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Operating Manual
D-EOMWC00803-26_04EN

WATER COOLED CENTRIFUGAL CHILLERS

- **DWSC Vintage C**
- **DWDC Vintage C**

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1 SAFETY CONSIDERATIONS

1.1 General

Installation, start-up and servicing of equipment can be hazardous if certain factors particular to the installation are not considered: operating pressures, presence of electrical components and voltages and the installation site (elevated plinths and built-up up structures). Only properly qualified installation engineers and highly qualified installers and technicians, fully trained for the product, are authorized to install and start-up the equipment safely.

During all servicing operations, all instructions and recommendations, which appear in the installation and service instructions for the product, as well as on tags and labels fixed to the equipment and components and accompanying parts supplied separately, must be read, understood and followed.

Apply all standard safety codes and practices.

Wear safety glasses and gloves.

Use the proper tools to move heavy objects. Move units carefully and set them down gently.

Do not operate on a faulty fan, pump or compressor before the main switch has been shut off. Overtemperature protection is auto-reset, therefore the protected component may restart automatically if temperature conditions allow it.

In some unit a push button is placed on a door of the unit electrical panel. The button is highlighted by a red color in yellow background. A manual pressure of the emergency stop button stops all loads from rotating, thus preventing any accident which may occur. An alarm is also generated by the Unit Controller. Releasing the emergency stop button enables the unit, which may be restarted only after the alarm has been cleared on the controller.

The emergency stop causes all motors to stop, but does not switch off power to the unit. Do not service or operate on the unit without having switched off the main switch.

1.2 Before switching the unit

Before switching on the unit read the following recommendations:

- When all the operations and all the settings have been carried out, close all the switchbox panels
- The switchbox panels can only be opened by trained personnel
- When the UC requires to be accessed frequently the installation of a remote interface is strongly recommended
- LCD display of the unit controller may be damaged by extremely low temperatures (see chapter 2.4). For this reason, it is strongly recommended to never power off the unit during winter, especially in cold climates.

1.3 Avoid electrocution

Only personnel qualified in accordance with IEC (International Electrotechnical Commission) recommendations may be permitted access to electrical components. It is particularly recommended that all sources of electricity to the unit be shut off before any work is begun. Shut off main power supply at the main circuit breaker or isolator.

IMPORTANT: This equipment uses and emits electromagnetic signals. Tests have shown that the equipment conforms to all applicable codes with respect to electromagnetic compatibility.

RISK OF ELECTROCUTION: Even when the main circuit breaker or isolator is switched off, certain circuits may still be energized, since they may be connected to a separate power source.

RISK OF BURNS: Electrical currents cause components to get hot either temporarily or permanently. Handle power cable, electrical cables and conduits, terminal box covers and motor frames with great care.

ATTENTION: In accordance with the operating conditions the fans can be cleaned periodically. A fan can start at any time, even if the unit has been shut down.

2 GENERAL DESCRIPTION

2.1 Basic Information

MicroTech is a system for controlling single or dual-circuit air/water-cooled liquid chillers. MicroTech controls compressor start-up necessary to maintain the desired heat exchanger leaving water temperature. In each unit mode it controls the operation of the condensers to maintain the proper condensation process in each circuit.

Safety devices are constantly monitored by MicroTech to ensure their safe operation. MicroTech also gives access to a Test routine covering all inputs and outputs. All MicroTech controls can work in accordance with three independent modes:

- Local mode: the machine is controlled by commands from the user interface.
- Remote mode: the machine is controlled by remote contacts (volt-free contacts).
- Network mode: the machine is controlled by commands from a BAS system. In this case, a data communication cable is used to connect the unit to the BAS.

When the MicroTech system operates autonomously (Local or Remote mode) it retains all of its own control capabilities but does not offer any of the features of the Network mode. In this case monitoring of the unit operational data is still allowed.

2.2 Abbreviations used

In this manual, the refrigeration circuits are called circuit #1 and circuit #2. The compressor in circuit #1 is labelled Cmp1. The other in circuit #2 is labelled Cmp2. The following abbreviations are used:

CEWT Condenser Entering Water Temperature
CLWT Condenser Leaving Water Temperature
CP Condensing Pressure
CSRT Condensing Saturated Refrigerant Temperature
DSH Discharge Superheat
DT Discharge Temperature
E/M Energy Meter Module
EEWT Evaporator Entering Water Temperature
ELWT Evaporator Leaving Water Temperature
EP Evaporating Pressure
ESRT Evaporating Saturated Refrigerant Temperature
EXV Electronic Expansion Valve
HMI Human Machine Interface
MOP Maximum operating pressure
SSH Suction SuperHeat
ST Suction Temperature
UC Unit controller (MicroTech)
W/C Water Cooled

2.3 Controller Operating Limits

Operation (IEC 721-3-3):

- Temperature -40...+70 °C
- Restriction LCD -20… +60 °C
- Restriction Process-Bus -25…+70 °C
- Humidity < 90 % r.h (no condensation)
- Air pressure min. 700 hPa, corresponding to max. 3,000 m above sea level

Transport (IEC 721-3-2):

- Temperature -40...+70 °C
- Humidity < 95 % r.h (no condensation)
- Air pressure min. 260 hPa, corresponding to max. 10,000 m above sea level.

2.4 Controller Architecture

The overall controller architecture is the following:

- One MicroTech main controller
- I/O extensions as needed depending on the configuration of the unit
- Communications interface(s) as selected
- Peripheral Bus is used to connect I/O extensions to the main controller.

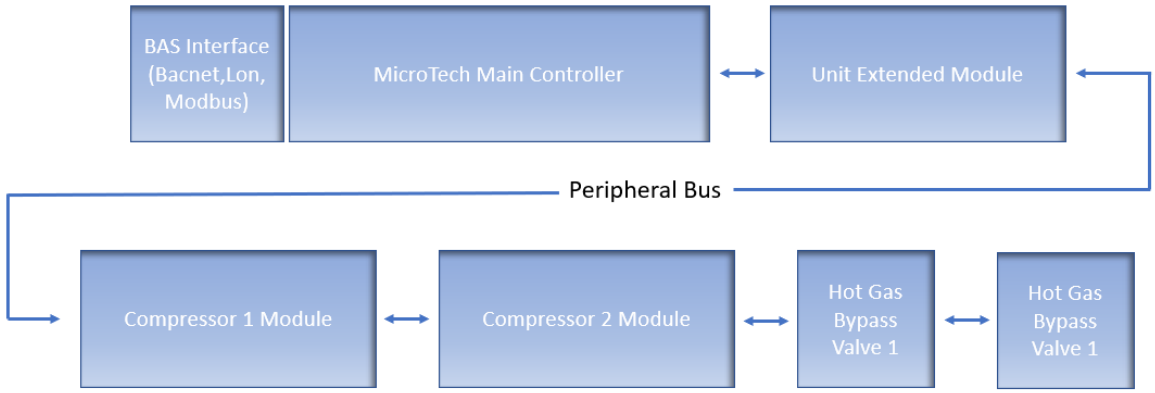


Figure 1 – Controller Architecture

Controller/Extension Module	Siemens Part Number EWWD/H-VZ/DWSC/DWDC	Address	Usage
Main Controller	POL688.00/MCQ	n/a	Used on all configurations
Unit Extension Module	POL985.00/MCQ	2	Used on all configurations
Compressor Module 1	POL985.00/MCQ	3	Used on all configurations
Compressor Module 2	POL985.00/MCQ	4	Used on some configurations
HGBP Module 1	POL94U.00/MCQ	5	Optional
HGBP Module 2	POL94U.00/MCQ	6	Optional

All boards are supplied from a common 24 Vac source. Extension boards can be directly powered by the Unit Controller. All boards can be also supplied by a 24Vdc source.

Maintain the correct polarity when connecting the power supply to the boards, otherwise the peripheral bus communication will not operate and the boards may be damaged.

2.5 Communication Modules

Any of the following modules can be connected directly to the left side of the main controller to allow a BAS or other remote interface to function. Up to three can be connected to the controller at a time. The controller should automatically detect and configure itself for new modules after booting up. Removing modules from the unit will require manually changing the configuration.

Module	Siemens Part Number	Usage
BacNet/IP	POL908.00/MCQ	Optional
Lon	POL906.00/MCQ	Optional
Modbus	POL902.00/MCQ	Optional
BACnet/MSTP	POL904.00/MCQ	Optional

3 USING THE CONTROLLER

The control system consists of a unit controller (UC) equipped with a set of extension modules that implement additional features. All boards communicate via an internal peripheral bus with the UC. The UC continuously manages the information received from the various pressure and temperature probes installed on the unit. The UC incorporates a program that controls the unit.

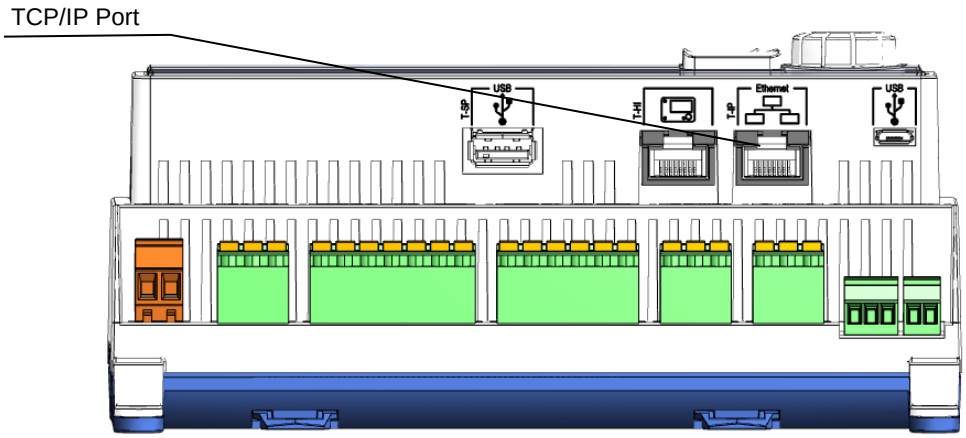


Figure 2 – MicroTech POL688.80 Controller

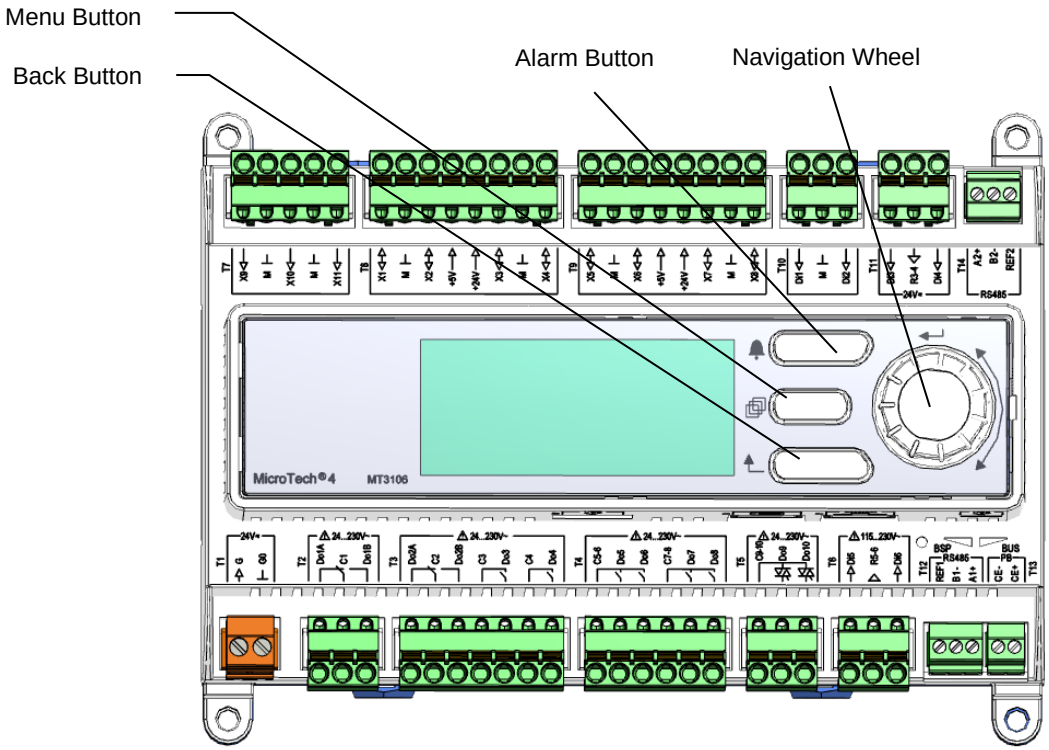


Figure 3 – Using the controller

Figure 4 – Inbuilt HMI

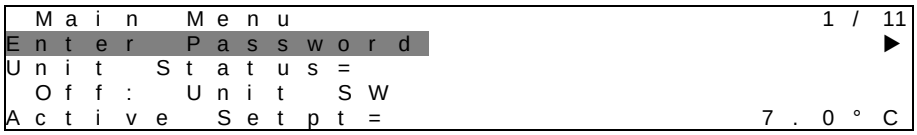
This HMI is provided of three buttons and one wheel button.

	Alarm status (from any page it links with the page with alarm list, alarm log and alarm snapshot if available).
INFO	Back to Main Page.
ESC	Back to the previous level (it can be the Main Page).
Wheel Button	Used to scroll between the different menu pages, settings and data available on the HMI for the active password level. Rotating the wheel allows to navigate between lines on a screen (page) and to increase and decrease changeable values when editing. Pushing the wheel acts as an Enter Button and will jump from a link to the next set of parameters.

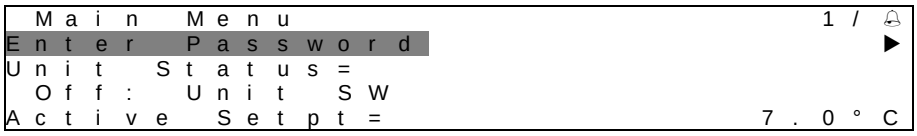
3.1 Navigating

When power is applied to the control circuit, the controller screen will be active and display the Home screen, which can also be accessed by pressing the Menu Button. The navigating wheel is the only navigating device necessary, although the MENU, ALARM, and BACK buttons can provide shortcuts as explained previously.

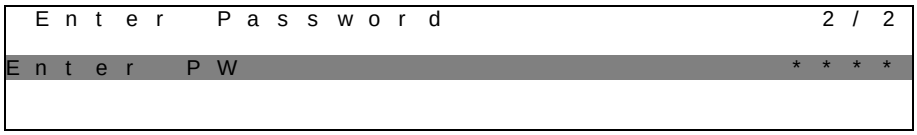
An example of the HMI screens is shown in the following picture.



A bell ringing in the top right corner will indicate an active alarm. If the bell doesn't move it means that the alarm has been acknowledged but not cleared because the alarm condition hasn't been removed. A LED will also indicate where the alarm is located between the unit or circuits.



The active item is highlighted in contrast, in this example the item highlighted in Main Menu is a link to another page. By pressing the push'n'roll, the HMI will jump to a different page. In this case the HMI will jump to the Enter Password page.



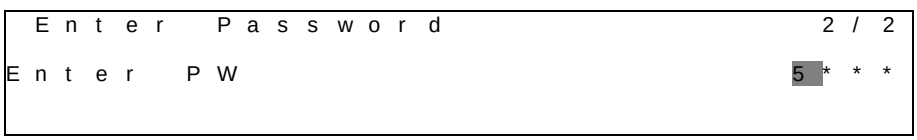
3.2 Passwords

The HMI structure is based on access levels that means that each password will disclose all the settings and parameters allowed to that password level. Basic informations about the status can be accessed without the need to enter the password. The user UC handles two level of passwords:

USER	5321
MAINTENANCE	2526

The following information will cover all data and settings accessible with the maintenance password. User password will disclose a subset of the settings explained in chapter 4.

In the Enter Password screen, the line with the password field will be highlighted to indicate that the field on the right can be changed. This represents a setpoint for the controller. Pressing the push'n'roll the individual field will be highlighted to allow an easy introduction of the numeric password. By changing all fields, the 4 digits password will be entered and, if correct, the additional settings available with that password level will be disclosed.



The password will time out after 10 minutes and is cancelled if a new password is entered or the control powers down. Entering an invalid password has the same effect as continuing without a password. It is changeable from 3 to 30 minutes via the Timer Settings menu in the Extended Menus.

3.3 Editing

The Editing Mode is entered by pressing the navigation wheel while the cursor is pointing to a line containing an editable field. Once in the edit mode pressing the wheel again causes the editable field to be highlighted. Turning the wheel clockwise while the editable field is highlighted causes the value to be increased. Turning the wheel counter-clockwise while the editable field is highlighted causes the value to be decreased. The faster the wheel is turned, the faster the value is increased or decreased. Pressing the wheel again cause the new value to be saved and the keypad/display to leave the edit mode and return to the navigation mode.

3.4 Basic Control System Diagnostic

MicroTech controller, extension modules and communication modules are equipped with two status LED (BSP and BUS) to indicate the operational status of the devices. The BUS LED indicates the status of the communication with the controller. The meaning of the two status LED is indicated below.

Main Controller (UC)

BSP LED	Mode
Solid Green	Application running
Solid Yellow	Application loaded but not running (*) or BSP Upgrade mode active
Solid Red	Hardware Error (*)
Flashing Green	BSP startup phase. The controller needs time for starting.
Flashing Yellow	Application not loaded (*)
Flashing Yellow/Red	Fail safe mode (in case that the BSP upgrade was interrupted)
Flashing Red	BSP Error (software error*)
Flashing Red/Green	Application/BSP update or inizialization

(*) Contact Service.

Extension modules

BSP LED	Mode	BUS LED	Mode
Solid Green	BSP running	Solid Green	Communication running, I/O working
Solid Red	Hardware Error (*)	Solid Red	Communication down (*)
Flashing Red	BSP Error (*)	Solid Yellow	Communication running but parameter from the application wrong or missing, or uncorrect factory calibration
Flashing Red/Green	BSP upgrade mode		

Communication modules

BSP LED (same for all modules)

BSP LED	Mode
Solid Green	BPS running, communication with controller
Solid Yellow	BSP running, no communication with controller (*)
Solid Red	Hardware Error (*)
Flashing Red	BSP Error (*)
Flashing Red/Green	Application/BSP update

(*) Contact Service.

BUS LED

BUS LED	LON	Bacnet MSTP	Bacnet IP	Modbus
Solid Green	Ready for Communication. (All Parameter loaded, Neuron configured). Doesn't indicate a communication with other devices.	Ready for Communication. The BACnet Server is started. It doesn't indicate an active communication.	Ready for Communication. The BACnet Server is started. It doesn't indicate an active communication.	All Communication running.
Solid Yellow	Startup	Startup	Startup. The LED stays yellow until the module receives a IP Address, therefore a link must be established.	Startup, or one configured channel not communicating to the Master.

BUS LED	LON	Bacnet MSTP	Bacnet IP	Modbus
Solid Red	No Communication to Neuron (internal error, could be solved by downloading a new LON application).	BACnet Server down. Automatically a restart after 3 seconds are initiated.	BACnet Server down. Automatic restart after 3 seconds is initiated.	All configured Communications down. Means no communication to the Master. The timeout can be configured. In case that the timeout is zero the timeout is disabled.
Flashing Yellow	Communication not possible to the Neuron. The Neuron must be configured and set online over the LON Tool.			

3.5 Controller maintenance

The controller requires to maintain the installed battery. Every two years it's required to replace the battery. Battery model is: BR2032 and it is produced by many different vendors.

To replace the battery remove the plastic cover of the controller display using a screw driver as shown in the following pictures:

Be careful to avoid damages to the plastic cover. The new battery shall be placed in the proper battery holder which is highlighted in the picture, respecting the polarities indicated into the holder itself.

