	TS	Temperature switch
j	Tank	PI	Pressure gauge
k	Electrical heater	FS	Flow switch

**General** The chiller will be designed and manufactured in accordance with the following European directives:

- Construction of pressure vessel 2014/68/EU
- Machinery Directive 2006/42/EC
- Low Voltage 2014/35/EU
- Electromagnetic Compatibility 2014/30/EU
- Harmonized standard EN 60204-1 Safety of Machinery
- Manufacturing Quality Standards UNI UNI EN 14000

The unit will be tested at full load in the factory (at the nominal working conditions and water temperatures). The chiller will be delivered to the job site completely assembled and charged with refrigerant and oil. The installation of the chiller must comply with the manufacturer's instructions for rigging and handling equipment.

The unit will be able to start up and operate (as standard) at full load with:

- Outside air temperature from...... °C to...... °C
- Evaporator leaving fluid temperature between........... °C and............. °C

### Refrigerant HFC R-32

**Performance** Chiller shall supply the following performances:

- Number of chiller(s):..... unit(s)
- Cooling capacity for single chiller:..... kW
- Power input for single chiller in cooling mode:..... kW
- Heat exchanger entering water temperature in cooling mode:.....°C
- Heat exchanger leaving water temperature in cooling mode:..... °C
- Heat exchanger water flow:..... I/s
- Nominal outside working ambient temperature in cooling mode:..... °C
- Minimum full load efficiency (EER): ...... (kW/kW)
- Minimum part load efficiency (SEER): ..... (kW/kW)

Operating voltage range should be 400V  $\pm 10\%$ , 3ph, 50Hz (or 380V  $\pm 10\%$ , 3ph, 60Hz), voltage unbalance maximum 3%, without neutral conductor and shall only have one power connection point.

**Unit description** Chiller shall include one or two independent refrigerant circuits, hermetic orbiting scroll type optimized for R-32 operation, electronic expansion device (EEXV), direct expansion, PHE evaporator, air-cooled condenser section made with aluminum Microchannel technology, R-32 refrigerant, lubrication system, motor starting components, control system and all components necessary for a safe and stable unit operation.

The chiller will be factory assembled on a robust base frame made of galvanized steel, protected by an epoxy paint.

**Sound level and vibrations** Sound power level shall not exceed .......dB(A). The sound power levels must be rated in accordance to ISO 9614 (other types of rating cannot be used). Vibration on the base frame should not exceed 2 mm/s.

**Dimensions** Unit dimensions shall not exceed following indications:

- Unit length..... mm
- Unit width..... mm
- Unit height..... mm

#### **Compressors**

Hermetic orbiting scroll type optimized for R-32 operation and complete with motor over-temperature and over-current protection devices. Each compressor equipped with oil heater that keeps the oil from being diluted by the refrigerant when the chiller is not running. Each compressor is mounted on rubber antivibration mounts for a quite operation. Unit is delivered with complete oil charge.

#### **Evaporator**

The units shall be equipped with a direct expansion plate to plate type evaporator

- The evaporator will be made of stainless steel brazed plates and shall be linked with an electrical heater controlled by a thermostat and shall be insulated with flexible, closed cell polyurethane insulation material
- The water connections shall be VICTAULIC type connections as standard to ensure quick mechanical disconnection between the unit and the hydronic network
- The evaporator will be manufactured in accordance to PED approval
- Flow switch on evaporator available as option (shipped loose on Modular V)
- Water folter on evaporatoravailable as option (shipped loose)

**Condenser coil** The condenser is made entirely of aluminum with flat tubes containing small channels. Full - depth louvered aluminum fins are inserted between the tubes maximizing the heat exchange.

The Microchannel technology ensures the highest performance with the minimum surface for the exchanger. The quantity of refrigerant is also reduced compared to Cu/Al condenser, Special treatments ensure resistance to the the corrosion by atmospheric agents extending the life time (available on request).

**Condenser fans** The condenser fans used in conjunction with the condenser coils, shall be propeller with glass reinforced resin blades for higher efficiencies and lower sound. Each fan shall be protected by a fan guard.

- The air discharge shall be vertical and each fan must be coupled to the electrical motor, supplied as standard to IP54 and capable to work to ambient temperatures of 20°C to + 65°C.
- The condenser fans shall have as a standard a thermally protection by internal thermal motor.