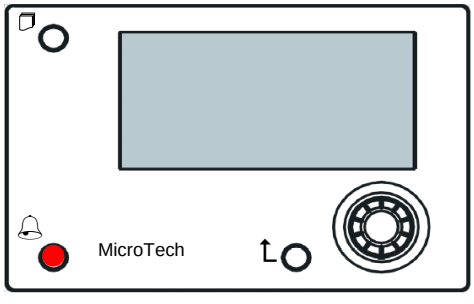
3.6 Optional Remote User Interface

As an option an external Remote HMI can be connected on the UC. The Remote HMI offers the same features as the inbuilt display plus the alarm indication done with a light emitting diode located below the bell button.

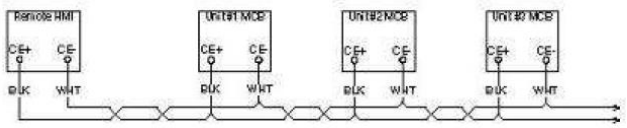
The Remote can be ordered with the unit and shipped loose as a field installed option. It can also be ordered any time after chiller shipment and mounted and wired on the job as explained on the following page. The remote panel is powered from the unit and no additional power supply is required.

All viewing and setpoint adjustments available on the unit controller are available on the remote panel. Navigation is identical to the unit controller as described in this manual.

The initial screen when the remote is turned on shows the units connected to it. Highlight the desired unit and press the wheel to access it. The remote will automatically show the units attached to it, no initial entry is required.



The Remote HMI can be extended up to 700m using the process bus connection available on the UC. With a daisy-chain connection as below, a single HMI can be connected to up to 8 units. Refer to the specific HMI manual for details.



3.7 Embedded Web Interface

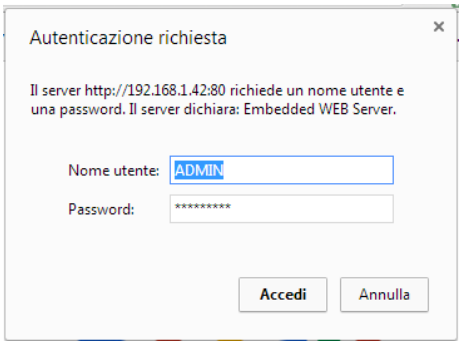
The MicroTech controller has an embedded web interface that can be used to monitor the unit when connected to a local network. It is possible to configure the IP addressing of the MicroTech as a fixed IP of DHCP depending on the network configuration.

With a common web browser a PC can connect with the unit controller entering the IP address of the controller or the host name, both visible in the “About Chiller” page accessible without entering a password.

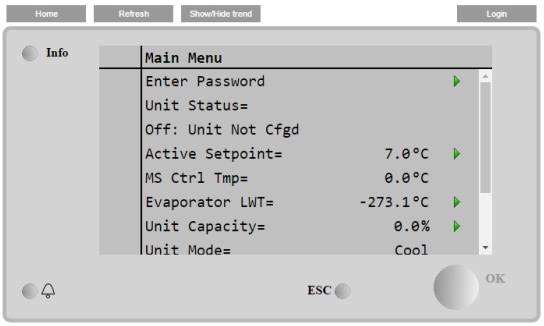
When connected, it will be required to enter a user name and a password. Enter the following credential to get access to the web interface:

User Name: ADMIN

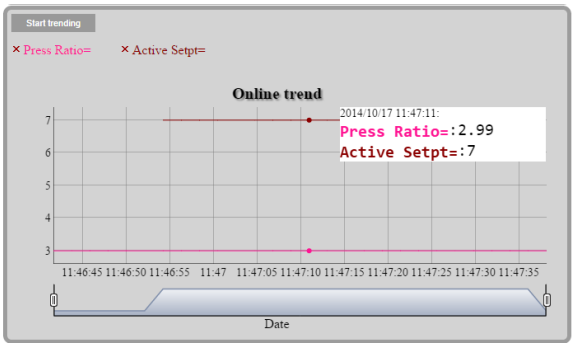
Password: SBTAdmin!



The Main Menu page will be displayed. The page is a copy of the onboard HMI and follows the same rules in terms of access levels and structure.



In addition it allows to trend log a maximum of 5 different quantities. It’s required to click on the value of the quantity to monitor and the following additional screen will become visible:



Depending on the web browser and its version the trend log feature may not be visible. It's required a web browser supporting HTML 5 like for example:

- Microsoft Internet Explorer v.11,
- Google Chrome v.37,
- Mozilla Firefox v.32.

These software are only an example of the browser supported and the versions indicated have to be intended as minimum versions.

4 MENU STRUCTURE

All settings are divided in different menus. Each menu collects in a single page other sub-menus, settings or data related to a specific function (for example Power Conservation or Setup) or entity (for example Unit or Circuit). In any of the following pages, a grey box will indicate changeable values and the defaults.

4.1 Main Menu

Setpoint/Sub-Menu	Default	Range	Description
Enter Password	▶	-	Submenu to activate access levels
View/Set Unit	▶	-	Submenu for unit data and settings
View/Set Circuit	▶	-	Submenu for circuit data and settings
Unit Enable=	Enable, ▶	-	Unit Enable state + link to unit and circuits enable page
Unit Status=	Off: Unit Sw	Auto Off: Ice Mode Timer Off: All Cir Disabled Off: Unit Alarm Off: Keypad Disable Off: BAS Disable Off: Unit Switch Off: Test Mode Auto: Wait For Load Auto: Evap Recirc Auto: Wait For Flow Auto: Pumpdown Auto: Max Pull Rate Auto: Unit Cap Limit Auto: Current Limit Off: Cfg Chg Rst Ctrl Off: Unit Not Cfgd Auto: LP Hold Auto: LP Unload Auto: HP Hold Auto: HP Unload Auto: Cond Recirc Auto: Rapid Restart	Status of the Unit
Active Setpoint=	7.0°C, ▶	-	Water temperature active setpoint + link to Setpoint page
MS Ctrl Tmp=	-273.1°C, ▶	-	Master slave controlled temperature + link to Master Slave Data page
Evaporator LWT=	-273.1°C, ▶	-	Evaporator leaving water temperature + link to Temperatures page
Condenser LWT=	-273.1°C, ▶	-	Condenser leaving water temperature + link to Temperatures page (W/C units only)
Unit Capacity=	0.0%,▶	-	Unit capacity + link to Capacity page
Unit Mode=	Cool, ▶	-	Unit Mode + link to Available modes page
Timers	▶	-	Submenu for unit timers
Alarms	▶	-	Submenu for alarms; same function as Bell Button
Save/Restore	▶	-	Submenu for saving/restoring parameters from SD card
Commission Unit	▶	-	Submenu for commission unit
Diagnostic	▶	-	Submenu for Controller internal features.
About Chiller	▶	-	Application Info submenu

4.2 View/Set Unit

Setpoint/Sub-Menu	Default	Range	Description
Thermostat Ctrl	▶	-	Submenu for Thermostatic control
Network Ctrl	▶	-	Submenu for Network control
Pumps	▶	-	Submenu for pump settings
Compressor VFD Setup	▶	-	Submenu for Compressor VFD settings
Condenser	▶	-	Submenu for Condenser tower control
Evaporator	▶	-	Submenu for Evaporator three way valve control
Master/Slave	▶	-	Submenu for Master Slave data and settings
Low Thd Filter	▶	-	Submenu for Low Thd Filter
Rapid Restart	▶	-	Submenu for Rapid Restart Option

FreeCooling	▶	-	Submenu for FreeCooling option
Date/Time	▶	-	Submenu Date, Time and Quiet Night mode schedule
Scheduler	▶	-	Submenu for Time Scheduler
Power Conservation	▶	-	Submenu Unit Limiting functions
Electrical Data	▶	-	Submenu for electrical data
Ctrl IP Setup	▶	-	Submenu for controller IP-address setup
Daikin on Site	▶	-	Submenu for connection to Daikin cloud DoS
Menu Password	▶	-	Submenu Disable Password for User level

4.2.1 Thermostat Ctrl

This page resumes all the parameters related to the unit thermostatic control.

Setpoint/Sub-Menu	Default	Range	Description
Start Up DT=	2.7°C	0.0…5.0°C	Offset to start thermostat control
Shut Dn DT=	1.5°C	0.0…1.7°C	Offset to standby
Stg Up DT=	0.5°C	0.0…1.7°C	Offset to allow compressor starts
Stg Dn DT=	1.0°C	0.0…1.7°C	Offset to force one compressor off
Stg Up Delay=	3 min	0…60 min	Compressor start interstage
Stg Dn Delay=	3 min	3…30 min	Compressor stop interstage
Strt Strt Dly=	15min	15…60 min	Compressor Start to Start delay
Stop Strt Dly=	3min	3…20 min	Compressor Stop to Start delay
Ice Cycle Dly=	12h	1…23h	Ice cycle delay
Lt Ld Stg Dn %=	40%	20…50%	Circuit capacity threshold to stage down one compressor
Hi Ld Stg Up %=	50%	50…100%	Circuit capacity threshold to stage up one compressor
Max Cmps Run	1	1…2	Maximum number of runnable compressor

4.2.2 Network Ctrl

This page resumes all settings related to Network control.

Setpoint/Sub-Menu	Default	Range	Description
Control Source=	Local	Local, Network	Control source selection: Local/BMS
Act Ctrl Src=	N/A	Local, Network	Active control between Local/BMS
Netwrk En SP=	Disable	Enable, Disable	Enable unit command from BMS
Netwrk Mode SP=	Cool	-	Cool, Ice, Heat (NA), Cool/Heat Recovery
Netwrk Cool SP=	6.7°C	-	Cooling setpoint from BMS
Netwrk Cap Lim=	100%	-	Capacity limitation from BMS
Network Heat SP=	45.0°C	-	Heating setpoint from BMS
Remote Srv En=	Disable	Enable, Disable	Remote server enable

4.2.3 Pumps

This page contains the settings to define the operation of the primary/backup pumps, the running hours of each pump and all parameters to configure the behavior of the pump driven with an inverter.

Setpoint/Sub-Menu	Default	Range	Description
Evp Pmp Ctrl=	#1 Only	#1 Only, #2 Only, Auto, #1 Primary, #2 Primary	Set number of Evaporator pumps operational and which priority
Evap Recirc Tm=	30s	0…300s	Water recirculating timer
Evap Pmp 1 Hrs=	0h		Running Hours Evaporator Pump 1 (if present)
Evap Pmp 2 Hrs=	0h		Running Hours Evaporator Pump 2 (if present)
Speed 1=	N/A	0-100%	Speed when the input Double Speed Switch is open
Cnd Pump Ctrl=	#1 Only	#1 Only, #2 Only, Auto, #1 Primary, #2 Primary	Set number of Condenser pumps operational and which priority
Cond Pmp 1 Hrs=	0h		Running Hours Condenser Pump 1 (if present)
Cond Pmp 2 Hrs=	0h		Running Hours Condenser Pump 2 (if present)

4.2.4 Condenser

This page contains basics settings for condensation control described in section 5.3.

Setpoint/Sub-Menu	Default	Range	Description
Cond LWT	-273.1°C	-	Present value of Condenser Leaving Water Temperature
Cond EWT	-273.1°C	-	Present value of Condenser Entering Water Temperature
# Tower Running		1…4	Actual number of tower steps
Bypass Position	0%	0…100%	Present value of Bypass Valve

Setpoint/Sub-Menu	Default	Range	Description
Fan VFD Speed	0%	0…100%	Present value of Condenser Fan Speed
Tower Control	None	None, Cond EWT	Regulation measurement
Num Fan Stages	1	1…4	Number of fan stages
Fan Stage 1 On	25.0 °C	19.0…55.0 °C	Setpoint for activation of Tower 1
Fan Stage 2 On	27.0 °C	26.0…55.0 °C	Setpoint for activation of Tower 2
Fan Stage 3 On	29.0 °C	28.0…55.0 °C	Setpoint for activation of Tower 3
Fan Stage 4 On	31.0 °C	30.0…55.0 °C	Setpoint for activation of Tower 4
Fan Stage Off Diff	1.5 °C	0.1…5.0 °C	Differential for deactivation of Towers
Stage On Delay	2min	1…60min	Delay for fan stage on
Stage Off Delay	5min	1…60min	Delay for fan stage down
Stage On @	80%	0…100%	Fan speed for stage up of additional fan
Stage Off @	30%	0…100%	Fan speed for stage down of one fan
Valve/vfd Control	None	None, Valve Setpoint, Valve Stage, VFD Stage, Valve SP/VFD Stage	Regulation method
Valve Type	NC to Tower	NC to tower, NO to Tower	Type of bypass valve to tower
Valve/VFD SP=	18.33°C	15.6…48.9°C	Setpoint for bypass valve and vfd
Valve Min Pos	10%	0…100%	Valve minimum position
Valve Max Pos	90%	0…100%	Valve maximum position
Vfd Min Sp	10.0%	0.0…49.0 %	Setpoint for minimum percentage of Vfd Speed
Vfd Max Sp	100.0%	55.0…100.0%	Setpoint for maximum percentage of Vfd Speed
Valve Prop Gain	10.0	0.0…50.0	Proportional Gain of PID condensation controller
Valve Der Time	1s	0...180s	Derivative Time of PID condensation controller
Valve Int Time	600s	0…600s	Integral Time of PID condensation controller
Vfd Manual Speed	20.0%	0.0…100.0%	Setpoint for Vfd manual speed

4.2.5 Evaporator

This page contains basics settings for condensation control described in section 5.3.

Setpoint/Sub-Menu	Default	Range	Description
Valve Position	0.0%	0.0…100.0%	Valve Position
Cool Setp Offs	1.5°C	1.0…7.0°C	Offset on the cool setpoint to regulate the three way valve
Valve Type	NC to Tower	NC to tower, NO to Tower	Type of three way valve to tower
Min Valve Open	0.0%	0.0…60.0%	Valve minimum position
Max Valve Open	95.0%	50.0…100.0%	Valve maximum position
Kp	1	0.1…100	Proportional Gain of PID valve controller
Ti	2.0min	1.0…60.0min	Derivative Time of PID valve controller
Td	2.0min	1.0…60.0min	Integral Time of PID valve controller

4.2.6 Master/Slave

All data and parameters available in this sub-menus are related to the Master Slave function. Refer to Master Slave manual for more details.

Setpoint/Sub-Menu	Default	Range	Description
Data	▶	-	Submenu Data. This link is available only on the Master unit.
Options	▶	-	Submenu Options. This link is available only on the Master unit.
Thermostat Ctrl	▶	-	Submenu Thermostat Ctrl. This link is available only on the Master unit.
Timers	▶	-	Submenu Timers. This link is available only on the Master unit.
Standby Chiller	▶	-	Submenu Standby Chiller. This link is available only on the Master unit.
Disconnect Unit	No	No,Yes	Parameter to disconnect the unit by the Master Slave system. When this parameter is set to Yes the unit follows all local settings.

4.2.6.1 Data

In this menu are collected all main data related to Master Slave function.

Setpoint/Sub-Menu	Default	Range	Description
Next On=	-	-,Master, Slave 1, Slave 2, Slave 3	Display next chiller that will be starts
Next Off=	-	-,Master, Slave 1, Slave 2, Slave 3	Display next chiller that will be stopped

Setpoint/Sub-Menu	Default	Range	Description
Standby=	-	-,Master, Slave 1, Slave 2, Slave 3	Display the actual standby chiller
Switch Date	-	dd/mm/yyyy	Display the day in which the standby chiller will be cycled
Switch Time	-	hh:mm:ss	Display at which time of the switch day the standby chiller will be cycled
Plant Load=	-	0%...100%	Display the actual plant load
Avg EWT	-	-	Display the actual average entering water temperature value
Common EWT	-	-	Display the actual common entering water temperature value
Mst State=	-	Off, On, Alarm, Comm Err	Display the actual state of the Master
Sl1 State=	-	Off, On, Alarm, Comm Err	Display the actual state of the Slave 1
Sl2 State=	-	Off, On, Alarm, Comm Err	Display the actual state of the Slave 2
Sl3 State=	-	Off, On, Alarm, Comm Err	Display the actual state of the Slave 3
Mst Standalone=	-	No, Yes	Display if the standalone mode if active on the Master
Sl1 Standalone	-	No, Yes	Display if the standalone mode if active on the Slave 1
Sl2 Standalone	-	No, Yes	Display if the standalone mode if active on the Slave 2
Sl3 Standalone	-	No, Yes	Display if the standalone mode if active on the Slave 3
Mst Load=	-	0%...100%	Display the actual load of the Master
Sl1 Load=	-	0%...100%	Display the actual load of the Slave 1
Sl2 Load=	-	0%...100%	Display the actual load of the Slave 2
Sl3 Load=	-	0%...100%	Display the actual load of the Slave 3
Mst LWT=	-	-	Display the Master leaving water temperature
Sl1 LWT=	-	-	Display the Slave1 leaving water temperature
Sl2 LWT=	-	-	Display the Slave2 leaving water temperature
Sl3 LWT=	-	-	Display the Slave3 leaving water temperature
Mst EWT=	-	-	Display the Master entering water temperature
Sl1 EWT=	-	-	Display the Slave1 entering water temperature
Sl2 EWT=	-	-	Display the Slave2 entering water temperature
Sl3 EWT=	-	-	Display the Slave3 entering water temperature
Mst Hrs=	-	-	Master running hours
Sl1 Hrs=	-	-	Slave 1 running hours
Sl2 Hrs=	-	-	Slave 2 running hours
Sl3 Hrs=	-	-	Slave 3 running hours
Mst Starts=	-	-	Master number of starts
Sl1 Starts=	-	-	Slave 1 number of starts
Sl2 Starts=	-	-	Slave 2 number of starts
Sl3 Starts=	-	-	Slave 3 number of starts

4.2.6.2 Options

This menu allows to set main parameter of Master Slave function

Setpoint/Sub-Menu	Default	Range	Description
Master Priority=	1	1…4	Start Up / Shut Down priority of the chiller Master Priority = 1 → highest priority Priority = 4 → lowest priority
Slave 1 Priority=	1	1…4	Start Up / Shut Down priority of the chiller Slave 1 Priority = 1 → highest priority Priority = 4 → lowest priority
Slave 2 Priority=	1	1…4	Start Up / Shut Down priority of the chiller Slave 2. Priority = 1 → highest priority Priority = 4 → lowest priority This menu is visible only if the parameter M/S Num Of Unit has been configured at least with value 3
Slave 3 Priority=	1	1…4	Start Up / Shut Down priority of the chiller Slave 3. Priority = 1 → highest priority Priority = 4 → lowest priority This menu is visible only if the parameter M/S Num Of Unit has been configured at least with value 4
Master Enable=	Enable	Enable Disable	This parameter allows to enable or disable locally the Master Chiller
Control Mode=	Complete	Partial Complete	Parameter to select the Partial or Complete control mode Partial → On/Off control Complete → On/Off + Capacity control

Setpoint/Sub-Menu	Default	Range	Description
Control Tmp=	Leaving	Entering Leaving	Parameter to define the controlled temperature Entering - Thermoregulations is based on the Average Entering Water Temperature (AEWT) Leaving - Thermoregulation is based on the Common Leaving Water Temperature (CLWT)

4.2.6.3 Thermostat Ctrl

This page resumes all thermostat control parameter of Master Slave.

Setpoint/Sub-Menu	Default	Range	Description
Stage Up DT=	2.7°C	0.5…5.0°C	Offset respect the active setpoint for the unit startup.
Stage Dn DT =	1.5°C	0.5…5.0°C	Offset respect the active setpoint for the unit shutdown.
Dead Band =	0.2	0.1 - Min (Stage UP DT, Stage Dn DT)	Dead Band respect the active setpoint within which the load/unload command are no longer generated.
Threshold=	60%	30...100%	Threshold of load that have to reach all units running before start of a new chiller.
Stage Up Time=	5min	0min…20min	Minimum time between the start of two chillers
Stage Dn Time=	5min	0min…20min	Minim time between the stop of two chillers
Min Evap Tmp=	4.0	-18…30°C	Minimum Evaporator leaving water temperature

4.2.6.4 Timers

Setpoint/Sub-Menu	Default	Range	Description
Cmp Cycle T Left	0s	…	Current remaining time for compressor to startup
Cmp Cycle T Clr	Off	Off…On	Clear compressor cycle timer
Stage Up Dly Rem	-	-	Current delay for new chiller stage up
Stage Dn Dly Rem	-	-	Current delay for new chiller stage down
Clr Stg Delays	Off	Off Reset	This command, visible only with service password, can be used to reset the Stage Up/Dn Timer.

4.2.6.5 Standby Chiller

This menu allows to configure the standby chiller

Setpoint/Sub-Menu	Default	Range	Description
Standby Chiller=	No	No, Auto, Master, Slave 1, Slave 2, Slave 3	Standby chiller selection
Cycling Type=	Time	Run Hours, Sequence	Cycling type of standby chiller if previous parameter Standby Chiller is set as Auto
Interval Time=	7 Days	1…365	Define the interval time (expressed in day) for the cycling of standby chiller
Switch Time=	00:00:00	00:00:00…23:59:59	Define the time within the day when will be performed the switch of the standby chiller
Tmp Cmp=	No	No,Yes	Enabling of Temperature Compensation function
Tmp Comp Time=	120 min	0…600	Time constant of Temperature Compensation function
Standby Reset=	Off	Off, Reset	Parameter to reset standby chiller cycling timer

4.2.7 Rapid Restart

This page shows if the function Rapid Restart is enabled by external contact and it allows to define the maximum black out time in order to recover quickly the unit load.

Setpoint/Sub-Menu	Default	Range	Description
Rapid Restart=	Disable	Enable, Disable	Feature enable if Rapid Restart is installed
Pwr Off Time=	60s	-	Maximum black out time to enable Rapid Restart

4.2.8 FreeCooling

This page allows to set the activation parameters and timers to manage the FreeCooling option.

Setpoint/Sub-Menu	Default	Range	Description
FC Enable	Off	Off, on	Status of the FreeCooling switch
Vlv 1 feedback	0%	0% - 100%	FreeCooling valve opening/closing feedback
Vlv 1 command	0%	0% - 100%	FreeCooling valve opening/closing command
Vlv 2 feedback	0%	0% - 100%	FreeCooling valve opening/closing feedback
Vlv 2 command	0%	0% - 100%	FreeCooling valve opening/closing command
Valves State	0%	Off, Chiller, FC, Closing	FreeCooling valve Status

Active FC cond	False	False, True	Thermodynamic condition for the transition to the unit's FreeCooling state.
EXT CEWT	-273,1 °C	-	Current value of the external temperature probe of the water entering the condenser.

4.2.9 Date/Time

This page will allow to adjust the time and date in the UC. This time and date will be used in the alarm log and to enable and disable the Quiet Mode. Additionally it's also possible to set the starting and ending date for the DayLight Saving time (DLS) if used. Quiet Mode is a feature that is used to reduce the chiller noise. This is done by applying the maximum setpoint reset to the cooling setpoint and increasing the condenser temperature target by an adjustable offset.

Setpoint/Sub-Menu	Default	Range	Description
Actual Time=	12:00:00		Set the time
Actual Date=	01/01/2014		Set the date
UTC Diff=	-60min		Difference with UTC
DLS Enable=	Yes	No, Yes	Enable DayLight Saving time
DLS Strt Month=	Mar		DayLight Saving time start month
DLS Strt Week=	2ndWeek		DayLight Saving time start week
DLS End Month=	Nov	NA, Jan…Dec	DayLight Saving time end month
DLS End Week=	1stWeek	1st…5th week	DayLight Saving time end week

On board real time clock settings are maintained thanks to a battery mounted on the controller. Make sure that the battery is replaced regularly each 2 years (see section 3.5).

4.2.10 Scheduler

This page allows to program the time scheduler

Setpoint/Sub-Menu	Default	Range	Description
State	Off	Off, On Setpoint 1, On Setpoint 2	Actual state provided by the time scheduler
Monday	▶	-	Link to Monday scheduler programming page
Tuesday	▶	-	Link to Tuesday scheduler programming page
Wednesday	▶	-	Link to Wednesday scheduler programming page
Thursday	▶	-	Link to Thursday scheduler programming page
Friday	▶	-	Link to Friday scheduler programming page
Saturday	▶	-	Link to Saturday scheduler programming page
Sunday	▶	-	Link to Sunday scheduler programming page

Table below reports the menu used to program daily time slots. Six time slots can be programmed by the user.

Setpoint/Sub-Menu	Default	Range	Description
Time 1	*:*	0:00..23:59	Define the starting time of 1st time slot
Value 1	Off	Off, On Setpoint 1, On Setpoint 2	Define the unit state during 1st time slot
Time 2	*:*	0:00..23:59	Define the starting time of 2nd time slot
Value 2	Off	Off, On Setpoint 1, On Setpoint 2	Define the unit state during 2nd time slot
Time 3	*:*	0:00..23:59	Define the starting time of 3rd time slot
Value 3	Off	Off, On Setpoint 1, On Setpoint 2	Define the unit state during 3rd time slot
Time 4	*:*	0:00..23:59	Define the starting time of 4th time slot
Value 4	Off	Off, On Setpoint 1, On Setpoint 2	Define the unit state during 4th time slot
Time 5	*:*	0:00..23:59	Define the starting time of 5th time slot
Value 5	Off	Off, On Setpoint 1, On Setpoint 2	Define the unit state during 5th time slot
Time 6	*:*	0:00..23:59	Define the starting time of 6th time slot
Value 6	Off	Off, On Setpoint 1, On Setpoint 2	Define the unit state during 6th time slot

4.2.11 Power Conservation

This page resumes all the settings that allows chiller capacity limitations. Further explanations of the setpoint reset options can be found in the chapter 8.1.

Setpoint/Sub-Menu	Default	Range	Description
Unit Capacity	0.0%		Current Unit Capacity
Unit Current	0.0A		Current Unit Current
Demand Limit	-	-	Submenu for Demand Limit
Current Limit	-	-	Submenu for Current Limit
SoftLoad	-	-	Submenu for SoftLoad
Setpoint Reset	-	-	Submenu for Setpoint Reset

4.2.11.1 Demand Limit

Setpoint/Sub-Menu	Default	Range	Description
Demand Lim En=	Disable	Disable, Enable	Demand Limit Enable
Demand Limit=	100.0%		Demand Limit Mode - Active demand limitation

4.2.11.2 Current Limit

Setpoint/Sub-Menu	Default	Range	Description
Unit Current	0.0A		Current Unit Current
Current Lim Sp	800A		Current Limit Mode (optional) - Active Current limit
Current Limit	800A	0…2000A	Current Limit Mode Current limit setpoint

4.2.11.3 SoftLoad

Setpoint/Sub-Menu	Default	Range	Description
Softload En	Disable	Disable, Enable	Soft Load Mode Enable
Softload Ramp	20min	1…60min	Soft Load Mode - Duration of the Softload ramp
Starting Cap	40.0%	20.0…100.0%	Soft Load Mode - Starting capacity limit for Softload
Unit Current	0.0A		Current Unit Current

4.2.11.4 Setpoint Reset

Setpoint/Sub-Menu	Default	Range	Description
Type		None, 4-20mA, Return	Setpoint Reset Type
Max Reset		0.0…10.0°C	Setpoint Reset Mode - Max Reset of water temp. setpoint
Start Reset DT		0.0…10.0°C	Setpoint Reset Mode - Evaporator DT at which no reset is applied

4.2.12 Controller IP setup

The MicroTech controller has an embedded web server showing a replica of the onboard HMI screens. To access to this additional web HMI can be required to adjust the IP settings to match the settings of the local network. This can be done in this page. Please contact your IT department for further information on how to set the following setpoints.

To activate the new settings a reboot of the controller is required, this can be done with the Apply Changes setpoint.

The controller also supports DHCP, in this case the name of the controller must be used.

Setpoint/Sub-Menu	Default	Range	Description
Apply Changes=	No	No, Yes	When Yes, it save changes made on settings and reboot the controller
DHCP=	Off	Off, On	When On, Enable DHCP to automatically obtain an IP address
Act IP=	-		Active IP address
Act Msk=	-		Active Subnet mask
Act Gwy=	-		Active Gateway
Gvn IP=	-		Given IP address (it will become the active)

Gvn Msk=	-		Given Subnet mask
Gvn Gwy=	-		Given Gateway
PrimDNS	-		Primary DNS
SecDNS	-		Secondary DNS
Name	-		Controller Name
MAC	-		Controller MAC Address

Check with IT Department on how to set these properties in order to connect the MicroTech to the local network.

4.2.13 Daikin on Site

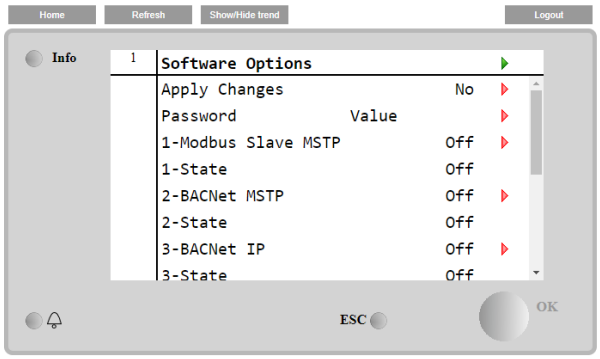
This menu allows to the user to enable the communication with Daikin cloud DoS (Daikin on Site). This option requires that the controller has access to internet. Please contact your service organization for more details.

Setpoint/Sub-Menu	Default	Range	Description
Comm Start=	Off	Off, Start	Command to enable the communication.
Comm State=	-	- IPErr Init InitReg Reg RegErr Descr Connected	Communication state. The communication is established only if this parameter displays Connected.
Cntrlr ID=	-	-	Controller ID. This parameter is helpful to identify the specific controller in DoS.
Remote Update=	Disable	Disable, Enable	Allow the application update from Daikin on Site.

4.2.14 Software Options

For the model on this manual, the possibility to employ a set of software options has been added to the functionality of the chiller, in according with the new MicroTech installed on the Unit. The Software Options do not require any additional hardware and regard communication channels and the new energy functionalities. During the commissioning the machine is delivered with the Option Set chosen by the customer; the Password inserted is permanent and depends on the Serial Machine Number and the Option Set selected. In order to check the current Option Set:

Main Menu→Commission Unit→Configuration→OptionSW



Parameter	Description
Password	Writable by Interface/Web Interface
Option Name	Option Name
Option Status	Option is activated. Option is not activated

The Current Password inserted activates the selected options.

4.2.14.1 Changing the Password for buying new Software Options

The Option Set and the Password are updated in the Factory. If the customer wants to change its Option Set, he needs to contact the Daikin Personnel and asks for a new password.

As soon as the new password is communicated, the follow steps allow the customer to change the Option Set by himself:

1. Wait for the circuits are both OFF, then, from the Main Page, Main Menu→Unit Enable→Unit→Disable
2. Go to Main Menu→Commission Unit→Configuration→Software Options
3. Select the Options to Activate

4. Insert the Password
5. Wait for the States of the selected options going to On
6. Apply Changes→Yes (it will reboot the controller)

The Password is changeable only if the machine is working in safe conditions: both the circuits are in the State Off.

4.2.14.2 Inserting the Password in a Spare Controller

If the Controller is broken and/or it needs to be replaced for any reason, the customer needs to configure the Option Set with a new Password.

If this replacement is scheduled, the customer can ask to Daikin Personnel for a new Password and repeat the steps in chapter 4.2.14.1.

If there is no enough time to ask for a Password to Daikin Personnel (ex. an expected failure of the controller), a set of Free Limited Password is provided, in order not to interrupt the machine's working.

These Passwords are free and visualized in:

Main Menu→Commission Unit→Configuration→Software Options→Temporary Passwords

Their Use is limited up to three months:

- 553489691893 – 3 Months Duration
- 411486702597 – 1 Month Duration
- 084430952438 – 1 Month Duration

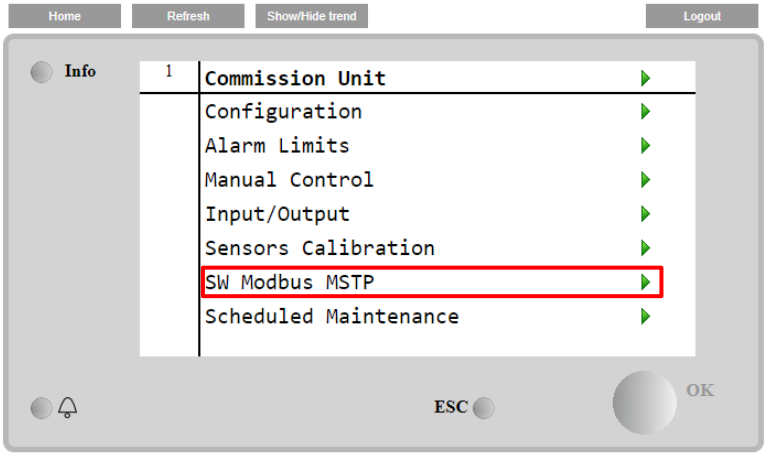
Parameter	Specific Status	Description
553489691893		Activate the Option Set for 3 Months.
411486702597		Activate the Option Set for 1 Month.
084430952438		Activate the Option Set for 1 Month.
Mode	Permanent	A permanent Password is inserted. Option set can be used for unlimited time.
Temporary		A temporary Password is inserted. Option set can be used depending on the password inserted.
Timer		Last duration of the Option Set activated. Enabled only if the mode is Temporary.

The Password is changeable only if the machine is working in safe conditions: both the circuits are in the State Off.

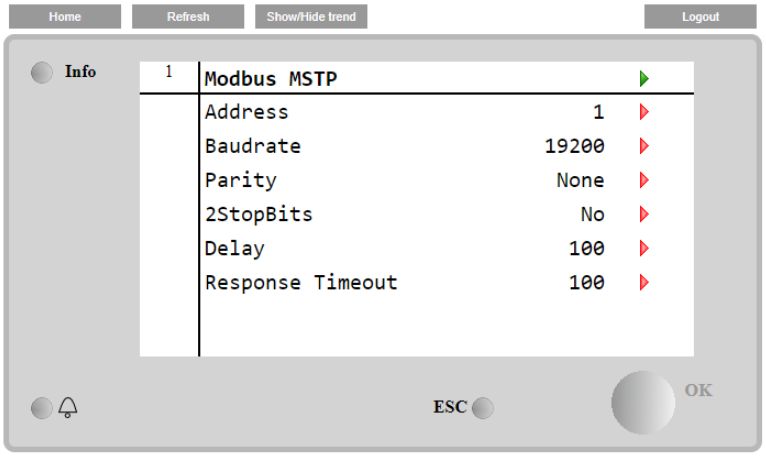
4.2.14.3 Modbus MSTP Software Option

When the software option "Modbus MSTP" is activated and the controller is restarted, the communication protocol settings page can be accessed via the path:

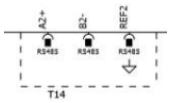
Main Menu→Commission Unit→SW Modbus MSTP



The values that can be set are the same as those found on the Modbus MSTP option page with the relative driver, and depend on the specific system where the unit is installed.



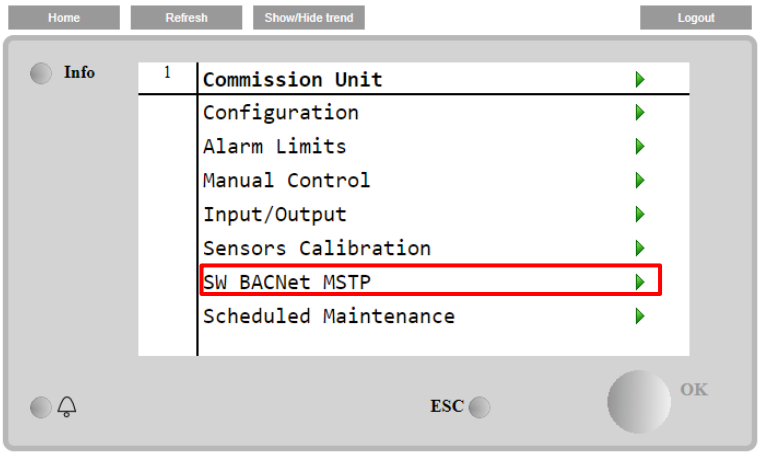
To establish the connection, the RS485 port to use is the one on the T14 terminal of the MT4 controller.



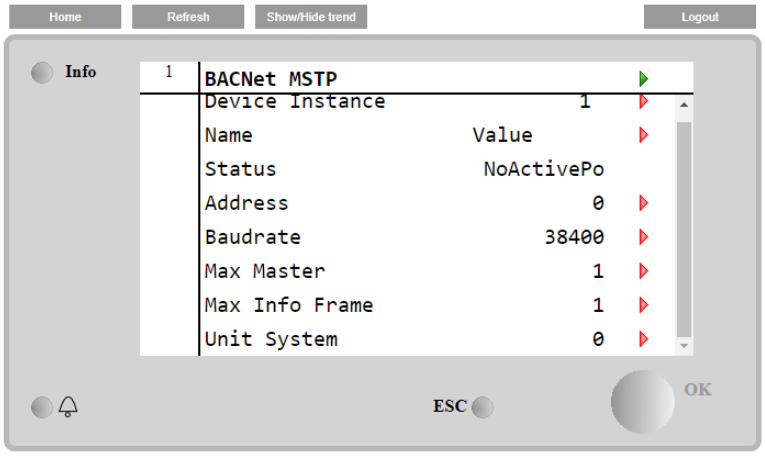
4.2.14.4 BACNET MSTP

When the software option "BACNet MSTP" is activated and the controller is restarted, the communication protocol settings page can be accessed via the path:

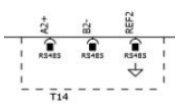
Main Menu→Commission Unit→SW BACNet MSTP



The values that can be set are the same as those found on the BACNet MSTP option page with the relative driver, and depend on the specific system where the unit is installed.



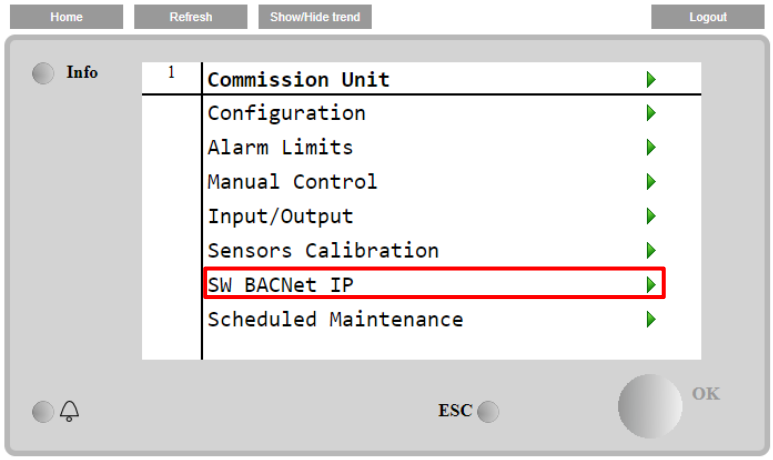
To establish the connection, the RS485 port to use is the one on the T14 terminal of the MT4 controller.