**Refrigerant circuit** The unit shall have one or two independent refrigerant.

- The circuit shall include as standard: electronic expansion device dived by unit's microprocessor control, liquid line shut-off valve, sight glass with moisture indicator, filter drier, charging valves, high pressure switch, high and low pressure transducers, oil pressure transducer and insulated suction line, Condensation control. The units will be provided with an automatic control for condensing pressure which ensures the working at low external temperatures down to ...............................°C, to maintain condensing pressure.
- The unit automatically unloads when abnormal high condensing pressure is detected. This to prevent the shutdown of the refrigerant circuit (shutdown of the unit) due to a high-pressure fault. The compressor shall be connected to unit's metal base frame by rubber anti vibration supports to prevent the transmission of vibrations to all metal unit structure, in order to limit the unit noise emissions. The chiller shall be provided with an acoustical compressor enclosure (according to the version). This enclosure shall be realized with a light, corrosion resisting aluminum structure and metal panels. The compressor sound-proof enclosure (available as option) shall be internally fitted with flexible, multi-layer, high density materials.

**Hydronic kit** options (on request) The hydronic module shall be integrated in the chiller chassis without increasing its dimensions and includes the following elements: centrifugal pump with motor protected by a circuit breaker installed in control panel, water filling system with pressure gauge, safety valve, drain valve,

- The hydronic module shall be assembled and wired to the control panel
- The water piping shall be protected against corrosion and freezing and insulated to prevent condensation
- A choice of two pump types shall be available:
- in-line single pump
- in-line twin pumps

The unit should be able to operate in Primary only system with two-ways valve on terminals with Variable Primary Flow control strategy (available as option on request).

#### Master/Slave

The unit shell be able to operate in Master / Slave mode in order to be connected with another similar unit (up to 4), The master unit shall manage the slave units connected in series on the hydraulic plant with the aim of optimize the running hours of each compressor and to balance running hours and the load between the units.

#### **Electrical control panel**

Power and control shall be located in the main panel that will be manufactured to ensure protection against all weather conditions.

• The electrical panel shall be IP54 and (when opening the doors) internally protected against possible

accidental contact with live parts

- The main panel shall be fitted with a main switch interlocked door that shuts off power supply when opening
- The power section will include compressors and fans starter devices

#### Controller

The controller will be installed as standard and it will be used to modify unit set-points and check control parameters.

- A built-in display will shows chiller operating status plus temperatures and pressures of water, refrigerant and air, programmable values, set-points
- A sophisticated software with predictive logic, will select the most energy efficient combination of compressors, EEXV and condenser fans to keep stable operating conditions to maximize chillerenergy efficiency and reliability
- The controller will be able to protect critical components based on external signals received from the unit itself (such as motor temperatures, refrigerant gas and oil pressures, correct phase sequence, pressure switches and evaporator flow switch). The input coming from the high pressure switch cuts all digital output from the controller in less than 50ms, this will be an additional safety for the equipment.
- Fast program cycle (200ms) for a precise monitoring of the system
- Floating point calculations supported for increased accuracy in P/T conversions

#### **Controller features**

Controller shall be guarantee following minimum functions:

- Management of the compressors,
- Chiller enabled to work in partial failure condition
- Full routine operation at condition of:
- high ambient temperature value
- high thermal load
- high evaporator entering water temperature (start-up)
- Display of evaporator entering/leaving water temperature
- Display of Outdoor Ambient Temperature
- Display of condensing-evaporating temperature and pressure, suction and discharge superheat for each circuit
- Leaving water evaporator temperature regulation
- Compressor and evaporator pumps hours counter
- Display of Status Safety Devices
- Number of starts and compressor working hours
- Optimized management of unit load
- Fan management according to condensing pressure
- Re-start in case of power failure (automatic / manual)
- Soft Load (optimized management of the unit load during the start-up)
- Start at high evaporator water temperature
- Return Reset (Set Point Reset based on return water temperature)
- OAT (Outside Ambient temperature) set-point reset
- Set point Reset from external signal (optional)
- Application and system upgrade with commercial SD cards
- Ethernet port for remote or local servicing using standard web browsers
- Master / Slave (provided as standard)
- Variable primary Flow (available as option)
- Two different sets of default parameters could be stored for easy restore

### **High Level Communications Interface (on request)**

The chiller shall be able to communicate to BMS (Building Management System) based on the most common protocols as:

- ModbusRTU
- LonWorks, now also based on the international 8040 Standard Chiller Profile and LonMark Technology
- BacNet BTP certified over IP



sense, arising from or related to the use and/or interpretation of this publication. All content is copyrighted by Daikin Europe N.V.