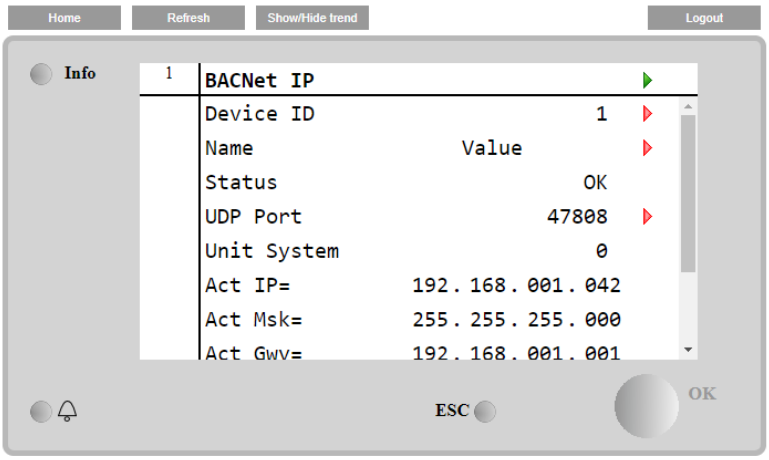
4.2.14.5 BACNET IP

When the software option "BACNet IP" is activated and the controller is restarted, the communication protocol settings page can be accessed via the path:

Main Menu→Commission Unit→SW BACNet IP



The values that can be set are the same as those found on the BACNet MSTP option page with the relative driver, and depend on the specific system where the unit is installed.



The port for LAN connection to be used for BACNet IP communication is the T-IP Ethernet port, the same one used for remote control of the controller on the PC.

4.2.15 Menu Password

It is possible to keep the User level always active to avoid to enter the User password. To do this the Password Disable setpoint shall be set to On.

Setpoint/Sub-Menu	Default	Range	Description
Pwd Disable	Off	Off, On	Menu for Circuit #1

4.3 Active Setpoint

This link jumps to the page “Tmp Setpoint”. This page resumes all chiller water temperature setpoints (limits and active setpoint will depend on the operating mode selected).

Setpoint/Sub-Menu	Default	Range	Description
Cool LWT 1=	7.0°C	4.0…15.0°C (cool mode) -8.0…15.0°C (cool w/ glycol mode)	Primary cooling setpoint
Cool LWT 2=	7.0°C	4.0…15.0°C (cool mode) -8.0…15.0°C (cool w/ glycol mode)	Secondary cooling setpoint (see 3.6.3)
Heat LWT 1=	35.0°C	Compressor dependent	Primary Heating setpoint
Heat LWT 2=	35.0°C	Compressor dependent	Secondary Heating setpoint

4.4 Evaporator LWT

This link jumps to the page “Temperatures”. This page resumes all the relevant water temperatures.

Setpoint/Sub-Menu	Default	Range	Description
Evap LWT=	-273.1°C	-	Controlled water temperature
Evap EWT=	-273.1°C	-	Return water temperature
Cond LWT=	-273.1°C	-	Condenser leaving water temperature
Cond EWT=	-273.1°C	-	Condenser entering water temperature
Evap Delta T=	-273.1°C	-	Delta T across Evaporator
Cond Delta T=	-273.1°C	-	Delta T across Condenser
Pulldn Rate	N/A	-	Rate of decrease of the controlled temperature
Ev LWT Slope	0.0°C/min	-	Rate of decrease of the controlled temperature
Cd LWT Slope	0.0°C/min	-	Rate of decrease of the condenser leaving water temperature
Act Slope Lim.	1.7 °C/min		Maximum slopes
Common LWT=	-273.1°C	-	Master Slave Common supply water temperature

4.5 Condenser LWT

This link jumps to the page “Temperatures”. See section 4.4 for detailed page content.

4.6 Unit Capacity

This page displays the actual unit and circuit capacity

Setpoint/Sub-Menu	Default	Range	Description
Unit	-	-	Actual unit capacity
Compressor 1	-	-	Actual compressor 1 capacity
Compressor 2	-	-	Actual compressor 2 capacity

4.7 Unit Mode

This item shows the present Operating Mode and jumps to the page for unit mode selection.

Setpoint/Sub-Menu	Default		Description
Available Modes=	Cool	Cool, Cool w/ Glycol, Cool/Ice w/Glycol, Ice w/Glycol, Heat/Cool, Heat/Cool w/Glycol, Heat/Ice w/Glycol, Pursuit, Test	Available operating modes

Depending on selected mode among availables, the Unit Mode on the main menu will assume the corresponding value according to the following table:

Available mode selected		
	C/H Switch = Cool	C/H Switch = Heat
Cool	Cool	N/A
Cool w/ Glycol		
Cool/Ice w/ Glycol		
Ice w/ Glycol	Ice	
Heat/Cool	Cool	Heat
Heat/Cool w/Glycol		
Heat/Ice w/Glycol	Ice	
Pursuit	Pursuit	
Test	Test	

4.8 Unit Enable

This page allows to enable or disable unit and circuits. For the unit it also possible enable the operation with time scheduler, while for circuit it is possible to enable the test mode.

Setpoint/Sub-Menu	Default	Range	Description
Unit	Enable	Enable, Disable, Scheduler	Unit enable command
Compressor 1	Enable	Enable, Disable, Test	Compressor #1 enable command
Compressor 2	Enable	Enable, Disable, Test	Compressor #2 enable command

4.9 Timers

This page indicates the remaining cycle timers for each circuit and the remaining staging timers. When the cycle timers are active any new start of a compressor is inhibited.

Setpoint/Sub-Menu	Default	Range	Description
Cmp1 Cycle T Left	0s	-	Compressor 1 cycle timer
Cmp2 Cycle T Left	0s	-	Compressor 2 cycle timer
Cmp1 Cycle T Clr	Off	Off, On	Clear compressor 1 cycle timer
Cmp2 Cycle T Clr	Off	Off, On	Clear compressor 2 cycle timer
Stg Up Dly Rem	0s	-	Remaining delay to next compressor start
Stg Dn Dly Rem	0s	-	Remaining delay to next compressor stop
Clr Stg Delays	Off	Off, On	Clear remaining delays to next compressor start/stop

4.10 Alarms

This link jumps to the same page accessible with the Bell button. Each of the items represents a link to a page with different information. The information shown depends on the abnormal operating condition that caused the activation of unit, circuit or compressor safeties. A detailed description of the alarms and how to handle will be discussed in the section 4.11.1.

Setpoint/Sub-Menu	Default	Description
Alarm Active	▶	List of the active alarms
Alarm Log	▶	History of all the alarms and acknowledges
Event Log	▶	List of the events
Snapshot	▶	List of alarm snapshots with all the relevant data recorded at time the alarm occurred.
Advanced	▶	Submenu for snapshot sd exporting

4.11 Commission Unit

Setpoint/Sub-Menu	Default	Range	Description
Save Settings	▶		Save current settings
Software Update	▶	.	Submenu for software updating
Alarms Limits	▶	-	Submenu for alarm limits definition
Calibrate Sensors	▶	-	Submenus for Unit and Circuit sensor calibration
Manual Control	▶	-	Submenus for Unit and Circuit manual control
Input/Output	▶	-	Submenus for Unit and Circuit Input/Output
Scheduled Maintenance	▶	-	Submenu for scheduled maintenance

4.11.1 Alarm Limits

This page contains all alarm limits, including low pressure alarm prevention thresholds. In order to ensure proper operation they have to be set manually according to the specific application.

Setpoint/Sub-Menu	Default	Range	Description
Low Press Hold	200.0kPa	170.0…310.0 kPa	Low pressure safety limit to stop capacity increase (R134a)
Low Press Unld	190.0kPa	170.0…250.0 kPa	Low pressure alarm prevention (R134a)
Low Press Hold	122.0kPa	-27.0…204.0 kPa	Low pressure safety limit to stop capacity increase (VZ with R1234ze)
Low Press Unld	114.0kPa	-27.0…159.0 kPa	Low pressure alarm prevention (VZ with R1234ze)
Low Press Hold	NA	-27.0… 310.0	Low pressure safety limit to stop capacity increase (TZ with R1234ze)
Low Press Unld	NA	-27.0… 310.0	Low pressure alarm prevention (TZ with R1234ze)
Evap Water Frz	2.2°C	2.0…6.0°C	Evaporator Water Freeze Limit
Cond Water Frz	2.2°C	2.0…6.0°C	Condenser Water Freeze Limit
Flow Proof Time	15s	5…15s	Flow proof delay
Water Rec Timeout	3min	1…10min	Recirculating timeout before the alarm is raised
Min Evap DP	100 Kpa	0…..2500,0 Kpa	Protection limit for low evaporator flow (VPF option)
Max Evap DP	400 Kpa	0…..2500,0 Kpa	Protection limit for high evaporator flow (VPF option)
Min Cond DP	100 Kpa	0…..2500,0 Kpa	Protection limit for low condenser flow (VPF option)
Max Cond DP	400 Kpa	0…..2500,0 Kpa	Protection limit for high condenser flow (VPF option)

4.11.2 Calibrate Sensors

Setpoint/Sub-Menu	Default	Range	Description
Unit	▶	-	Submenu for Unit calibrate sensor
Compressor 1	▶	-	Submenu for Compressor 1 calibrate sensor
Compressor 2	▶	-	Submenu for Compressor 2 calibrate sensor

4.11.2.1 Unit Calibrate Sensors

This page allows a proper calibration of the unit sensors

Setpoint/Sub-Menu	Default	Range	Description
Evap LWT	7.0°C		Evaporator LWT current reading (includes the offset)
Evp LWT Offset	0.0°C		Evaporator LWT calibration
Evap EWT	12.0°C		Evaporator EWT current reading (includes the offset)
Evp EWT Offset	0.0°C		Evaporator EWT calibration
Cond LWT	7.0°C		Condenser LWT current reading (includes the offset)
Cnd LWT Offset	0.0°C		Condenser LWT calibration
Cond EWT	12.0°C		Condenser EWT current reading (includes the offset)
Cnd EWT Offset	0.0°C		Condenser EWT calibration
Liquid Temp	12.0°C		Condenser EWT current reading (includes the offset)
Liquid T Offset	0.0°C		Condenser EWT calibration
Common LWT	8°C		Common LWT current reading Includes the offset
Comm LWT Offset	0.0°C		Common LWT calibration

4.11.2.2 Compressor Calibrate Sensors

This page allows to adjust the sensors and transducers readings.

Setpoint/Sub-Menu	Default	Range	Description
Suction Temp			Suction Temperature current reading (includes the offset)
Suction Offset	0.0°C		Suction Temperature offset
Discharge Temp			Discharge Temperature current reading (includes the offset)
Discharge Offset	0.0°C		Discharge Temperature offset
Oil Feed Temp			Oil Feed Temperature current reading (includes the offset)
Oil Feed T Offset	0.0°C		Oil Feed Temperature offset
Oil Sump Temp			Oil Sump Temperature current reading (includes the offset)
Oil Sump T Offset	0.0°C		Oil Sump Temperature offset
Suct Press			Suction Pressure current reading (includes the offset)
Suct P Offset	0.0kPa		Suction Pressure offset
Disch Press			Discharge Pressure current reading (includes the offset)
Disc P Offset	0.0kPa		Discharge Pressure offset
Oil Feed Pres			Oil Feed Pressure current reading (includes the offset)
Oil Feed P Offset	0.0kPa		Oil Feed Pressure offset
Oil Sump Pres			Oil Sump e Pressure current reading (includes the offset)
Oil Sump P Offset	0.0kPa		Oil Sump Pressure offset

Calibrations of the Evaporator Pressure and Suction Temperature are mandatory for the applications with negative water temperature setpoints. These calibrations have to be performed with proper gauge and thermometer.

An improper calibration of the two instruments may generate limitation of the operations, alarms and even damages to components.

4.11.3 Scheduled Maintenance

This page may contains the contact number of the Service organization taking care of this unit and the next maintenance visit schedule.

Setpoint/Sub-Menu	Default	Range	Description
Next Maint=	Jan 2015		Schedule date for next maintenance
Support Reference=	999-999-999		Reference number or email of Service Org

4.12 About this Chiller

This page resumes all the information needed to identify the unit and the current software version installed. These information may be required in case of alarms or unit failure

Setpoint/Sub-Menu	Default	Range	Description
Model			compressor and code name
Unit S/N=			Unit serial number
OV14-00001			
BSP Ver=			Firmware version
App Ver=			Software version

5 WORKING WITH THIS UNIT

This section contains a guide on how to deal with the everyday usage of the unit. Next sections describe how to perform routine tasks on the unit, such as:

- Unit Setup
- Unit/Circuit start-up
- Alarm handling
- BMS Control
- Battery replacement

5.1 Unit Setup

Before starting up the unit, some basic settings need to be set by the customer according to the application.

- Control Source
- Available Modes
- Temperature Settings
- Alarm Settings
- Pump Settings
- Power Conservation
- Date/Time
- Scheduler

5.1.1 Control Source

This function allows to select which source should be used for unit control. (View Chapter 4.2.2). The following sources are available:

Local	Unit is enabled by local switches placed into the switchbox, chiller mode (cool, cool w/glycol, ice), LWT setpoint and capacity limit are determined by local settings in the HMI.
Network	Unit is enable by a remote switch, chiller mode, LWT setpoint and capacity limit are determined by an external BMS. This function requires: Remote enable connection to a BMS (unit on/off switch must be in remote) Communication module and its connection to a BMS.

More parameters about network control can be found in 4.2.2.

5.1.2 Available Mode Setting

The following operating modes can be selected through the Available modes menu 0:

Mode	Description	Unit Range
Cool	Set if chilled water temperature up to 4°C is required. No glycol is generally needed in the water circuit, unless ambient temperature may reach low values.	A/C and W/C
Cool w/Glycol	Set if chilled water temperature below 4°C is required. This operation requires proper glycol/water mixture in the evaporator water circuit.	A/C and W/C
Cool/Ice w/Glycol	Set in case a dual cool/ice mode is required. This setting implies an operation with double setpoint which is activated through a customer supplied switch, according to the following logic: Switch OFF: The chiller will work in cooling mode with the Cool LWT 1 being as the Active Setpoint. Switch ON: The chiller will work in ice mode with the Ice LWT as the Active Setpoint.	A/C and W/C
Ice w/Glycol	Set if ice storage is required. The application requires the compressors to operate at full load until the ice bank is completed, and then to stop for at least 12 hours. In this mode the compressor(s) will not operate at part load, but will work only in on/off mode.	A/C and W/C

The following modes allow to switch the unit between heat mode and one of the previous cool mode (Cool, Cool w/Glycol, Ice).

Heat/Cool	Set in case a dual cool/heat mode is required. This setting implies an operation with double functioning which is activated through the Cool/Heat switch on the electric box • Switch COOL: The chiller will work in cooling mode with the Cool LWT 1 as the Active Setpoint. • Switch HEAT: The chiller will work in heat pump mode with the Heat LWT 1 as the Active Setpoint.	W/C

Mode	Description	Unit Range
Heat/Cool w/Glycol	Set in case a dual cool/heat mode is required. This setting implies an operation with double functioning which is activated through the Cool/Heat switch on the electric box • Switch COOL: The chiller will work in cooling mode with the Cool LWT 1 as the Active Setpoint. • Switch HEAT: The chiller will work in heat pump mode with the Heat LWT 1 as the Active Setpoint.	W/C
Heat/Ice w/Glycol	Set in case a dual cool/heat mode is required. This setting implies an operation with double functioning which is activated through the Cool/Heat switch on the electric box • Switch ICE: The chiller will work in cooling mode with the Ice LWT as the Active Setpoint. • Switch HEAT: The chiller will work in heat pump mode with the Heat LWT 1 as the Active Setpoint.	W/C
Pursuit	Set in case of double water control cool and contemporary heat. Evaporator leaving water temperature follows the Cool LWT 1 setpoint. Condenser leaving water temperature follows the Heat LWT 1 setpoint.	W/C
Test	Enables the Manual Control of the unit. The manual test feature helps in debugging and checking the operational status of sensors and actuators. This feature is accessible only with the maintenance password in the main menu. To activate the test feature is required to disable the Unit from the Q0 switch and change the available mode to Test (see section 5.2.2).	A/C and W/C

It has to be noted that in case the selected mode cannot be managed by the unit, it will revert to Cool.

5.1.3 Temperature Settings

Purpose of the unit is to keep the evaporator leaving water temperature as close as possible to a pre-set value, called Active Setpoint. The Active Setpoint is calculated by the unit controller based on the following parameters:

- Available Modes
- Double setpoint input
- Scheduler state
- LWT Setpoint
- Setpoint Reset

Operation mode and LWT setpoint can also be set via network if the appropriate control source has been selected.

5.1.3.1 LWT Setpoint Setting

Setpoint range is limited according to the selected operating mode. The controller includes:

- two set points in cooling mode
- two set points in heating mode (W/C units only))
- one set point in ice mode

The above setpoints are activated according to Operating mode, Double Setpoint or Scheduler selection. If the Time Scheduler is enabled the Double Setpoint input state will be ignored by the controller.

The table below lists the LWT Setpoint being activated according to the operation mode, the double setpoint switch status and the scheduler state. The table also reports the defaults and the range allowed for each setpoint.

Operating Mode	Units	Double Setpoint Input	Scheduler	LWT Setpoint	Default	Range
Cool	W/C	OFF	Off, On Setpoint 1	Cool LWT 1	7.0°C	4.0°C ÷ 15.0°C
		ON	On Setpoint 2	Cool LWT 2	7.0°C	4.0°C ÷ 15.0°C
Heat	W/C	OFF	Off, On Setpoint 1	Heat LWT 1	45.0°C	30.0°C ÷ 55.0°C(*)
		ON	On Setpoint 2	Heat LWT 2	45.0°C	30.0°C ÷ 55.0°C(*)

The LWT setpoint can be overridden in case the setpoint reset (for details see chapter 5.1.4.3).

5.1.3.2 Thermostat Control Settings

Thermostat control settings, allows to set up the response to temperature variations and the precision of the thermostat control. Default settings are valid for most applications, however site specific conditions may require adjustments in order to have a smooth and precise temperature control or a quicker response of the unit.

The control will start the first circuit if the controlled temperature is higher (Cool Mode) or lower (Heat Mode) than the active setpoint (AS) of at least a Start Up DT (SU) value. Once circuit capacity exceeds the *Hi Ld Stg Up %* another circuit is switched on. When controlled temperature is within the deadband (DB) error from the active setpoint (AS), unit capacity will not be changed.

If the leaving water temperature decreases below (Cool Mode) or rises above (Heat Mode) the active setpoint (AS), unit capacity is adjusted to keep it stable. A further decreasing (Cool Mode) or increasing (Heat Mode) of the controlled temperature of the Shut Down DT offset (SD) can cause circuit shutdown.

In the Shutdown area the whole unit is switched off. In particular, a compressor will be shut down if it is required to unload below the *Lt Ld Stg Dn %* capacity.

Loading and unloading speeds are calculated by a proprietary PID algorithm. However, maximum the rate of water temperature decrease can be limited through the parameter *Max Pulldn*.

Circuits are always started and stopped to guarantee the balancing of running hours and number or starts in multiple circuits units. This strategy optimizes the lifetime of compressors, inverters, capacitors and all the others circuit components.

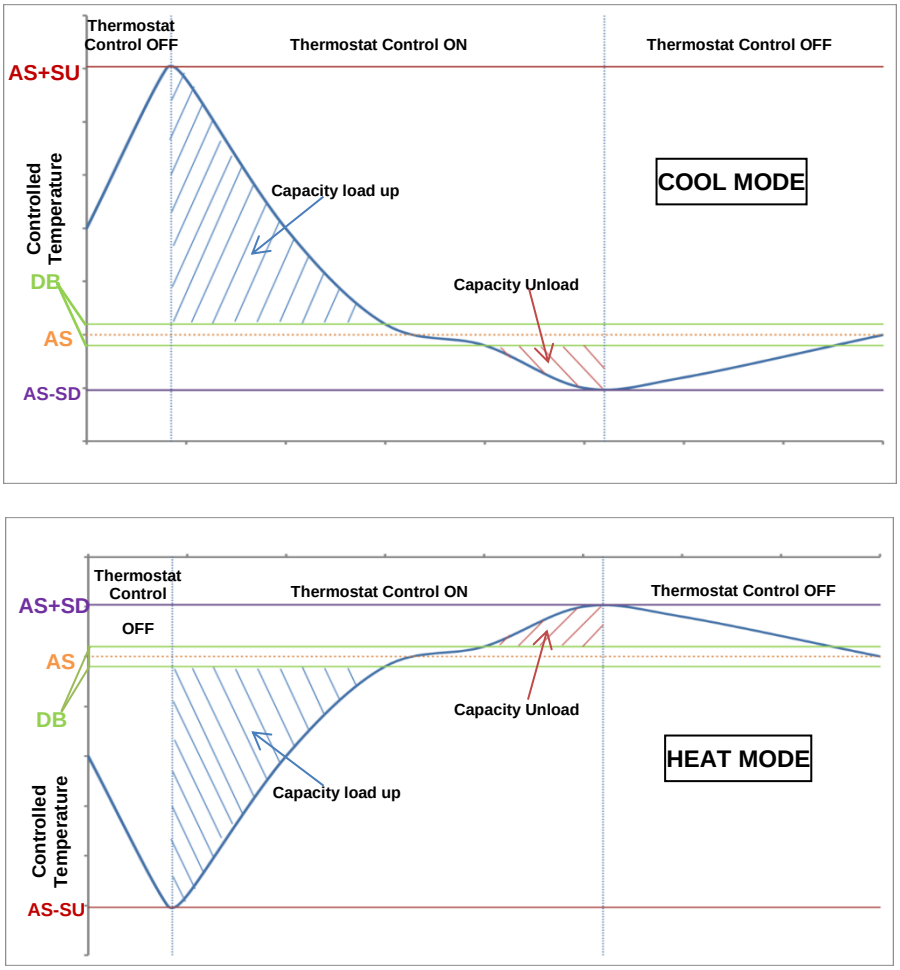


Figure 5 – Thermostat Control Settings

5.1.3.3 Pumps

The UC can manages one or two water pumps for both evaporator and condenser. Number of pumps and their priority can be set from the menu in 4.2.4.

The following options are available to control the pump(s):

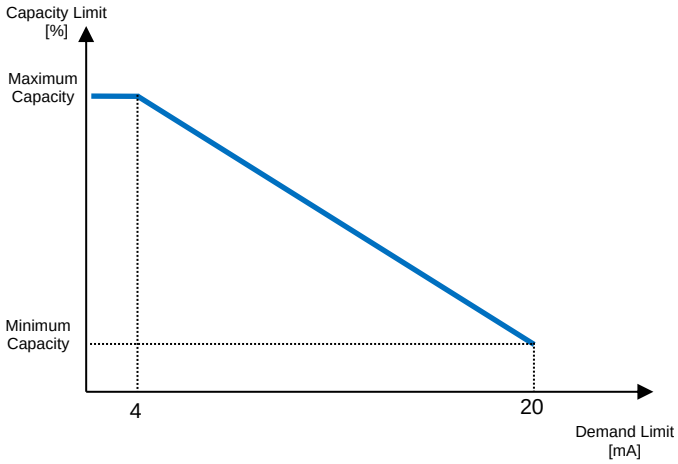
#1 Only	Set to this in case of single pump or twin pump with only #1 operational (f.e. in case of maintenance on #2)
#2 Only	Set to this in case of twin pump with only #2 operational (f.e. in case of maintenance on #1)
Auto	Set for automatic pump start management. At each chiller start, the pump with the least number of hours will be activated.
#1 Primary	Set to this in case of twin pump with #1 running and #2 as a backup
#2 Primary	Set to this in case of twin pump with #2 running and #1 as a backup

5.1.4 Power Conservation

5.1.4.1 Demand Limit

Demand limit function allows the unit to be limited to a specified maximum load. Capacity limit level is defined with an external 4-20 mA signal and linear relationship. 4 mA indicate maximum capacity available whereas 20 mA indicates minimum capacity available.

With demand limit function is not possible shutdown the unit but only unload it until minimum admissible capacity. Demand limit related setpoints available through this menu are listed in the table below.



Parameter	Description
Unit Capacity	Displays current unit capacity
Demand Limit En	Enables demand limit
Demand Limit	Displays active demand limit

5.1.4.2 Current Limit

Current limit function allows to control unit power consumption taking current drawn below a specific limit. Starting from the Current Limit Setpoint defined through the HMI or BAS communication, user can change the limit.

5.1.4.3 Setpoint Reset

The setpoint reset function overrides the chilled water temperature selected through the interface, when certain circumstances occur. This feature helps in reducing energy consumption optimizing comfort as well. Three different control strategies can be selected:

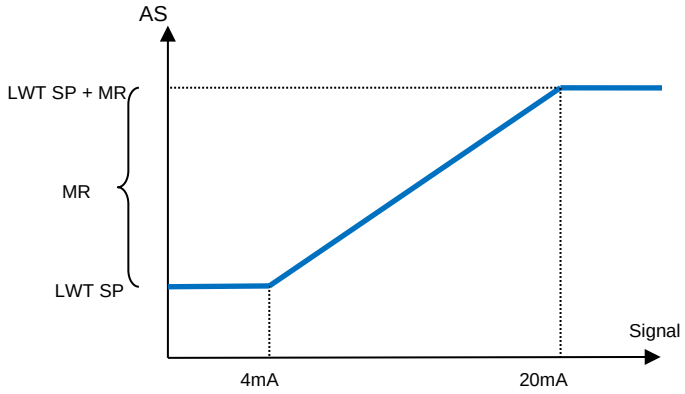
- Setpoint Reset by an external signal (4-20mA)
- Setpoint Reset by Evaporator ΔT (Return)

The following setpoints are available through this menu:

Parameter	Description
Setpoint Reset	Set the Setpoint Reset mode (None, 4-20 mA, Return, OAT)
Max Reset	Max Setpoint Reset (valid for all active modes)
Start Reset DT	Used on Setpoint Reset by Evaporator DT

5.1.4.4 Setpoint Reset by External 4-20 mA Signal

The active setpoint is calculated applying a correction based on an external 4-20mA signal. 4 mA corresponds to 0°C correction, while 20 mA corresponds to a correction of the active setpoint as set in Max Reset (MR).

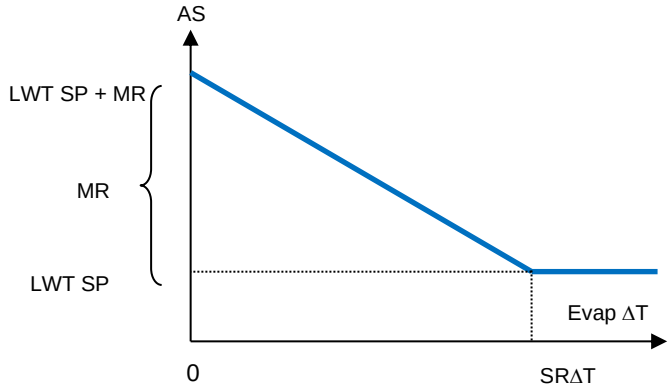


Parameter	Default	Range
Max Reset (MR)	5.0°C	0.0°C ÷ 10.0°C
Active Setpoint (AS)		
LWT Setpoint (LWT SP)		Cool/Ice LWT
Signal		4-20mA External signal

5.1.4.5 Setpoint Reset by Evaporator Return Temperature

The active setpoint is calculated applying a correction that depends on the evaporator entering (return) water temperature. As evaporator ΔT becomes lower than the SRΔT value, an offset to the LWT setpoint is increasingly applied, up to the MR value when the return temperature reaches the chilled water temperature.

The Return Reset may affect negatively the chiller operation when operated with variable flow. Avoid to use this strategy in case of inverter water flow control.



Parameter	Default	Range
Max Reset (MR)	5.0°C	0.0°C ÷ 10.0°C
Start Reset DT (SRΔT)	5.0°C	0.0°C ÷ 10.0°C
Active Setpoint (AS)		
LWT Target (LWT SP)		Cool/Ice LWT

5.1.4.6 Soft Load

Soft Loading is a configurable function used to ramp up the unit capacity over a given time period, usually used to influence building electrical demand by gradually loading the unit. The setpoints that control this function are:

Parameter	Description
`Softload En`	Enables soft loading
`Softload Ramp`	Duration of the soft load ramp
`Starting Cap`	Begin capacity limit. Unit will increase capacity from this value to 100% over the time specified by the Softload Ramp setpoint.

5.1.5 Scheduler

Unit On/Off can be managed automatically through the function Time Scheduler enabled when the parameter Unit Enable is set to Scheduler. For each day of the week user can define six time slots and choose for each time slot one of following mode:

Parameter	Description
`Off`	Unit Off
`On Setpoint 1`	Unit On and Cool LWT 1 is the active setpoint
`On Setpoint 2`	Unit On and Cool LWT 2 is the active setpoint

5.2 Unit Start-up

In this section, starting and stopping sequence of the unit will be described. status will be briefly described to allow a better understanding of what is going on into the chiller control.

5.2.1 Unit Status

One of the texts strings listed in the table below will inform, on the HMI, about the Unit Status.

Overall Status	Status text	Description
Off:	Keypad Disable	The Unit has been disabled by keypad. Check with your local maintenance if it can be enabled.
	Loc/Rem Switch	The Local/Remote enable switch is set to disable. Turn it to Local to enable the unit to start its starting sequence.
	BAS Disable	Unit is disabled by BAS/BMS system. Check with the BAS company how to start the unit.
	Master Disable	Unit is disabled by the Master Slave function.
	Scheduler Disabled	Unit is disabled by the time scheduler.
	Unit Alarm	A unit alarm is active. Check the alarm list to see what is the active alarm inhibiting the unit to start and check if the alarm can be cleared. Refer to section 3.1 before proceeding.
	Test Mode	Unit mode set to Test. This mode is activated to check operability of onboard actuators and sensors. Check with the local maintenance if the Mode can be reverted to the one compatible with unit application (View/Set Unit – Set-Up – Available Modes).
	All Cir Disabled	No circuit is available to run. All circuits can be disabled by their individual enable switch or can be disabled by a component safety condition active or can be disabled by keypad or can be all in alarms. Check the individual circuit status for further details.
	Ice Mode Tmr	This status can be shown only if the unit can work in Ice Mode. The unit is off because the Ice setpoint has been satisfied. Unit will remain off until the Ice Timer has expired.
	OAT Lockout (A/C units only)	The unit cannot run because the Oustide Air Temperature is below the limit foreseen for the condenser temperature control system installed in this Unit. If the Unit has to run anyway check with your local maintenance how to proceed.
Auto		Unit is in Auto control. The pump is running and at least one compressor is running.
Auto:	Evap Recirc	Unit is running the evaporator pump to equalize the water temperature in the evaporator.
	Wait For Flow	Unit pump is running but the flow signal still indicate a lack of flow through the evaporator.
	Wait For Load	Unit is in standby because the thermostat control satisfied the active setpoint.
	Unit Cap Limit	Demand limit has been hit. Unit capacity will not further increase.
	Current Limit	Maximum current has been hit. Unit capacity will not further increase.
	Noise Reduction	Unit is running with the Quiet Mode activated. Active setpoint may differ from what has been set as cooling setpoint.
	Max Pulldn	Unit thermostat control is limiting the unit capacity because the water temperature is dropping at a rate that could exceed the active setpoint.
	Pumpdn	Unit is shutting down.

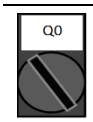
5.2.2 Prepare the unit to start

The unit starts only if all the enable setpoints/signals are active:

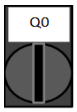
- Unit Switch Enable (signal) = Enable
- Keypad Enable (setpoint) = Enable
- BMS Enable (setpoint) = Enable

5.2.2.1 Unit Switch Enable

Each unit is equipped with a Main selector installed outside the front panel of the unit switchbox. As shown in the pictures below, for VZ units, two different positions can be selected: Local, Disable:



Local ***With the Q0 switch in this position the unit is enabled. Pump will start if all other enable signals are set to enable and at least one compressor is available to run.***



Disable ***With the Q0 switch in this position the unit is disabled. Pump will not start in normal operational condition. Compressor are kept disabled independently from the status of the individual enable switches.***

5.2.2.2 Keypad Enable

The Keypad enable setpoint is not accessible by user password level. If it is set to “Disable”, contact your local maintenance service to check if it can be changed to Enable.

5.2.2.1 BMS Enable

The last enable signal is coming through the high level interface, that is from a Building Management System. The unit can be enabled/disabled from a BMS connected to the UC using a communication protocol. In order to control the unit over the network, the Control Source setpoint must be turned in “Network” (default is Local) and Network En Sp must be “Enable” (4.2.2). If disabled, check with your BAS company how the chiller is operated.

5.3 Condensation Control (Optional)

Condenser Entering Water Temperature is controlled in order to achieve best chiller efficiency within compressor envelope limits. To do this, application manages the outputs for the control of the following condensation devices:

- Tower fan #1…4 by mean of 4 on/off signals. Tower fan # state is on when Cond EWT is greater than the Cond EWT setpoint. Tower fan # state is off when Cond EWT is lower than Setpoint – Diff. The picture below represents an example of activation and deactivation sequence based on Cond EWT present value relation with set points and differentials listed in 4.2.4.

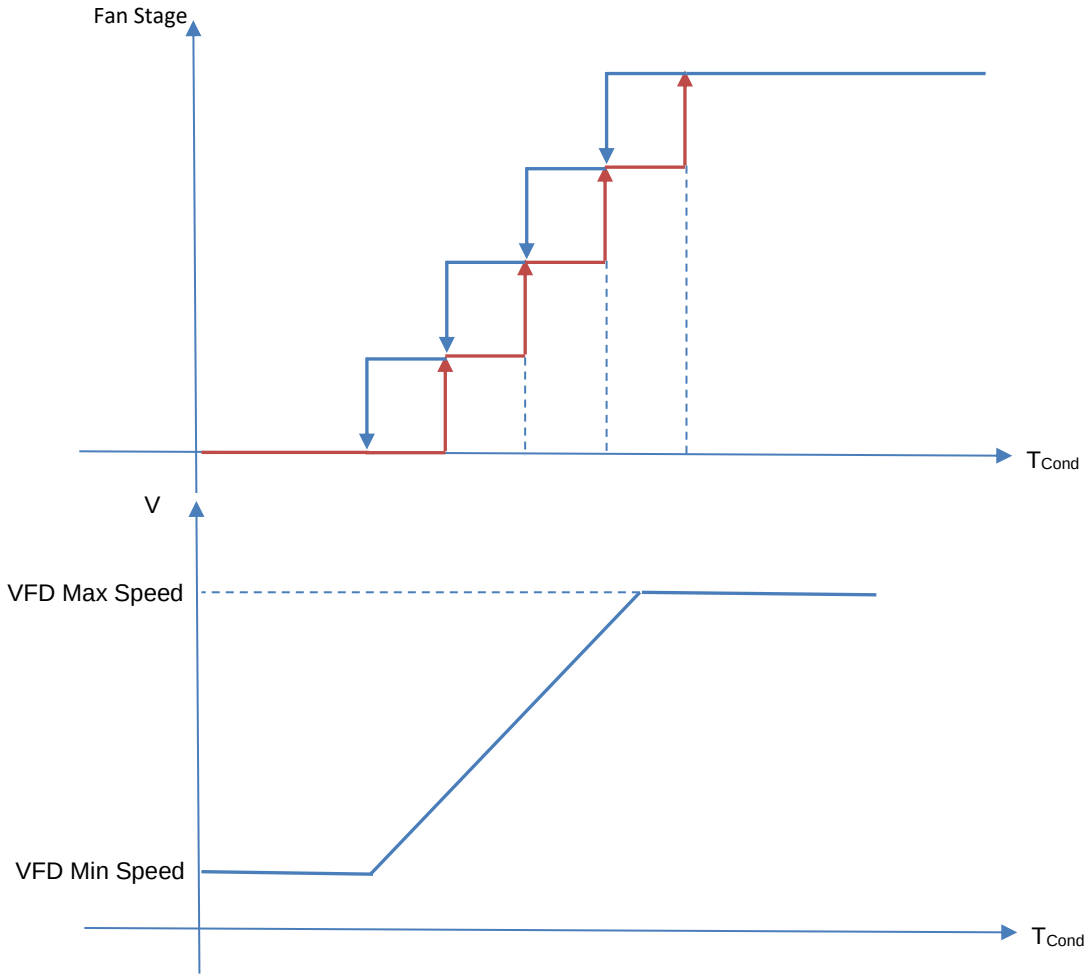
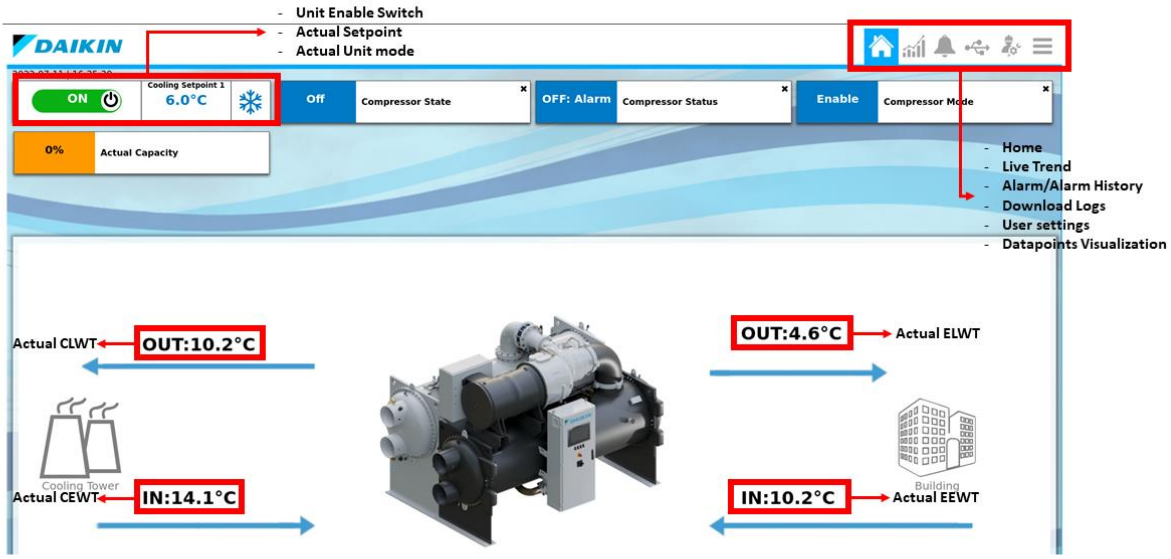


Figure 6 – Condenser Water Temperatur

- 1 Vfd by mean of a modulating 0-10V signal generated through a PID controller. The following graph is an example of the modulating signal behavior in case of a PID control supposed to be purely proportional.

6 OPERATOR INTERFACE TOUCHSCREEN-OITS

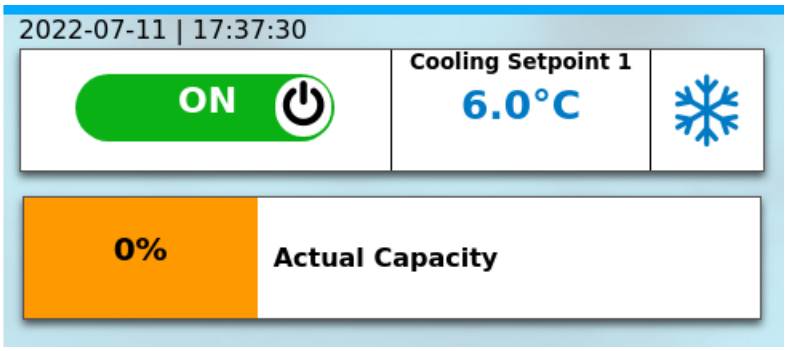
6.1 Overview



The OITS application is defined to exchange real-time data with the MicroTech controller. Verify that the monitor is connected to the PLC via Ethernet cable so that the PLC data is displayed correctly.

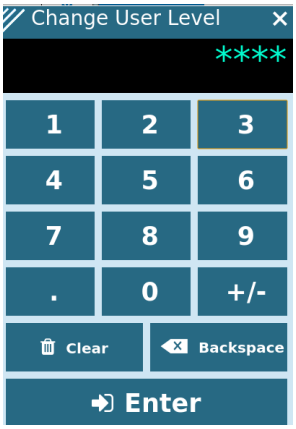
It allows the unit's operating parameters to be set and the data to be displayed.

At the top of the monitor the Off/On button, the cooling setpoint, the unit mode and the actual capacity are visible.



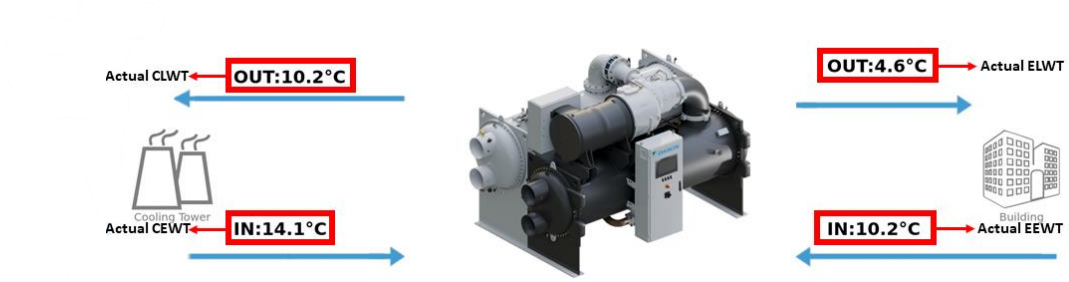
Switch the Off/On button at the top of the monitor to enable/disable the unit.

6.2 Set user level



In order to unlock customer functionalities, the User must insert the Password through the Set User Level Entry.

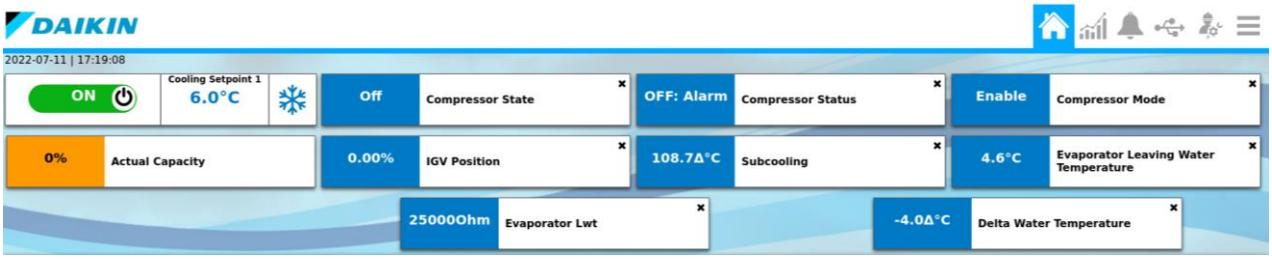
6.3 Homepage



The Home page Information Panel contains the main information of the unit such as:

1. Condenser Leaving Water Temperature
2. Condenser Entering Water Temperature
3. Evaporator Leaving Water Temperature
4. Evaporator Entering Water Temperature

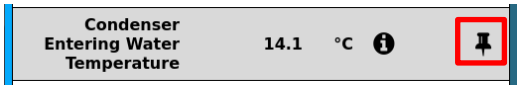
In addition the Home page contains a dashboard where datapoints can be monitored.



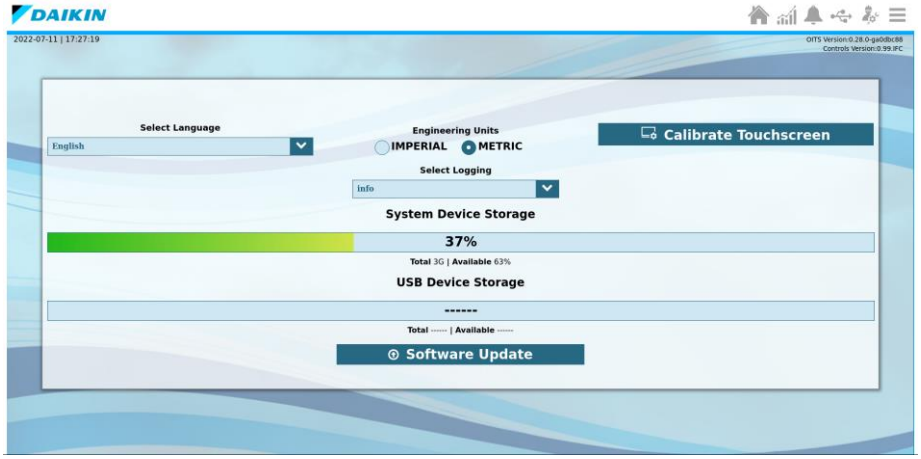
To add the datapoints to the dashboard:

1. Click on the Datapoints list

2. Click on the pin icon on the right of the datapoint name



6.4 Global settings



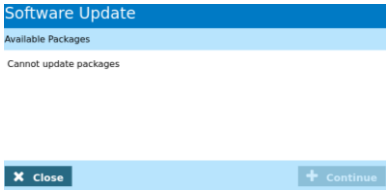
In the setting menu it is possible to:

3. Select the OITS language (Only English available at the moment)
4. Select the Engineering Units (Imperial, Metric)
5. Calibrate the Touchscreen
6. Select the logging
7. Update the software version when a new release is available.

In addition the system device and the USB device (if present) storages are shown.

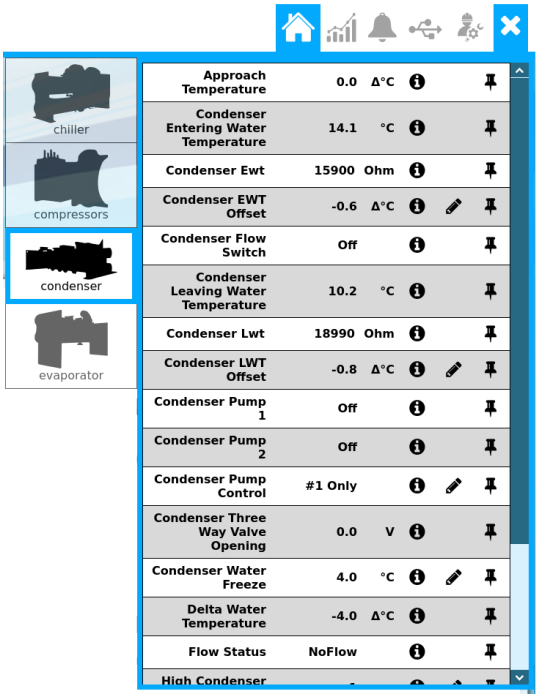
It is possible to update the software version by following the procedure:

8. Click on Software Update
9. In the Software Update window the update packages list should be present



Once the package is selected click on Continue

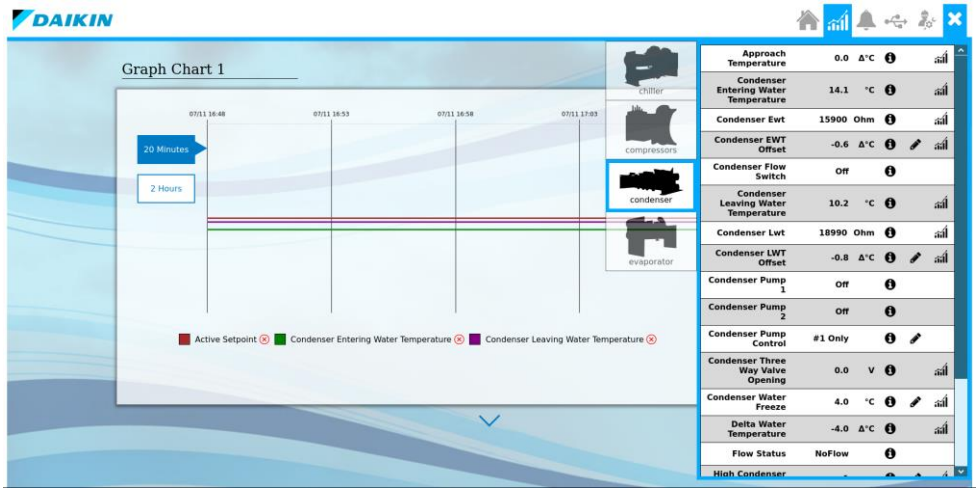
6.5 Tab pages



Each Tab page allows the user to show data from different unit's component:

- Unit
- Compressors
- Evaporator
- Condenser

6.6 Live trend



In this page it is possible to monitor all the datapoints available in the datapoint list. It is possible to track a maximum of 4 datapoints for each graph chart.

There are four customizable graph charts.Two options are available to change the time range of the trend:

1. 20 minutes
2. 1 hour

To add a datapoint:

1. Click on the datapoints list.
2. Click on the trend icon on the right of the datapoint name.
3. Choose the graph chart to monitor the datapoint.

To remove a datapoint from the graph:

1. Click on the small cross icon on the right of the datapoint name on the graph.

7 ALARMS

The UC protects the unit and the components from operating in abnormal conditions. Protections can be divided in preventions and alarms. Alarms can then be divided in pump-down and rapid stop alarms. Pump-down alarms are activated when the system or sub-system can perform a normal shutdown in spite of the abnormal running conditions. Rapid stop alarms are activated when the abnormal running conditions require an immediate stop of the whole system or sub-system to prevent potential damages.

The UC displays the active alarms in a dedicated page and keep an history of the last 50 entries divided between alarms and acknowledges occurred. Time and date for each alarm event and of each alarm acknowledge are stored.

The UC also stores alarm snapshot of each alarm occurred. Each item contains a snapshot of the running conditions right before the alarm has occurred. Different sets of snapshots are programmed corresponding to unit alarms and circuit alarms holding different information to help the failure diagnosis.

7.1 Compressor alarms

7.1.1 HighMotorPTC

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffMotPTCHi* String in the alarm log: *± C1CmpX OffMotPTCHi* String in the alarm snapshot *C1CmpX OffMotPTCHi*	PTC is being used and its Ohm value has reached the safety treshold.	Check the motor and the PTC thermal probe
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.2 PowerLossRun

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffPwrLossRun* String in the alarm log: *± C1CmpX OffPwrLossRun* String in the alarm snapshot *C1CmpX OffPwrLossRun*	Chiller main power supply had a down peak which caused the trip	Check if main power supply is within the acceptable tolerance for this chiller
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.3 SurgeRLA

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX SurgeAlarm* String in the alarm log: *± C1CmpX SurgeAlarm*	Surge has been triggered inside the centrifugal compressor. Increasing the speed of compressor is not enough to avoid rapid stop of compressor.	Contact Service organization to get the problem solved

String in the alarm snapshot *C1CmpX SurgeAlarm*		
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.4 TransitionFault

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffTransFault* String in the alarm log: *± C1CmpX OffTransFault* String in the alarm snapshot *C1CmpX OffTransFault*	Contactor is damaged and it cannot be closed	Check contactor
	Power supply necessary to close transition contact is not available	Check electrical wiring
	After compressor runs, motor is stopped	Verify Motor integrity
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.5 VanesPrelubeOpen

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffVanesPrelOn* String in the alarm log: *± C1CmpX OffVanesPrelOn* String in the alarm snapshot *C1CmpX OffVanesPrelOn*	Prelube Timer Parameter wrongly set	Check Prelube Timer Offset
	Unload Solenoid damaged	Check Unload Solenoid
	Wrong electrical wiring	Check Unload Solenoid
	Contactor is damaged and it cannot be closed	Check contactor
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.6 CxCmp1 OffA3VfdFault - Group 3

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOverCurrent* String in the alarm log:	Instantaneous overcurrent (A3.1 – A3.2 – A3.3)	Check on the correct motor phases Check if there are any insulation leaks from the motor to ground If it is an internal VFD problem, try to disconnect the motor and give a start command; if the alarm persists there is a problem

± C1CmpX OffOverCurrent String in the alarm snapshot *C1CmpX OffOverCurrent*	Hardware overcurrent (A3.0)	Check if there are motor micro-shorts or current peaks due to mains transient
	Electronic Differential (A3.5)	Check if there is a possible ground fault of the motor phases
	Current phases sensor issue	Check the electrical connection of the sensor Check if the sensor is broken
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.7 CxCmp1 OffLowVfdTemp

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffLowVfdTemp* String in the alarm log: *± C1CmpX OffLowVfdTemp* String in the alarm snapshot *C1CmpX OffLowVfdTemp*	Cooling Solenoid valve is not operating properly. It's always open when compressor run	Check electrical connection of the solenoid valve Check operation of the valve to see if it can close properly Check operating cycles of the valve. It has a limited number of cycles.
	Sensor is broken or Wrong electrical wiring	Check that the measurement of the Vfd temperature, by means of external probes, is within the allowed limits.
	Vfd heater is not working	Check if the heater is powered and if it is properly cabling
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.8 CxCmp1 OffMaintCoolEv

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffMaintCoolEv* String in the alarm log: *± C1CmpX OffMaintCoolEv* String in the alarm snapshot *C1CmpX OffMaintCoolEv*	The inverter cooling valve in the inverter may require a verification or a replacement.	Contact Service organization to get the problem solved
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.9 CxCmp1 OffMaintReplFan

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffMaintReplFan* String in the alarm log: *± C1CmpX OffMaintReplFan* String in the alarm snapshot *C1CmpX OffMaintReplFan*	Internal inverter fan may require a verification or a replacement	Contact Service organization to get the problem solved
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.10 CxCmp1 OffMotorTempHigh

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffMotorTempHi* String in the alarm log: *± C1CmpX OffMotorTempHi* String in the alarm snapshot *C1CmpX OffMotorTempHi*	Sensor is broken	Check readings of motor temperature sensor and check the Ohmic value. A correct reading should be around hundreds of Ohm at ambient temperature.
	Wrong electrical wiring	Check the electrical connection of the sensor with the electronic board.
	Refrigerant issue	Check if refrigerant charge is too low
	Out of envelope	Check if operational envelope of the unit is respected
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.11 CxCmp1 OffOverVltgGrid

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOverVoltgGrid* String in the alarm log: *± C1CmpX OffOverVoltgGrid* String in the alarm snapshot *C1CmpX OffOverVoltgGrid*	Chiller main power supply had an up peak which caused the trip	Check if main power supply is within the acceptable tolerance for this chiller
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☑	

7.1.12 CxCmp1 OffOverVoltage

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display.	Chiller main power supply had an up peak which caused the trip	Check if main power supply is within the acceptable tolerance for this chiller
String in the alarm list: *C1CmpX OffOverVoltage* String in the alarm log: *± C1CmpX OffOverVoltage* String in the alarm snapshot *C1CmpX OffOverVoltage*	Main power supply setting on the Controller is not suitable with the Power supply in use.	Measure the power supply to the chiller and check the configuration
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☑	

7.1.13 CxCmp1 OffPowerHoles

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffPowerHoles* String in the alarm log: *± C1CmpX OffPowerHoles* String in the alarm snapshot *C1CmpX OffPowerHoles*	Chiller main power supply had a down peak which caused the trip	Check if main power supply is within the acceptable tolerance for this chiller
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.14 CxCmp1 OffUnderVoltage

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display.	Chiller main power supply had a down peak which caused the trip	Check if main power supply is within the acceptable tolerance for this chiller
String in the alarm list: *C1CmpX OffUnderVoltage* String in the alarm log: *± C1CmpX OffUnderVoltage* String in the alarm snapshot *C1CmpX OffUnderVoltage*	Main power supply setting on the Controller is not suitable with the Power supply in use.	Measure the power supply to the chiller and check the configuration
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☑	

7.1.15 CxCmp1 OffUnderVoltgGrid

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffUnderVoltgGrid* String in the alarm log: *± C1CmpX OffUnderVoltgGrid* String in the alarm snapshot *C1CmpX OffUnderVoltgGrid*	Chiller main power supply had an down peak which caused the trip	Check if main power supply is within the acceptable tolerance for this chiller
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☑	

7.1.16 CxCmp1 OffVfd OverTemp (PD Alarm)

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffVfdTempHi* String in the alarm log: *± C1CmpX OffVfdTempHi* String in the alarm snapshot *C1CmpX OffVfdTempHi*	Cooling Solenoid valve is not operating properly	Check electrical connection of the solenoid valve Check refrigerant charge. Low refrigerant charge can cause overheating of the vfd electronic Check for obstructions in the pipe Check for obstructions in the filter
	Inverter Control Logic is not opening the CoolSV	Check if the Vfd heater is switched off when the vfs temperature increasis Check if the contactor that commands the vfd heater can switch property
	PLC Communication is OK but Data send are wrong	Check VfdTemp by VFDNav and VfdTemp by Plc
	The transducer is damaged	Change the temperature sensor
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.17 CxCmp1 OffVfd OverTemp (RS Alarm)

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffVfdTempHi* String in the alarm log: *± C1CmpX OffVfdTempHi* String in the alarm snapshot *C1CmpX OffVfdTempHi*	Sensor is broken or Wrong electrical wiring	Check that the measurement of the Vfd temperature, by means of external probes, is within the allowed limits.
	Inverter setting error	Check the correct setting of the threshold value that flags the alarm
	Refrigerant charge	Check refrigerant charge
	Refrigerant flow	Check Filter is not clogged
	Out of envelope	Check if operational envelope of the unit is respected
	Cooling solenoid valve	Check operation of the cooling solenoid valve
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.18 CxCmp1 OffVfdCommFail

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffVfdCommFail* String in the alarm log: *± C1CmpX OffVfdCommFail* String in the alarm snapshot *C1CmpX OffVfdCommFail*	RS485 is not properly cabled	Check the continuity of RS485 network with the unit off. There should be continuity from the main controller to the last inverter as indicated on the wiring diagram.
	Modbus communication is not running properly	Check inverter addresses and addresses of all the additional devices in RS485 network. All addresses must be different. Check the correct settings of Modbus parameters
	Modbus interface card can be faulty	Check with your service organization to evaluate this possibility and eventually replace the board
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.19 CxCmp1 OffVfdFault

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffVfdFault* String in the alarm log: *± C1CmpX OffVfdFault* String in the alarm snapshot *C1CmpX OffVfdFault*	Inverter is operating in an unsafe condition and for this reason the inverter must be stopped	Check the alarm snapshot to identify the alarm code from the inverter. Contact Service organization to get the problem solved.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.20 CxCmp1 OffVfdOverCurr - Group 6

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOverCurrent* String in the alarm log: *± C1CmpX OffOverCurrent* String in the alarm snapshot *C1CmpX OffOverCurrent*	Out of envelope	Check if operational envelope of the unit is respected
	Chiller main power supply has a down peak which caused the trip	Check if main power supply is within the acceptable tolerance for this chiller
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.21 OilFeedTHigh

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OilFeedTHigh* String in the alarm log: *± C1CmpX OilFeedTHigh* String in the alarm snapshot *C1CmpX OilFeedTHigh*	Sensor is broken and reliability alarm is triggered	Check OilFeedT Reliability Alarm
	Oil Feed T OFFSET present	Check Oil Feed T Offset
	Solenoid valve is malfunctioning	Check Solenoid Valve
	Thermostatic valve is malfunctioning	Check Cooing Thermostatic Valve Check Cooing Thermostatic Valve adjustment
	External water temperature is not low enough	Check External Water Temperature
	External water flow is not enough	Check Water flow Check Water Pump Check Water Filter
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.22 OilFeedTLow

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OilFeedTLow* String in the alarm log: *± C1CmpX OilFeedTLow* String in the alarm snapshot *C1CmpX OilFeedTLow*	Sensor is broken and reliability alarm is triggered	Check OilFeedT Reliability Alarm
	Electrical Wiring is damaged	Check Eletrical Wiring
	OilMigration	Check OilSump indicator
	Pump is not workin properly	Check Net Pressure (OilFeedP-OilSumpP)>300kPa
	Evap Pressure Sensor is not reliable	Check Evap P Sensor
	Leaving Water Temperature sensor is not reliable	Check LWT Sensor
	LeavingWater Temperature is higher than maximum entry value	Check LWT Trend
	Oil Feed T OFFSET present	Check Oil Feed T Offset
	Solenoid valve is broken	Check Solenoid Valve
	Thermostatic valve is broken	Check Cooing Thermostatic Valve
	External water temperature is not low enough	Check External Water Temperature
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.23 OilPrNoRun

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffNoOilPresRun* String in the alarm log: *± C1CmpX OffNoOilPresRun* String in the alarm snapshot *C1CmpX OffNoOilPresRun*	Controller s Digital Output signal is not transmitted to the pump	Check Control Signal Chain
	Electrical Wire is not connected	Check Pump Electrical Wiring
	Pressure Regulator not well setted	Check Regulator Valve
	Pump is mecahincally broken	Check Mechanical Pump State
	Discharge Checkvalve is closed	Check Pump Current Consumption
	Clogged or Cut Capillar	Check Oil Capillars
	Compressor filter is clogged	Check Charge Attacks
	Oil Migration during Run	Check Oil Sump Level
Reset		**Notes**

Local HMI Network Auto	☑ ☑ ☐	

7.1.24 OilPrNoStart

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX NoOilPresStart* String in the alarm log: *± C1CmpX NoOilPresStart* String in the alarm snapshot *C1CmpX NoOilPresStart*	Controller s Digital Output signal is not transmitted to the pump	Check Control Signal Chain
	Electrical Wire is not connected	Check Pump Electrical Wiring
	Pressure Regulator not well setted	Check Regulator Valve
	Pump is mecahincally broken	Check Mechanical Pump State
	Discharge Checkvalve is closed	Check Pump Current Consumption
	Clogged or Cut Capillar	Check Oil Capillars
	Compressor filter is clogged	Check Charge Attacks
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.25 OilSumpTHigh

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOilSumpTHigh* String in the alarm log: *± C1CmpX OffOilSumpTHigh* String in the alarm snapshot *C1CmpX OffOilSumpTHigh*	Sensor is broken but reliability alarm is not triggered	Check Oil Sump T Sensor
	Electrical Wiring is damaged	Check Eletrical Wiring
	Evap Pressure Sensor is not reliable	Check Evap P Sensor
	Leaving Water Temperature sensor is not reliable	Check LWT Sensor
	LeavingWater Temperature is higher than maximum entry value	Check LWT Trend
	Oil Sump T OFFSET present	Check Oil SumpT Offset
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.26 DischPSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffDischPressSenf* String in the alarm log: *± C1CmpX OffDischPressSenf* String in the alarm snapshot *C1CmpX OffDischPressSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug in	Check for correct plug in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**

Local HMI Network Auto	☑ ☑ ☐	

7.1.27 DischTSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffDiscTempSenf* String in the alarm log: *± C1CmpX OffDiscTempSenf* String in the alarm snapshot *C1CmpX OffDiscTempSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug in	Check for correct plug in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.28 OilFeedPSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOilFeedPresSenf* String in the alarm log: *± C1CmpX OffOilFeedPresSenf* String in the alarm snapshot *C1CmpX OffOilFeedPresSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug in	Check for correct plug in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.29 OilFeedTSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOilFeedTSenf* String in the alarm log:	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement

± C1CmpX OffOilFeedTSenf String in the alarm snapshot *C1CmpX OffOilFeedTSenf*	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.30 OilSumpPSenf

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOilSumpPSenf* String in the alarm log: *± C1CmpX OffOilSumpPSenf* String in the alarm snapshot *C1CmpX OffOilSumpPSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.31 OilSumpTSenf

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOilSumpTSenf* String in the alarm log: *± C1CmpX OffOilSumpTSenf* String in the alarm snapshot *C1CmpX OffOilSumpTSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.32 SuctPSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffSuctPressSenf* String in the alarm log: *± C1CmpX OffSuctPressSenf* String in the alarm snapshot *C1CmpX OffSuctPressSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-In	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.33 SuctTSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffOilSuctTSenf* String in the alarm log: *± C1CmpX OffOilSuctTSenf* String in the alarm snapshot *C1CmpX OffOilSuctTSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or, humidity on sensor electrical contacts.
	Wrong Plug in	Check for, correct plug in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.34 HighDischT

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffDischTempHi* String in the alarm log: *± C1CmpX OffDischTempHi* String in the alarm snapshot *C1CmpX OffDischTempHi*	Cooling tower is not working properly	Check the cooling tower operation and settings
	Three Way valve is not working properly	Check the three way valve operation and settings
	Discharge temperature transducer failure	Check for proper operation of the discharge temperature sensor, if available.
Reset		**Notes**

Local HMI Network Auto	☑ ☑ ☐	

7.1.35 LowDsh

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffDischSHLo* String in the alarm log: *± C1CmpX OffDischSHLo* String in the alarm snapshot *C1CmpX OffDischSHLo*	Wrong Unit configuration	Check unit configuration. Verify the gas selected is the used one
	Evaporator Failure	Check evaporator integrity
	Discharge Valve for liquid injection is open while Liquid injection is not actived	Check discharge valve
	Wrong pressure target	Check EXV state and actual target. In case of anomalies contact Service organization
	Wrong electrical wiring	Check electrical wiring
	Discharge temperature transducer failure	Check for proper operation of the discharge temperature sensor, if available.
	Discharge pressure transducer failure	Check for proper operation of the discharge pressure sensor, if available.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.36 RLAHigh

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffRLAHigh* String in the alarm log: *± C1CmpX OffRLAHigh* String in the alarm snapshot *C1CmpX OffRLAHigh*	Correct eletrical wiring	Check motor
	Wrong electrical wiring	Check electrical wiring
	Inverter is not properly working	Contact Service organization to get the problem solved
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.1.37 RLALow

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *C1CmpX OffRLALow* String in the alarm log: *± C1CmpX OffRLALow* String in the alarm snapshot *C1CmpX OffRLALow*	Correct eletrical wiring	Check motor
	Wrong electrical wiring	Check electrical wiring
	Inverter is not properly working	Contact Service organization to get the problem solved
Reset		**Notes**

Local HMI Network Auto	☑ ☑ ☐	

7.2 Unit alarms

7.2.1 CondDP

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffCondDeltaPHi* String in the alarm log: ± *UnitOffCondDeltaPHi* String in the alarm snapshot *UnitOffCondDeltaPHi*	Water Issue	Impeller unable to rotate Check motor power supply
	High Water Flow	Check inlet water flow by customer plant side
	Sensor Fault	Sensor not calibrated Sensor head plug issues
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.2 CondFlowLoss

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOff CondWaterFlow* String in the alarm log: ± *UnitOff CondWaterFlow* String in the alarm snapshot *UnitOff CondWaterFlow*	No/too low water Flow	Dirty Filter Obstructed Filter Impeller unable to rotate Check motor power supply CEWT CLWT>0 +/- tolerance 2min after alarm occurence [there is NO flow]
	Flow Switch Issue	CEWT CLWT=0 +/- tolerance 2min after alarm occurence [there is flow] Flow Switch not Calibrated Flow Switch head plug issues
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.3 CondFreeze

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOff CondWatTempLo* String in the alarm log: ± *UnitOff CondWatTempLo* String in the alarm snapshot *UnitOff CondWatTempLo*	Water Flow too low	Increase water flow
	Inlet Temperature to the evaporator is too low	Increase the inlet water temperature
	Flow Switch is not working or no water flow	Check the flow switch and the water pump
	Sensor readings (Entering or Leaving) are not properly calibrated	Check the water temperature with a proper instrument and adjust the offsets
	Wrong freeze limit setpoint	The freeze limit has not been changed as a function of glycol percentage
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.4 CondPumpFlt1

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *CondPump1Fault* String in the alarm log: ± *CondPump1Fault* String in the alarm snapshot C*ondPump1Fault*	Electrical wiring damaged	Check for problem in electrical wiring of the pump
	Electrical breaker damaged	Check that electrical breaker of pump is tripped
	Fuses are damaged	If fuses are used to protect the pump, check the integrity of fuses
	Wrong wiring connection	Check for problem in wiring connection between pump starter and unit connection
	Filter damaged	Check the water pump filter and the water circuit for obstructions
	Flow Switch does not operate properly	Check flow switch connection and calibration
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.5 CondPumpFlt2

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *CondPump2Fault* String in the alarm log: ± *CondPump2Fault* String in the alarm snapshot *CondPump2Fault*	Electrical wiring damaged	Check for problem in electrical wiring of the pump
	Electrical breaker damaged	Check that electrical breaker of pump is tripped
	Fuses are damaged	If fuses are used to protect the pump, check the integrity of fuses
	Wrong wiring connection	Check for problem in wiring connection between pump starter and unit connection
	Filter damaged	Check the water pump filter and the water circuit for obstructions
	Flow Switch does not operate properly	Check flow switch connection and calibration
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.6 EvapDP

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEvapDeltaPHi* String in the alarm log: ± *UnitOffEvapDeltaPHi* String in the alarm snapshot *UnitOffEvapDeltaPHi*	Water Issue	Impeller unable to rotate Check motor power supply
	High Water Flow	Check inlet water flow by customer plant side
	Sensor Fault	Sensor not calibrated Sensor head plug issues
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.7 EvapFlowLoss

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEvapWaterFlow* String in the alarm log: ± *UnitOffEvapWaterFlow* String in the alarm snapshot *UnitOffEvapWaterFlow*	No/too low water Flow	Dirty Filter Obstructed Filter Impeller unable to rotate Check motor power supply EEWT-ELWT>0 +/- tolerance 2min after alarm occurence [there is NO flow]
	Flow Switch Issue	EEWT-ELWT=0 +/- tolerance 2min after alarm occurence [there is flow] Flow Switch not calibrated Flow Switch head plug issues
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.8 EvapFreeze

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEvapWatTempLo* String in the alarm log: ± *UnitOffEvapWatTempLo* String in the alarm snapshot *UnitOffEvapWatTempLo*	Water Flow too low	Increase water flow
	Inlet Temperature to the evaporator is too low	Increase the inlet water temperature
	Flow Switch is not working or no water flow	Check the flow switch and the water pump
	Sensor readings (Entering or Leaving) are not properly calibrated	Check the water temperature with a proper instrument and adjust the offsets
	Wrong freeze limit setpoint	The freeze limit has not been changed as a function of glycol percentage
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.9 EvapPmpFlt1

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *EvapPump1Fault* String in the alarm log: ± *EvapPump1Fault* String in the alarm snapshot *EvapPump1Fault*	Electrical wiring damaged	Check for problem in electrical wiring of the pump
	Electrical breaker damaged	Check that electrical breaker of pump is tripped
	Fuses are damaged	If fuses are used to protect the pump, check the integrity of fuses
	Wrong wiring connection	Check for problem in wiring connection between pump starter and unit connection
	Filter damaged	Check the water pump filter and the water circuit for obstructions
	Flow Switch does not operate properly	Check flow switch connection and calibration
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.10 EvapPmpFlt2

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *EvapPump2Fault* String in the alarm log: ± *EvapPump2Fault* String in the alarm snapshot *EvapPump2Fault*	Electrical wiring damaged	Check for problem in electrical wiring of the pump
	Electrical breaker damaged	Check that electrical breaker of pump is tripped
	Fuses are damaged	If fuses are used to protect the pump, check the integrity of fuses
	Wrong wiring connection	Check for problem in wiring connection between pump starter and unit connection
	Filter damaged	Check the water pump filter and the water circuit for obstructions
	Flow Switch does not operate properly	Check flow switch connection and calibration
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.11 EvapWatInverted

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEvpWTempInvrtd* String in the alarm log: ± *UnitOffEvpWTempInvrtd* String in the alarm snapshot *UnitOffEvpWTempInvrtd*	Entering and leaving water pipes are reversed	Check if the water flows in the counter flow respect to the refrigerant
	Water pump operate reverse	Check if the water flows in the counter flow respect to the refrigerant
	Wring electrical cabling	Check cabling of the sensors on the unit controller
	Wrong sensor offset	Check offset of the two sensors with the water pump running
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.12 HighPressure

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffHighCondPr* String in the alarm log: ± *UnitOffHighCondPr* String in the alarm snapshot *UnitOffHighCondPr*	Cooling tower is not working properly	Check the cooling tower operation and settings
	Three Way valve is not working properly	Check the three way valve operation and settings
	Condensing Pressure transducer is not operating properly	Check for proper operation of the high pressure sensor, if available.
	Excessive charge of refrigerant into the unit	Check liquid subcooling and suction superheat to control the correct charge of refrigerant. If necessary recover all the refrigerant to weigth the entire charge and to control if the value is in line with kg indication of unit label.
	Dirty condenser heat exchanger	Clean the condenser heat exchanger
	Condenser pump is not operating correctly	Check if the pump can run and give the required water flow

	Wrong unit configuration	Check that unit has been configured for high condenser temperature applications
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.13 LowPressure_worked

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffLowEvapPr* String in the alarm log: ± *UnitOffLowEvapPr* String in the alarm snapshot *UnitOffLowEvapPr*	Sight Class check	Check sight class on liquid line to see if there is flash gas
	Subcooling check	Measure subcooling to see if the charge is correct
	Low Water Flow	Increase water flow
	Wrong Exv Pressure Target	Check if pumpdown can be finished for pressure limit reached
	Dirty Evaporator heat exchanger	Clean evaporator heat exchanger
	Evaporating pressure transducer is not working properly	Check the sensor for proper operation and calibrate the readings with a gauge
	Water temperature is low	Increase inlet water temperature. Check the low pressure safeties settings.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.14 CompExtFlt1

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffCmp1CtrlCommFail* String in the alarm log: ± *UnitOffCmp1CtrlCommFail* String in the alarm snapshot *UnitOffCmp1CtrlCommFail*	LED On and both Green	If BSP LED is solid red replace the module
	LED Off	Check if power supply is ok but LEDs are both off. In this case replace the module
	Module address not properly set	Check if module's address is correct referring to the wiring diagram
	Main Power Supply failed	Check the power supply from the connector on the side of module
	Module can can't receive power supply	Check if LEDs are both green
	Damaged connectors	Check if the connector on the side is tightly inserted in the module
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.15 CompExtFlt2

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately.	LED On and both Green	If BSP LED is solid red replace the module

Bell icon is moving on controller's display. String in the alarm list: *UnitOffCmp2CtrlCommFail* String in the alarm log: ± *UnitOffCmp2CtrlCommFail* String in the alarm snapshot *UnitOffCmp2CtrlCommFail*	LED Off	Check if power supply is ok but LEDs are both off. In this case replace the module
	Module address not properly set	Check if module's address is correct referring to the wiring diagram
	Main Power Supply failed	Check the power supply from the connector on the side of module
	Module can can't receive power supply	Check if LEDs are both green
	Damaged connectors	Check if the connector on the side is tightly inserted in the module
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.16 EMCommFail

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *EnergyMeterCommFail* String in the alarm log: ± *EnergyMeterCommFail* String in the alarm snapshot *EnergyMeterCommFail*	LED On and both Green	If BSP LED is solid red replace the module
	LED Off	Check if power supply is ok but LEDs are both off. In this case replace the module
	Module address not properly set	Check if module's address is correct referring to the wiring diagram
	Main Power Supply failed	Check the power supply from the connector on the side of module
	Module can can't receive power supply	Check if LEDs are both green
	Damaged connectors	Check if the connector on the side is tightly inserted in the module
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.17 Hgb1CommFail

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffHGB1CtrlCommFail* String in the alarm log: ± *UnitOffHGB1CtrlCommFail* String in the alarm snapshot *UnitOffHGB1CtrlCommFail*	LED On and both Green	If BSP LED is solid red replace the module
	LED Off	Check if power supply is ok but LEDs are both off. In this case replace the module
	Module address not properly set	Check if module's address is correct referring to the wiring diagram
	Main Power Supply failed	Check the power supply from the connector on the side of module
	Module can can't receive power supply	Check if LEDs are both green
	Damaged connectors	Check if the connector on the side is tightly inserted in the module
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.18 Hgb2CommFail

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffHGB2CtrlCommFail* String in the alarm log: ± *UnitOffHGB2CtrlCommFail* String in the alarm snapshot *UnitOffHGB2CtrlCommFail*	LED On and both Green	If BSP LED is solid red replace the module
	LED Off	Check if power supply is ok but LEDs are both off. In this case replace the module
	Module address not properly set	Check if module's address is correct referring to the wiring diagram
	Main Power Supply failed	Check the power supply from the connector on the side of module
	Module can can't receive power supply	Check if LEDs are both green
	Damaged connectors	Check if the connector on the side is tightly inserted in the module
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.19 MarineCommFail

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOff MarineCommFail* String in the alarm log: ± *UnitOff MarineCommFail* String in the alarm snapshot *UnitOff MarineCommFail*	LED On and both Green	If BSP LED is solid red replace the module
	LED Off	Check if power supply is ok but LEDs are both off. In this case replace the module
	Module address not properly set	Check if module's address is correct referring to the wiring diagram
	Main Power Supply failed	Check the power supply from the connector on the side of module
	Module can can't receive power supply	Check if LEDs are both green
	Damaged connectors	Check if the connector on the side is tightly inserted in the module
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.20 UCECommFail

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffUceCtrlCommFail* String in the alarm log: ± *UnitOffUceCtrlCommFail* String in the alarm snapshot *UnitOffUceCtrlCommFail*	LED On and both Green	If BSP LED is solid red replace the module
	LED Off	Check if power supply is ok but LEDs are both off. In this case replace the module
	Module address not properly set	Check if module's address is correct referring to the wiring diagram
	Main Power Supply failed	Check the power supply from the connector on the side of module
	Module can can't receive power supply	Check if LEDs are both green
	Damaged connectors	Check if the connector on the side is tightly inserted in the module
Reset		**Notes**
Local HMI	☑ ☑	

Network Auto	☐	

7.2.21 BadDemandLimInput

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *BadDemandLimInput* String in the alarm log: ± *BadDemandLimInput* String in the alarm snapshot *BadDemandLimInput*	Out of Range	Check for values if input signal to controller. It has to be within the allowed range
	Wiring shielding damaged	Check for the electrical shielding of wirings
	Signal is in range	Check for the right value of the unit's controller output in case input signal is in range
Reset		**Notes**
Local HMI Network Auto	☐ ☐ ☑	Demand limit signal is out of range. For this warning out of range is considered to be a signal less than 3mA or more than 21mA.

7.2.22 BadFlexCurrLimInput

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOff BadFlxCrrLmInp* String in the alarm log: ± *UnitOff BadFlxCrrLmInp* String in the alarm snapshot *UnitOff BadFlxCrrLmInp*	Out of Range	Check for values if input signal to controller. It has to be within the allowed range
	Wiring shielding damaged	Check for the electrical shielding of wirings
	Signal is in range	Check for the right value of the unit's controller output in case input signal is in range
Reset		**Notes**
Local HMI Network Auto	☐ ☐ ☑	Flexible current limit signal is out of range. For this warning out of range is considered to be a signal less than 3mA or more than 21mA.

7.2.23 BadSptOverrideInput

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *BadSetPtOverrideInput* String in the alarm log: ± *BadSetPtOverrideInput* String in the alarm snapshot *BadSetPtOverrideInput*	Out of Range	Check for values if input signal to controller. It has to be within the allowed range
	Wiring shielding damaged	Check for the electrical shielding of wirings
	Signal is in range	Check for the right value of the unit unit's controller output in case input signal is in range
Reset		**Notes**
Local HMI Network Auto	☐ ☐ ☑	LWT Reset input signal is out of range. For this warning out of range is considered to be a signal less than 3mA or more than 21mA.

7.2.24 EmergencyStop

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEmergencyStop* String in the alarm log: ± *UnitOffEmergencyStop* String in the alarm snapshot *UnitOffEmergencyStop*	Emergency stop button has been pushed	Turning counterclockwise the emergency stop button, the alarm should be cleared.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.25 ExternalAlarm

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffExternalAlarm* String in the alarm log: ± *UnitOffExternalAlarm* String in the alarm snapshot *UnitOffExternalAlarm*	Electrical Wiring damaged	Check electrical wiring from unit controller to the external equipment in case of any external events or alarms have been occurred
	Electrical Wiring OK	Check causes of the external event or alarm
Reset		**Notes**
Local HMI Network Auto	☐ ☐ ☑	There is an external event that has caused the opening, for at least 5 second, of the port on the controller board

7.2.26 ExternalEvent

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitExternalEvent* String in the alarm log: ± *UnitExternalEvent* String in the alarm snapshot *UnitExternalEvent*	Electrical Wiring damaged	Check electrical wiring from unit controller to the external equipment in case of any external events or alarms have been occurred
	Electrical Wiring OK	Check causes of the external event or alarm
Reset		**Notes**
Local HMI Network Auto	☐ ☐ ☑	There is an external event that has caused the opening, for at least 5 second, of the port on the controller board

7.2.27 GasLeakeage

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffGasLeakage* String in the alarm log: ± *UnitOffGasLeakage* String in the alarm snapshot *UnitOffGasLeakage*	Refrigerant Leakage	Locate the leakage with a sniffer and fix the leakage
	Leak detector is not properly powered	Check the power supply of the leak detector
	Leak detector is not properly connected to the controller	Check the connection of the detector with reference to the wiring diagram of the unit
	Leak detector is broken	Replace the leak detector
	Leak detector is not required/needed	Check the configuration on the unit controller and disable this option
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.28 HighPitchAl

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOff HighPitch* String in the alarm log: ± *UnitOff HighPitch* String in the alarm snapshot *UnitOff HighPitch*	Sensor Fault	Check sensor wiring and integrity
	Measurement Angle	Measured angle is bigger than the maximum treshold. Wait for the angle to go down to acceptable value and clear the alarm
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☑	

7.2.29 HighRollAl

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOff HighRoll* String in the alarm log: ± *UnitOff HighRoll* String in the alarm snapshot *UnitOff HighRoll*	Sensor Fault	Check sensor wiring and integrity
	Measurement Angle	Measured angle is bigger than the maximum treshold. Wait for the angle to go down to acceptable value and clear the alarm
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☑	

7.2.30 MotNotExist

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *MotorNotCfg* String in the alarm log: ± *MotorNotCfg* String in the alarm snapshot *MotorNotCfg*	Wrong Compressor Name. The motor motor-supply coupling configurated is wrong.	Check with the Service organization if the configuration Motor-Power Supply is correct.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.31 PowerFault

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffBatteryMode* String in the alarm log: ± *UnitOffBatteryMode* String in the alarm snapshot *UnitOffBatteryMode*	Loss of one phase	Check voltage level on each of the phases
	Not correct sequence connection of L1, L2, L3	Check sequence of L1, L2, L3 connections according indication on chiller's electrical scheme
	There is a short short-circuit on the unit	Check for correct electrical isolation condition of each unit's circuit with a Megger tester
	Voltage level on the unit's panel is not in the allowed range (10%)	Check that voltage level on each phases is into the allowed range that is indicated on the chiller label. Is important to check the voltage level on each phases not only with chiller not running, but mainly with chiller running from minimum capacity up to full load capacity. That That's because voltage drop can occur from a certain unit cooling capacity level, or because of certain working condition. In these cases the issue can be related with the sizing of power cables.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☑	

7.2.32 UniOffMecHiPres

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffMecHiPress* String in the alarm log: ± *UnitOffMecHiPress* String in the alarm snapshot *UnitOffMecHiPress*	Mechanical High pressure switch is damaged or not calibrated	Check for proper operation of the high pressure switch

Reset		Notes
Local HMI Network Auto	☑ ☑ ☐	

7.2.33 SAFFaults

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF Fault* String in the alarm log: ± *SAF Fault* String in the alarm snapshot *SAF Fault*	Filter is operating in an unsafe condition and for this reason the inverter must be stopped	Contact Service organization to get the problem solved.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.34 SAFHiCurrent

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF HiCurrent* String in the alarm log: ± *SAF HiCurrent* String in the alarm snapshot *SAF HiCurrent*	Filter adsorbed current is exceeding a predefined limit	Contact Service organization to check Filter integrity
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.35 SAFHighTemp

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF HiTemp* String in the alarm log: ± *SAF HiTemp* String in the alarm snapshot *SAF HiTemp*	PTC is being used and its Ohm value has reached the safety treshold.	Check the motor and the PTC thermal probe
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.36 SAFK1PCFail

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF K1PCFail* String in the alarm log: ± *SAF K1PCFail* String in the alarm snapshot *SAF K1PCFail*	Filter has not been able to complete the precharging phase, before to start the running	Contact Service organization to get the problem solved.
Reset		Notes
Local HMI Network Auto	☑ ☑ ☐	

7.2.37 SAFK2PCFail

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF K2PCFail* String in the alarm log: ± *SAF K2PCFail* String in the alarm snapshot *SAF K2PCFail*	Filter has not been able to complete the precharging phase, before to start the running	Contact Service organization to get the problem solved.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.38 SAFOvervoltage

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAFOverVtg* String in the alarm log: ± *SAFOverVtg* String in the alarm snapshot *SAFOverVtg*	Filter is operating in an unsafe condition and for this reason the inverter must be stopped	Contact Service organization to get the problem solved.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.39 SAFPrecFail

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF PreChgFail* String in the alarm log: ± *SAF PreChgFail* String in the alarm snapshot *SAF PreChgFail*	Filter has not been able to complete the precharging phase, before to start the running	Contact Service organization to get the problem solved.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.40 SAFRegCardTHigh

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF HiRegTemp* String in the alarm log: ± *SAF HiRegTemp* String in the alarm snapshot *SAF HiRegTemp*	Filter regulation card temperature is greater than maximum treshold.	Contact Service organization to check regulation card integrity
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.41 SAFUndervoltage

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF UnderVtg* String in the alarm log: ± *SAF UnderVtg* String in the alarm snapshot *SAF UnderVtg*	Filter is operating in an unsafe condition and for this reason the inverter must be stopped	Contact Service organization to get the problem solved.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.42 SAFVfdCommFail

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *SAF CommErr* String in the alarm log: ± *SAF CommErr* String in the alarm snapshot *SAF CommErr*	RS485 is not properly cabled	Check the continuity of RS485 network with the unit off. There should be continuity from the main controller to the last inverter as indicated on the wiring diagram.
	Modbus communication is not running properly	Check filter addresses and addresses of all the additional devices in RS485 network. All addresses must be different.
	Modbus interface card can be faulty	Check with your service organization to evaluate this possibility and eventually replace the board
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☑	

7.2.43 CondDpSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffCondPressSenf* String in the alarm log: ± *UnitOffCondPressSenf* String in the alarm snapshot *UnitOffCondPressSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-In	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.44 CondEwtSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffCndEWTSenf* String in the alarm log: ± *UnitOffCndEWTSenf* String in the alarm snapshot *UnitOffCndEWTSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug plug-in of the electrical connectors.

	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.45 CondLwtSenf

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffCndLWTSenf* String in the alarm log: ± *UnitOffCndLWTSenf* String in the alarm snapshot *UnitOffCndLWTSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-In	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.46 EvapDpSenf

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEvapDPSenf* String in the alarm log: ± *UnitOffEvapDPSenf* String in the alarm snapshot *UnitOffEvapDPSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is broken Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.47 EvapEwtSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEvpEWTSenf* String in the alarm log: ± *UnitOffEvpEWTSenf* String in the alarm snapshot *UnitOffEvpEWTSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.48 EvapLwtSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEvpLWTSenf* String in the alarm log: ± *UnitOffEvpLWTSenf* String in the alarm snapshot *UnitOffEvpLWTSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.49 EvapPressSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffEvapPressSen* String in the alarm log: ± *UnitOffEvapPressSen* String in the alarm snapshot *UnitOffEvapPressSen*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.

	Wrong Plug-in	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.50 LiqTSenf

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOffLiquidTempSenf* String in the alarm log: ± *UnitOffLiquidTempSenf* String in the alarm snapshot *UnitOffLiquidTempSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.51 PitchSenf

Symptom	**Cause**	**Solution**
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: *UnitOff PitchSenf* String in the alarm log: ± *UnitOff PitchSenf* String in the alarm snapshot *UnitOff PitchSenf*	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

7.2.52 RollSenf

Symptom	Cause	Solution
Unit status is Off. All circuits are stopped immediately. Bell icon is moving on controller's display. String in the alarm list: UnitOff RollSenf String in the alarm log: ± UnitOff RollSenf String in the alarm snapshot UnitOff RollSenf	Sensor integrity compromised	Check for sensor integrity
	Wrong Sensor conversion	Check correct sensor operation according information about electrical raw input (mV or Ohm) related to read values.
	Sensor is shorted	Check if sensor is shorted with a resistance measurement
	Wrong installation	Check for correct installation of the sensor on refrigerant circuit pipe.
	Water absence on electrical contacts	Check for absence of water or humidity on sensor electrical contacts.
	Wrong Plug-in	Check for correct plug plug-in of the electrical connectors.
	Wrong electrical wiring	Check for the sensor wiring also according to electrical scheme.
Reset		**Notes**
Local HMI Network Auto	☑ ☑ ☐	

8 OPTIONS

8.1 Energy Meter including Current Limit (Optional)

An energy meter can be optionally installed on the unit. The energy meter is connected through Modbus to the unit controller, which can display all relevant electrical data such as:

- Line to Line Voltage (per phase and average)
- Line Current (per phase and average)
- Active Power
- Cos Phi
- Active Energy

More details are described in chapter 5.2.2.1. All these data can be also accessed from a BMS by connecting it to a communication module. See the communication module manual for details on the device and parameter settings.

Both the energy meter device and the unit controller need to be properly set. The instructions below detail how to set the energy meter. Refer to the specific instructions of the energy meter for more detail on the operation of the device.

Energy Meter Settings (Nemo D4-L / Nemo D4-Le)		
Password (Down+Enter)	1000	
Connection	3-2E	three phase Aron System
Address	020	
Baud	19.2	kbps
Par	None	parity bit
Time Out	3	sec
Password 2	2001	
CT ratio	see CT label	current transformer ratio (i.e if CT is 600:5, set to 120)
VT ratio	1	no voltage transformers (unless 690V chiller)

Once the energy meter has been configured, do the following steps in the unit controller:

- From Main Menu, go to View/Set Unit → Commission Unit → Configuration → Unit
- Set Energy Mtr = Nemo D4-L or Nemo D4-Le

The energy meter option integrates the current limit function, which allows the unit to limit its capacity in order not to exceed a pre-defined current setpoint. This setpoint can be set in the unit display or can be changed from an external 4-20 mA signal.

The current limit must be set according to the following instructions:

- From Main Menu, go to View/Set Unit → Power Conservation

The following settings related to current limit option are available into the menu:

Unit Current	Displays the unit current
Current Limit	Displays the active current limit (which can be given by an external signal if unit is in network mode)
Current Lim Sp	Set the current limit setpoint (if unit is in local mode)

8.2 Rapid Restart (Optional)

This chiller can activate a Rapid Restart (optional) sequence in reaction to a power failure. A digital contact is used to inform the controller that the feature is enabled. The feature is configured in the factory.

Rapid restart is activated under the following conditions:

- The power failure exists for up to 180 seconds
- The unit and circuit switches are ON
- No unit or circuit alarms exist
- The unit has been running in the normal Run state
- The BMS Chiller Enable setpoint is set to Enable when the control source is Network

If the power failure is more than 180 seconds, the unit will start based on the setting of the Stop-to-Start cycle timer (minimum setting of 3 minutes) and load per standard unit without Rapid Restart.

When Rapid Restart is active, the unit will restart within 30 seconds of power restoration. The time to restore full load can depend on system conditions and load.

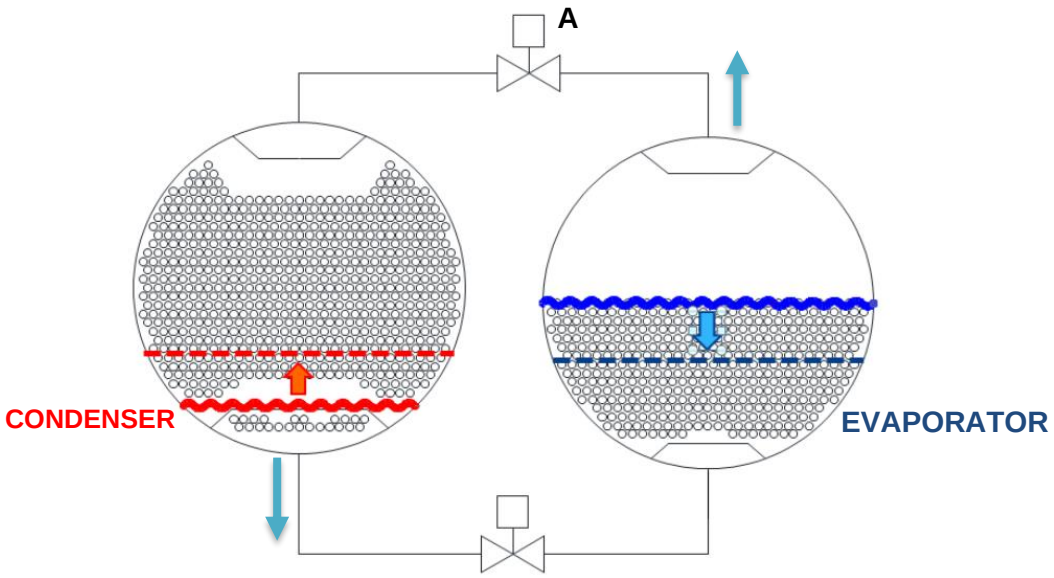
8.3 Freecooling (Optional)

When the freecooling option is selected, the following additional components are provided:

- a dedicated pipe for refrigerant migration as vapor and a dedicated motorized shut off valve (A in the figure below) assembled in factory and automatically controlled by the unit controller when Free Cooling operation is possible.
- a selector (on the electrical panel).

The freecooling effect is obtained thanks to refrigerant migration (as vapor) from evaporator to condenser and liquid flowing back from condenser to evaporator thanks to gravity. Liquid levels are self-regulated to keep liquid mass flow equal to vapor mass flow.

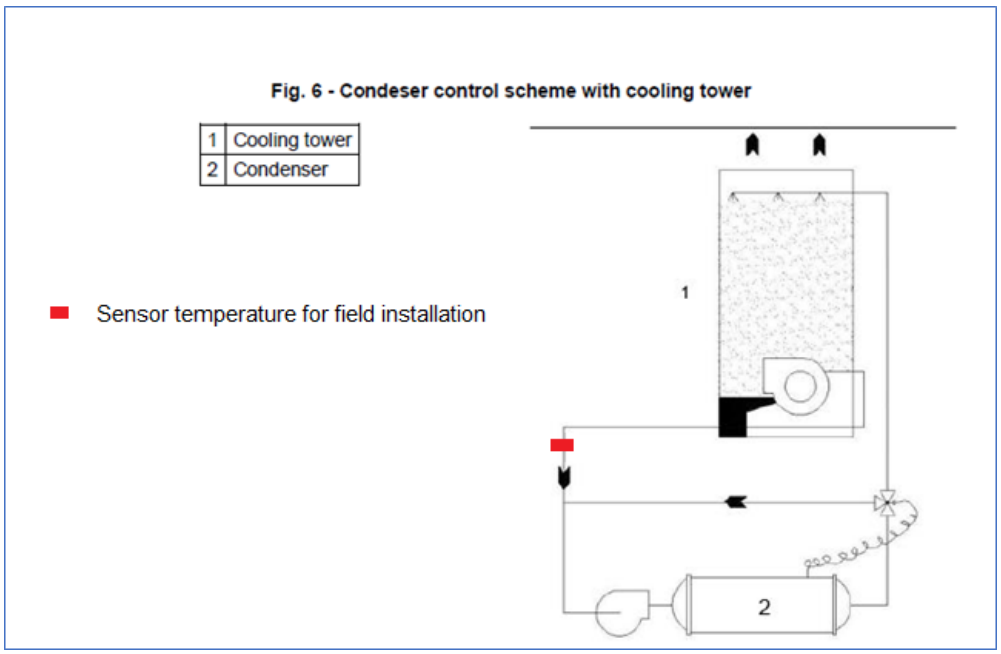
Free Cooling Operation



To activate the freecooling mode put the freecooling switch in ON position.

Two freecooling configurations are available:

1. By using an external temperature sensor that must be installed before the condenser three-way valve in order to measure the cooling tower leaving water temperature.



With this configuration the unit will be able to switch its functionality from chiller to freecooling, and vice versa.

2. By using the unit sensor for the condenser entering water temperature;

For the first configuration, the FreeCooling activation is possible anytime a suitable temperature is detected.

For the second configuration, where the condenser temperature depends on the pump activation, the status change to FreeCooling, is possible only for the following conditions:

1. **During unit start-up**. Immediately after activating the unit, the thermodynamic conditions are analyzed to evaluate a possible transition into FreeCooling by opening the 3-way valve of the condenser and enabling the pumps. If conditions are suitable, the switch must be set to ON.

2. **During its operation in mechanical mode**. After the compressor is switched off, the thermodynamic condition analysis is repeated. If conditions are suitable, the switch must be set to on, to change the operating mode.

To maximize the freecooling effect, active control on the EXV position has been integrated to keep the evaporator leaving water temperature close to the cold setpoint set by the user.

The transition from FreeCooling mode to Chiller is possible if the required load is not met.

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